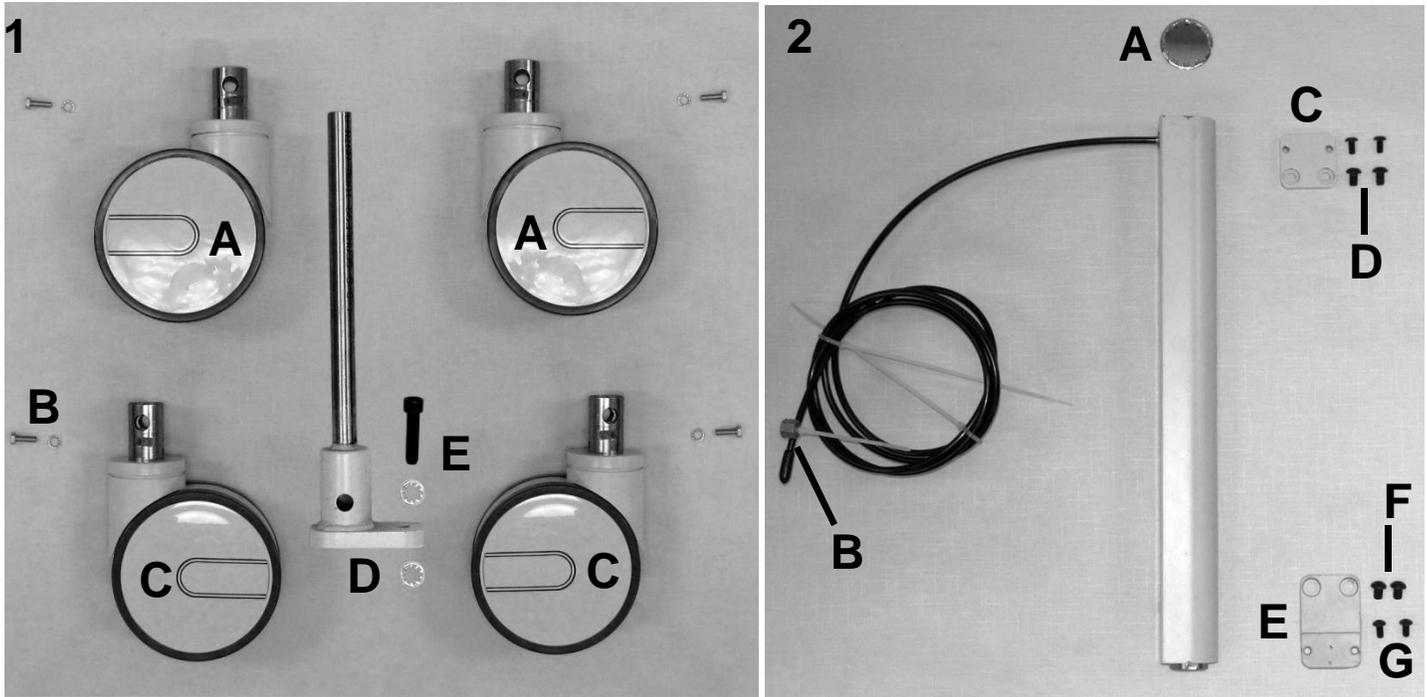


S550 Stretchair Parts List



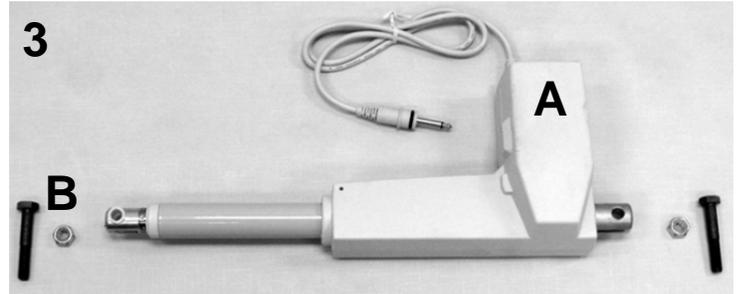
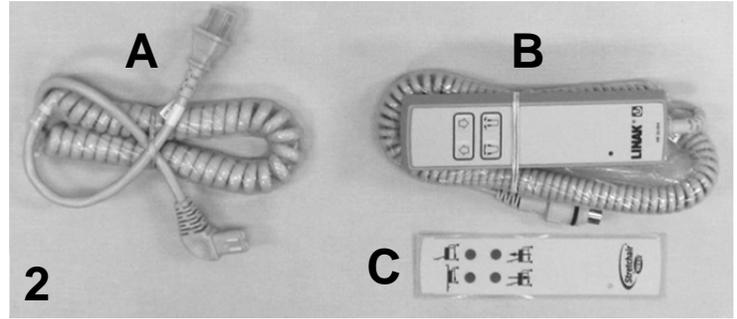
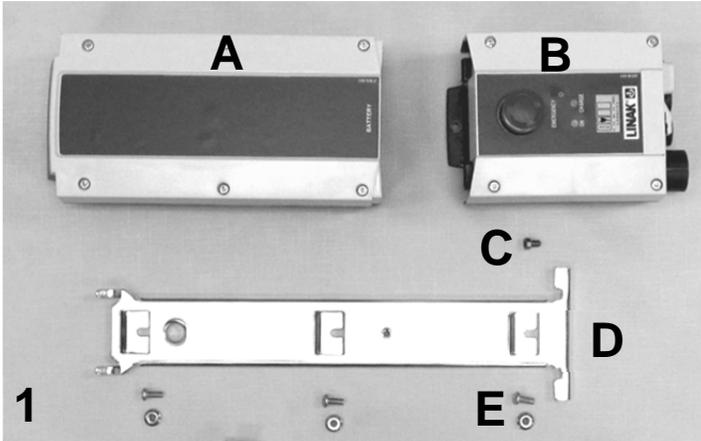
PARTS LIST

| Image Number | Note | Part Number | Description | QTY per Product |
|--------------|------|-------------------|--|-----------------|
| 1A | | MC675-1038 | CASTER, 6" CENTRAL LOCKING, TOTAL LK TWIN WHEEL | 2 |
| 1C | A | MC675-1041 | CASTER, 6" CENTRAL LOCKING, DIR LK, TWIN WHEEL | 2 |
| 1B | | SC-HX-ZP-M6-20 | SCREW, HEX HEAD, