# Owner's Operator and Maintenance Manual

# Electric Bariatric Bed

DEALER: THIS MANUAL MUST BE GIVEN TO THE USER OF THE BED.

USER: BEFORE USING THIS BED, READ THIS MANUAL AND SAVE FOR FUTURE REFERENCE.

# WARNING

DO NOT OPERATE THIS EQUIPMENT WITHOUT FIRST READING AND UNDERSTANDING THIS MANUAL. IF YOU ARE UNABLE TO UNDERSTAND THE WARNINGS, CAUTIONS, AND INSTRUCTIONS, CONTACT A HEALTHCARE PROFESSIONAL, DEALER OR TECHNICAL PERSONNEL IF APPLICABLE BEFORE ATTEMPTING TO USE THIS EQUIPMENT - OTHERWISE INJURY OR DAMAGE MAY RESULT.

PROCEDURES OTHER THAN THOSE DESCRIBED IN THIS MANUAL MUST BE PERFORMED BY A QUALIFIED TECHNICIAN.

## SPECIAL NOTES

#### NOTICE

THE INFORMATION CONTAINED IN THIS DOCUMENT IS SUBJECT TO CHANGE WITHOUT NOTICE.

WARNINGS/CAUTION notices used in this manual apply to hazards or unsafe practices which could result in personal injury and/or property damage.

#### NOTICE

Allow a slight pause between adjustments and avoid pressing multiple buttons at the same time. If pendant buttons are depressed too rapidly or multiple buttons are depressed at the same time, the desired feature may not activate. Simply release the pendant button, permit a slight pause, and then activate the next operation.

### SAVE THESE INSTRUCTIONS

## SAFETY SUMMARY

#### WARNING

Check all parts for shipping damage and test before using. In case of damage, DO NOT use. Contact a qualified technician for further instruction.

After ANY adjustments, repair or service and BEFORE use, make sure all attaching hardware is tightened securely.

The bariatrics bed is for home use ONLY. It is NOT for nursing home facility OR hospital use and was NOT designed to meet nursing home facility OR hospital standards.

Close supervision is necessary when the manual/electric bed is used by or near CHIL-DREN/PHYSICALLY CHALLENGED INDIVIDUALS.

DO NOT allow ANY individual under the bed at ANY time.

DO NOT leave the electric bed unattended when it is plugged in.

When using liquids of ANY kind in or around the electric bed, care should be taken to ensure that they are NOT spilled. If a liquid is spilled in or around the electric bed, UNPLUG the electric bed IMMEDIATELY. Clean up the spill and allow the electric bed or the area around the electric bed to dry thoroughly BEFORE using the electric controls again.

The bed is NOT designed to be used as a patient transport. When transporting a patient, use an approved patient transport. Otherwise, injury or damage may result.

#### OPERATING INFORMATION

When operating/moving manual/bariatrics beds, ALWAYS ensure that the individual utilizing the bed is positioned properly within the confines of the bed. DO NOT let any extremities protrude over the side or between the bed rails when performing these functions.

After the bed has been assembled, ALWAYS test to make sure that all sections of the bed are properly and securely in place BEFORE using.

Make sure head and foot springs/sections are securely locked to the head and foot boards BEFORE use.

The pendant cord MUST be routed and secured properly to ensure that cord does NOT become entangled and/or severed during operation of the electric bed.

Keep ALL moving parts, including the main frame, mattress deck (head and foot springs/ sections) AND all drive shafts, free of obstruction (i.e. blankets/sheets, heating blankets/pads, tubing, wiring, etc. and other types of products using electric cords which may get tangled around the bed, side ralls or legs) during operation of the manual/ electric bed.

The bed is equipped with wheel locks. When transferring into OR out of the bed, ALWAYS engage the wheel locks. Inspect the wheel locks for correct locking action BEFORE actual use.

#### REPLACEMENT PARTS/ACCESSORIES

Use masked or nasal type oxygen administering equipment in conjunction with the bed ONLY. The use of ANY other type of oxygen administering equipment can result in a fire hazard.

When using nasal or masked type oxygen administering equipment, the oxygen or air tubing MUST be routed and secured property to ensure that the tubing does NOT become entangled and/or severed during normal operation of bed.

# SAFETY SUMMARY (CONTINUED)

#### WARNING

ALWAYS test to make sure that the side rails are properly and securely in place BEFORE using the bed.

DRIVE recommends that the mattress be centered on the bed frame. Otherwise, individuals may become entangled between the bed rail and the bed frame.

Physically challenged individuals who CANNOT prevent themselves from rolling/climbing out of the bed may require alternative safe means of restraint.

Side rails, when used with a bariatrics bed, DO NOT fall within any weight limitations. Side rails can be deformed or broken if excessive side pressure is exerted on the side rails. Side rails are for the purpose of preventing an individual from rolling/climbing out of the bed. If necessary, a physician or a health care professional should be consulted for alternative means of safe restraint. The side rails are NOT intended to be used for restraint purposes.

After raising/lowering the head/foot end of the bariatrics bed, check the distance between the bottom of the bed rail and the mattress. If there is excessive distance between the bottom of the bed rail and the mattress in which individuals may become entangled, adjust the height of the bed rail (if applicable), OR provide alternative means of patient protection.

DO NOT use the side raits as push handles for moving the bed.

Trapeze units MUST be positioned on either side of the drive shaft (head/foot); as near as possible to the center point of the bed. The trapeze is to be used ONLY in ASSISTING the patient in repositioning or transferring in or out of the bed.

Traction units MUST be securely fastened to head/foot ends of the bed. These units are to be used ONLY for immobilizing a patient in various traction setups or ASSISTING the patient in repositioning or transferring in or out of the bed.

NEVER allow patients to use trapeze or traction units as a total individual weight support.

Replacement mattresses and bed side rails with dimensions DIFFERENT than the original equipment supplied or specified by the bed frame manufacturer are NOT interchangeable. Variations in bed side rail design, width and thickness or firmness of the mattress could cause/contribute to entrapment. Use ONLY authorized DRIVE replacement parts and/or accessories.

#### ELECTRICAL - Grounding Instructions:

Electric beds are equipped with three-prong (grounding) plugs for protection against possible shock hazards. Where a two-prong wall receptacle is encountered, it is the personal responsibility and obligation of the customer to contact a qualified electrician and have the two-prong receptacle replaced with a property grounded three-prong wall receptacle in accordance with the National Electrical Code. If you must use an extension cord, use ONLY a three-wire extension cord having the same or higher electrical rating as the device being connected. DO NOT, under any circumstances, cut or remove the round grounding prong from any plug used with or for DRIVE products. In addition, DRIVE has placed red WARNING tags on some equipment. DO NOT remove these tags.

# SAFETY SUMMARY (CONTINUED)

#### WARNING

NEVER operate if the unit has a damaged cord or plug. If it is not working properly, call a qualified technician for examination and repair.

Keep ALL electrical cords away from HEATED or HOT surfaces.

For proper grounding, junction box MUST be securely connected to the bed with metal screws and spacer provided or electrical shock could occur.

#### REPAIR OR SERVICE INFORMATION

DO NOT open assemblies such as the motors, hand control unit, junction boxes or electrical control boxes. ONLY qualified technicians are permitted to repair these parts. If unqualified individuals perform any work on these beds, the warranty is voided.

DO NOT use ANY parts or accessories other than those authorized by DRIVE.

UNPLUG the power cord when performing any maintenance on the bed.

Before installing the connector into the junction box, be sure the side with the locking tab is facing DOWNWARD - otherwise, injury or damage may occur.

DO NOT force the connector into the junction box, otherwise - injury or damage may occur.

#### RADIO FREQUENCY INTERFERENCE

Electronic equipment may be influenced by Radio Frequency Interference (RFI). Caution should be exercised with regard to the use of portable communications equipment in the area around such equipment. If RFI causes erratic behavior, unplug the electric bed immediately. Leave unplugged while transmission is in progress.

The weight limit of the occupant of the Bariatric Bed CANNOT exceed 600 pounds (273 kg.). The TOTAL weight limit of the Bariatric Bed (including accessories, mattress, occupant and ANY other person/object positioned on the bed) CANNOT exceed 700 pounds (318 kg.).

NEVER permit more than one (1) person on/in the bed at any time.

Body weight should be evenly distributed over the surface of the bed. DO NOT lay, sit or lean in such a way that your entire body weight is placed only on RAISED head or foot sections of the bed. This includes when repositioning or transferring in or out of bed.

The frame support assemblies MUST be securely fastened to the bed frame BEFORE use. Otherwise, injury or damage may result.

The head motor connection cord MUST be properly positioned in the four (4) head motor connection cord supports on the underside of the bed frame BEFORE use. Otherwise, injury or damage may result.

# **SPECIFICATIONS**

	BARIATRICBE	D		
BEDNO.	DESCRIPTION	SHIPPING WEIGHT		
		Lbs. Kg.		
15300	Full Electric	301 136.7		

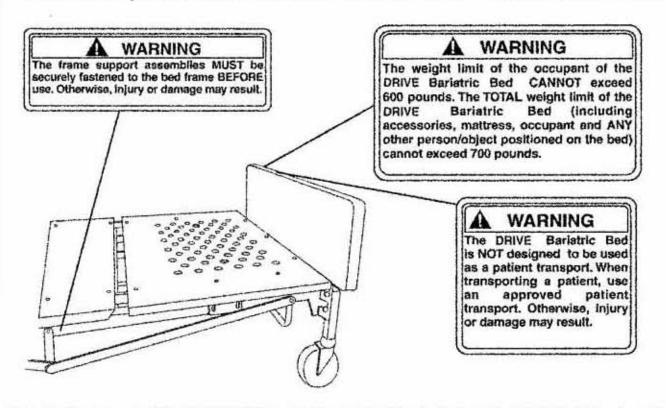
			ADJU	STMENTRA	NGE-FULL	ELECTRICB	ED			
						80 in. (203.2 cm) Spring Split Springs				
	Minimum	Maximum	Minimum	Maximum	Minimum	Maximum	Length	Width	Head	Foot
15305	28 7/8 in.	36 3/8 ln.	26 1/4 in.	33 3/4 in.	15 in.	23 in.	88 in.	36 in.	43 in.	45 in.
	73.3 cm	92.4 cm	66.7 cm	85.7cm	38 cm	58.3 cm	223.5 cm	91.4 cm	109.2 cm	114.3 cm
			ADJUSTME	NT RANGE-E	BARIATRICE	BED (FULLE	LECTRIC)			
Bed No.	Hea Minimum	d End Maximum	Foo Minimum	t End Maximum	Fabric Minimum	80 Height* Maximum	in. (203.2 d Overall Length	em) Pan De Bed Width	ck SplitS To E Head	prings inds Foot
15300	31.5 in.	39.5 in.	29.0 in.	37.0 in.	18 1/4 in.	26 1/4 in.	88.0 in.	42.0 in.	43.0 in.	45.0 in.
contravitat	80.0 cm	100.3 cm	73.7 cm	94,0 cm	46.3 cm	66.6 cm	223.5 cm	109.7 cm	109.2 cm	114.3 cm

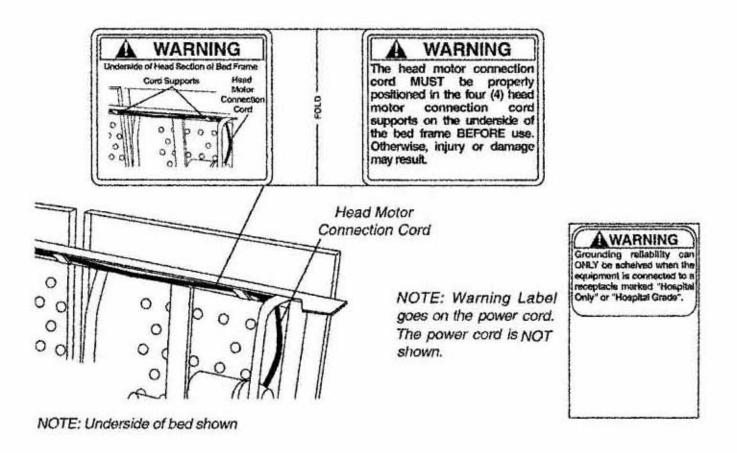
Height from floor to bottom of mattress.
 A denotes single spring bed system.
 Electric homecare beds are U.L. and C.S.A. listed.

# SPECIFICATIONS(CONTINUED)

Bed NO. / Name	15005 FULL ELECTRIC	15004 SEMI ELECTRIC	15300 BARIATRIC FULL ELECTRIC
HEAD SPRING 15008	×	×	
FULL ELECTRIC BED ENDS 15018	×		
FOOT SPRING SECTION FOR FULL ELECTRIC 15013		×	
FOOT SPRING SECTION FOR SEMI-ELECTRIC 15012			
FOOT SPRING SECTION FOR MANUAL BED 15009		×	
BED ENDS FOR MANUAL AND SEMI-ELECTRIC BED 15015	×		
BARIATRIC BED HEAD END SECTION (15305)			×
BARIATRIC BED FOOT END SECTION THREE MOTORS (15306)			×
BARIATRIC BED FULL ELECTRICAL ENDS(15307)			×

# WARNING/CAUTION LABEL LOCATION - BARIATRIC BED





# PACKAGING/HANDLING

#### UNPACKING

- Check bed components for any obvious damage to the carton or its contents. If damage is evident, contact your local DRIVE dealer.
- Remove any loose packing from the cartons.
- Carefully remove all components from the cartons.

#### CAUTION

DO NOT attempt to operate bed controls prior to completion of assembly as damage to bed components may occur.

The three cartons and contents are as follows:

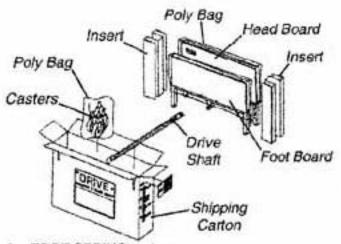
1. BED END carton:

One (1) HEADBOARD.

One (1) FOOTBOARD.

One (1) Drive Shaft Assembly, two-piece.

Four (4) Casters (two (2) locking and two (2) non locking casters).



2. FOOT SPRING carton:

One (1) FOOT SPRING (electric beds include pendant, junction box and cord).

One (1) Emergency crank handle.

Two (2) Frame Support Assemblies.

HEAD SPRING carton:

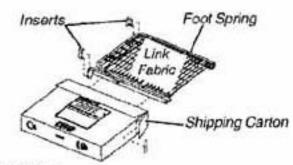
One (1) HEAD SPRING.

#### INSPECTION

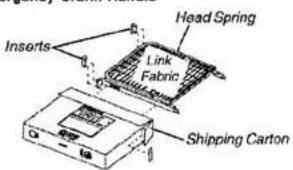
- Examine each item carefully for scratches, nicks, dents or any other apparent damage.
- Inspect the power supply cord for cuts or damage to the cord and/or plug.
- Inspect the junction box for any damage to the connectors.
- Ensure that the motor plugs are in good working order and fit properly into the junction box.

#### STORAGE

- If bed is not to be assembled immediately, retain the cartons and packaging for storage until assembly is to be performed.
- Store the repackaged bariatric bed in a dry area.
- DO NOT place other objects on top of the repackaged cartons.



NOT Shown: Junction Box w/ Cord Pendant Emergency Crank Handle



This Procedure Includes the following:

Connecting the Head/Foot Sections Connecting the Spring Fabric Adjusting and Reconnecting the Head Spring Pull

Raising the Bed Ends Assembling the Bed Ends

Installing the Casters

Installing Frame Support Assemblies Drive Shaft Assembly and Installation

Connecting the Head End Motor to the Junction

Activating the Bed Functions

#### CAUTION

DO NOT attempt to operate bed controls prior to completion of assembly as damage to bed components or personal injury may occur.

#### Bariatric Bed ONLY (FIGURE 2)

NOTE: DRIVE recommends that two (2) people perform this procedure.

- Remove the head end section of the bed from the packaged container and place it on its side to your RIGHT with the center mounting latches to your LEFT.
- 2. Remove the foot end section of the bed from the packaged container and place it on its side to your LEFT with the center mounting rivets facing to your RIGHT.
- The bed end section with two (2) motor assemblies (FOOT end section) should be to your LEFT and the bed end section with one (1) motor assembly (HEAD end section) should be to your RIGHT.
- The head and foot end sections of the bed should now be on their side at a 130° angle to one another.

NOTE: Before connecting the head and foot end sections. make sure the pull tube on the foot end section is positioned on the underside of the pan deck on the head end section.

## CAUTION

When assembling the head and foot end sections of the bed, the head end section of the bed should be positioned so that it is at a 130° angle to the foot end section of the bed. Otherwise, the pull tube on the foot end section of the bed will not clear the pan deck of the head end section of the bed and damage may result.

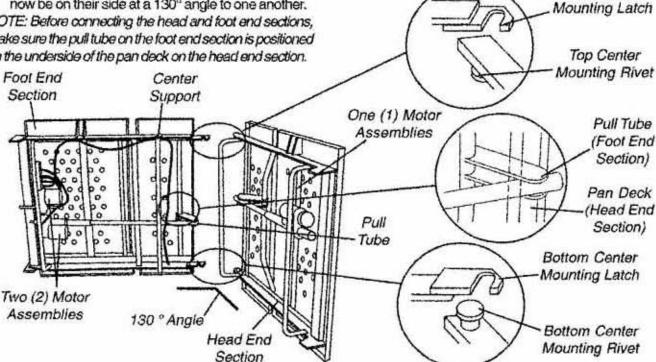
- Hook the TOP center mounting latch on the HEAD end section of the bed with the TOP center mounting rivet on the FOOT end section of the bed.
- 6. With one (1) person holding the TOP of the bed together, have the other person hook the BOTTOM center mounting latch on the HEAD end section of the bed with the BOTTOM center mounting rivet on the FOOT end section of the bed.

NOTE: It may be necessary to grasp the center support of the foot end section of the bed so that the BOT-TOM center rivet can be maneuvered into the BOT-TOM center mounting latch.

NOTE: It may be necessary to slightly lift the head OR foot end sections of the bed to secure the center rivets into the center mounting latches.

7. After the head and foot end sections of the bed are connected, push the ends into a horizontal (straight) position while still on their sides.

Top Center



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ASSEMBLY PROCEDURE 1

## RAISING THE BED ENDS (FIGURE 5)

- The bed legs must now be raised 1/4-inch (.6 cm).
   This can be accomplished by inserting the manual crank into the foot end gear box receptacle and turning clockwise until the bed end is at the correct height.
- Insert the crank into the head end receptacle and raise the head end to the correct height.

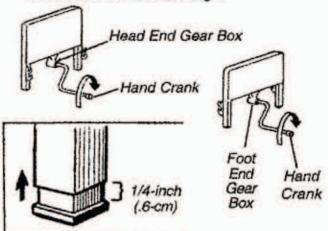


FIGURE 5 - RAISING THE BED ENDS

NOTE: The following procedure applies to ALL beds.

NOTE: Drive recommends that two (2) people perform this procedure for the Bariatric Bed.

NOTE: When connecting the bed ends (headboard and footboard), remember that the headboard is the taller of thetwo.

 Stand the headboard as close to the head spring as possible.

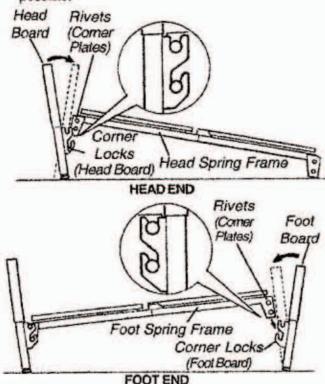


FIGURE 6 - ASSEMBLING THE BED ENDS

- With one hand, grasp the head spring frame and raise it until the rivets on the corner plates of the spring are at the correct height to fit into the corner locks on the headboard.
- Tilt the headboard backward slightly and the rivets should slide into the corner locks more easily.
- When the headboard is returned to its full upright position, the headboard will look into place.
- 5. Repeat the same procedure for the footboard.

#### WARNING

The proper casters are provided with the Bariatric Bed. DO NOT use any other casters with the Bariatric Bed. Otherwise, Injury or damage may result.

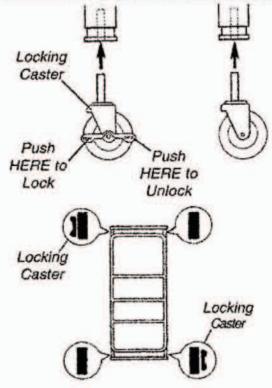
NOTE: Position the two (2) locking casters diagonally opposite from one another.

NOTE: If two (2) locking casters are NOT included with the bed, contact a qualified dealer.

- Install casters by carefully lifting the bed ends approximately 5-inches (12.7 cm) from the floor and insert the shaft of caster assembly into the caster socket.
- To prevent excess movement of the bed, lock each of the two (2) locking casters by pushing DOWN on the side of the caster lock that is labeled ON.

NOTE: Locking the casters may NOT prevent the bed from moving on slick or slippery surfaces.

To unlock each of the two (2) looking casters, push DOWN on the side of the caster look that is labeled OFF.



PROCEDURE 1 ASSEMBLY

## INSTALLING FRAME SUPPORT ASSEMBLIES

#### WARNING

The frame support assemblies MUST be securely fastened to the bed frame BE-FORE use. Otherwise, injury or damage may result.

NOTE: Two (2) people are required when performing this procedure.

- Unfold one (1) frame support assembly so that the center mounting bracket is in the middle and the two (2) side support mounting brackets are on either side (DETAIL "A").
- Position the LARGE mounting hole on one (1) side of the support mounting bracket over the rivet near the HEAD end section of the bed.
- Pull the frame support assembly toward the FOOT end section of the bed until the rivet near the HEAD end section of the bed slides into the SMALL mounting hole in the side support bracket.

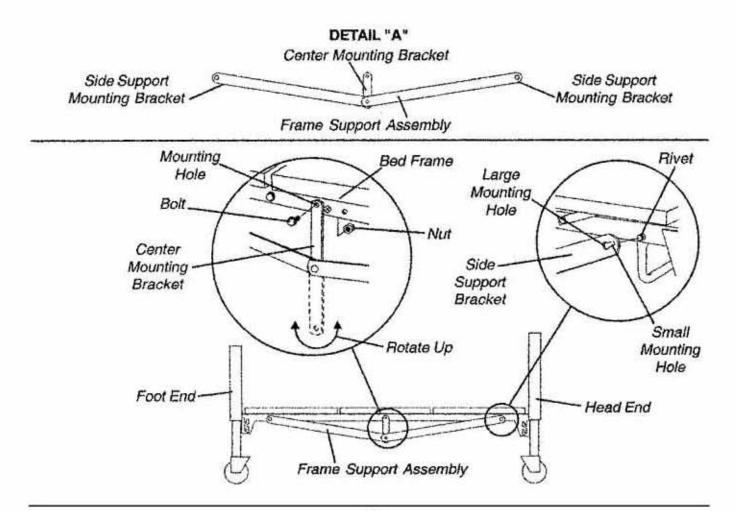
- While performing STEP 3, position the LARGE mounting hole in the opposite frame support bracket over the rivet near the FOOT end section of the bed.
- Allow the frame support assembly to hang from the two (2) rivets.

NOTE: Make sure the two (2) rivets on either side of the bed are positioned in the two (2) SMALL mounting holes in the frame support assemblies.

Rotate the center mounting bracket until the mounting hole aligns with the mounting hole in the side of the bed frame.

NOTE: It may be necessary to lift up on the side of the bed frame so that the mounting holes in the center mounting bracket align with the mounting holes in the bed frame assembly.

- Install the bolt through the mounting hole in the center mounting bracket and through the mounting hole in the bed frame assembly. Securely tighten with the bolt.
- Repeat STEPS 1-7 for the opposite frame support assembly.



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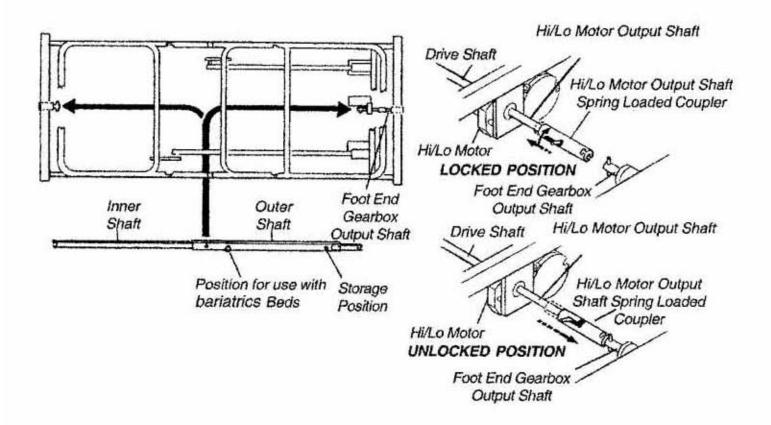
ASSEMBLY PROCEDURE 1

# DRIVE SHAFT ASSEMBLY AND INSTALLATION

The drive shaft is composed of two (2) sections. The inner shaft which has a positioning spring button, and the outer shaft, which has two (2) positioning holes and one (1) storage position hole. Together they make the telescoping drive shaft used on the bariatrics beds.

- Remove the plastic caps from each end of the drive rod.
- Depress spring button on the inner shaft and insert the inner shaft into the outer shaft.
- Slide the inner shaft to the desired position for the type of bed being used and engage the spring button into the proper positioning hole.
- Engage the spring button in to the positioning hole in the outer shaft.

- Connect the drive shaft to the bed by attaching either end of the drive shaft to the head end gear box.
- Connect the other end to the Hi/Lo motor output shaft and then connect the foot end gearbox output shaft to the Hi/Lo motor output shaft spring-loaded coupler.
- Release the drive shaft spring-loaded coupler by pushing in against the spring-loaded coupler and turn it clockwise.
- Locate the Hi/Lo motor output shaft spring-loaded coupler.
- Release the Hi/Lo motor output shaft spring-loaded coupler to properly it connect with the foot end gear box output shaft by pushing in against the Hi/Lo motor output shaft spring-loaded coupler and turning it clockwise.
- The coupling will release and engage the foot end output shaft.
- 12. Ensure that all components are securely installed.



## CONNECTING THE HEAD END MOTOR TO THE JUNCTION BOX

#### WARNING

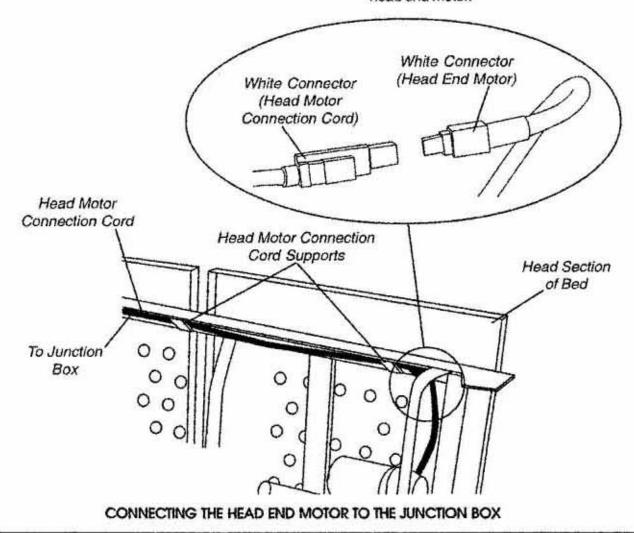
The head motor connection cord MUST be properly positioned in the four (4) head motor connection cord supports on the underside of the bed frame BEFORE use. Otherwise, injury or damage may result.

NOTE: To disconnect the head end motor from the junction box, reverse the following steps.

 Locate the head motor connection cord that connects the junction box to the head end motor.

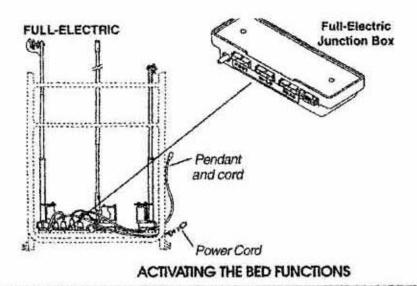
NOTE: The Bariatric Bed is shipped with the head motor connection cord positioned in the head motor connection cord supports on the foot end section of the bed.

- Locate the two (2) head motor connection cord supports on the head end section of the bed.
- Feed the head motor connection cord through the two (2) head motor connection cord supports.
- Connect the WHITE connector of the head motor connection cord to the WHITE connector of the head end motor.



### ACTIVATING THE BED FUNCTIONS

- Recheck all electrical connections on junction box at foot end ensuring that all motors are plugged into the correct locations.
- Plug the junction box cord into a properly grounded 110-volt, 60 cycle outlet.



## INSTALLING/REMOVING CONNECTORS INTO/FROM THE JUNCTION BOX

#### Installing

#### WARNING

Before Installing the connector into the junction box, be sure the locking tab is facing DOWN-WARD - otherwise, injury or damage may occur.

 Grasp the connector and position it so the locking tab is facing DOWNWARD (FIGURE 1).

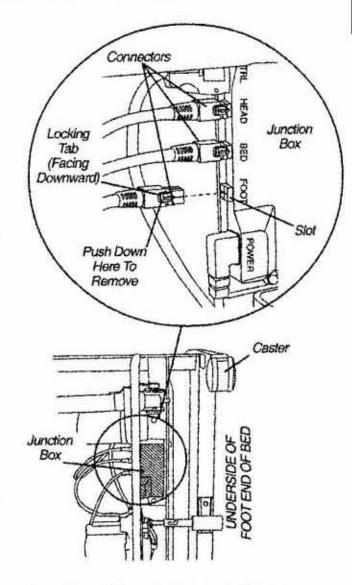
#### WARNING

DO NOT force the connector into the junction box, otherwise - Injury or damage may occur.

- Gently, push the connector into the appropriate slot on the junction box until it locks into place and an audible "click" is heard (FIGURE 1).
- If the connector DOES NOT slide easily into the slot on the junction box, check to make sure the locking tab is facing DOWNWARD and repeat STEP 2.

#### Removing

- Push down on the end of the locking tab on the connector.
- While performing STEP 1, pull the connector away from the junction box.

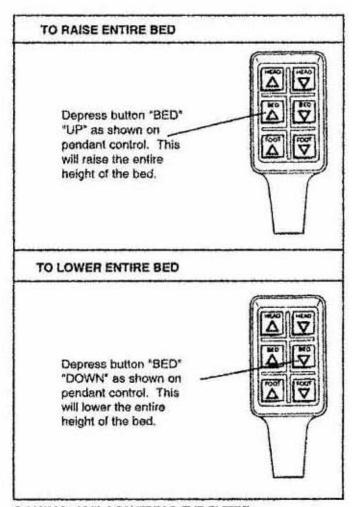


INSTALLING/REMOVING CONNECTORS
INTO/FROM THE JUNCTION BOX

### BARIATRIC BED OPERATION

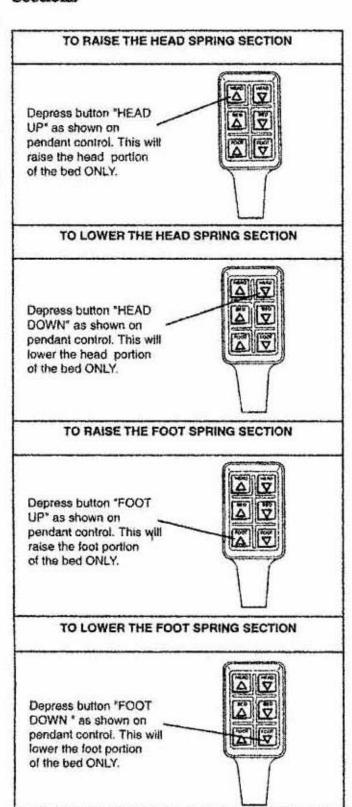
- The accompanying pictures detail the bariatric beds and will acquaint the user with the bed functions and controls.
- 2. Operate the bed through all phases of its operation.
- If any problems arise during test, recheck all electrical connections and mechanical hook ups.
- Bariatrics beds use a six (6) function pendant for all bed operation.
- All Bariatrics beds come with an emergency crank to allow continued operation in the event of a power outage.

### Raising and Lowering the Entire Bed



RAISING AND LOWERING THE ENTIRE

# Raising and Lowering the Head and Foot Sections



RAISING AND LOWERING THE HEAD AND FOOT SECTIONS

# MAINTENANCE AND CLEANING

Drive recommends the following maintenance and cleaning procedures be conducted between users. This form is provided as a guide to help with documentation.

	Da	te	Bed Model #	Bed Serial #				
M	EC	HAN	ICAL INSPECTION AND MAIN	TENANCE				
-		. Inspect all bed components for damage or excessive wear.						
_			lly examine all welds for cracks.					
			ct the head and foot springs for bend, wa					
_			k drive shaft and drive shaft connections					
			ct pull tubes and mounting hardware for t					
0	6.			are securely tightened and functioning properly.				
U	7. Check sleep surfaces to ensure all links are intact.							
0	a. b. c. d.	Remove bed trim. Remove both the head and foot end panel boards. Inspect cables for wear. Inspect Acme screws for lubrication. Apply a light silicon based grease if necessary.						
0		Check casters to ensure they lock, if applicable, and roll properly.						
EI	E	CTRI	CAL INSPECTION AND MAINT	ENANCE				
0	1.	Check pendant, power and motor cords for chating, cuts or excessive wear.						
O	2.	Make sure all plugs are fully attached and free of damage.						
O	3.	Chec	k all functions:					
	b.	Foot	raises and lowers properly. raises and lowers properly. /Foot Ends raise and lower properly.					
CI	E	ANIN	G AND DISINFECTING THE BI	ED .				
-		Unplug the power cord of electric beds before performing maintenance.  Wipe down with disinfectant. Allow to dry completely.						
PA	S	5 / F	AIL					
O	J PASS		Bed and all components have passed all of the above inspection criteria and is ready for placment into a client's home.					
0	FAIL Bed or any component has failed ANY of the above inspection criteria. Tag the be with a complete description of the failure(s) and have the bed serviced.							

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## LIMITED WARRANTY - BARIATRIC BEDS

This warranty is extended only to the original purchaser/user of our products.

This warranty gives you specific legal rights and you may also have other legal rights which vary from state to state.

DRIVE warrants its product to be free from defects in materials and workmanship for a period of one (1) year from the date of purchase for mechanical components and one (1) year from the date of purchase for electrical components. The non-articulating frame structure is warranted for five (5) years from the date of purchase. All welds shall be warranted for the lifetime of the original purchaser. If within such warranty period any such product shall be proven to be defective, such product shall be repaired or replaced, at DRIVE'S option. This warranty does not include any labor or shipping charges incurred in replacement part installation or repair of any such product. DRIVE'S sole obligation and your exclusive remedy under this warranty shall be limited to such repair and/or replacement.

For warranty service, please contact the dealer from whom you purchased your DRIVE product. In the event you do not receive satisfactory warranty service, please write directly to DRIVE at the address on the back cover, provide dealer's name, address, and the date of purchase, indicate nature of the defect and, if the product is serialized, indicate the serial number. Do not return products to our factory without our prior consent.

LIMITATIONS AND EXCLUSIONS: THE FOREGOING WARRANTY SHALL NOT APPLY TO SERIAL NUMBERED PRODUCTS IF THE SERIAL NUMBER HAS BEEN REMOVED OR DEFACED, PRODUCTS SUBJECTED TO NEGLI-GENCE, ACCIDENT, IMPROPER OPERATION, MAINTENANCE OR STORAGE, COMMERCIAL OR INSTITUTIONAL USE, PRODUCTS MODIFIED WITHOUT DRIVE'S EXPRESS WRITTEN CONSENT (INCLUDING, BUT NOT LIMITED TO, MODIFICATION THROUGH THE USE OF UNAUTHORIZED PARTS OR ATTACHMENTS; PRODUCTS DAMAGED BY REASON OF REPAIRS MADE TO ANY COMPONENT WITHOUT THE SPECIFIC CONSENT OF DRIVE, OR TO A PRODUCT DAMAGED BY CIRCUMSTANCES BEYOND DRIVE'S CONTROL, AND SUCH EVALUATION WILL BE SOLELY DETERMINED BY DRIVE. THE WARRANTY SHALL NOT APPLY TO PROBLEMS ARISING FROM NORMAL WEAR OR FAILURE TO ADHERE TO THE FOLLOWING INSTRUCTIONS.

THE FOREGOING WARRANTY IS EXCLUSIVE AND IN LIEU OF ALL OTHER EXPRESS WARRANTIES. IMPLIED WARRANTIES, IF ANY, INCLUDING THE IMPLIED WARRANTIES OF MERCHANTABILITY AND FITNESS FOR A PARTICULAR PURPOSE, SHALL NOT EXTEND BEYOND THE DURATION OF THE EXPRESSED WARRANTY PROVIDED HEREIN AND THE REMEDY FOR VIOLATIONS OF ANY IMPLIED WARRANTY SHALL BE LIMITED TO REPAIR OR REPLACEMENT OF THE DEFECTIVE PRODUCT PURSUANT TO THE TERMS CONTAINED HEREIN. DRIVE SHALL NOT BE LIABLE FOR ANY CONSEQUENTIAL OR INCIDENTAL DAMAGES WHATSOEVER.

THIS WARRANTY SHALL BE EXTENDED TO COMPLY WITH STATE/PROVINCIAL LAWS AND REQUIREMENTS.



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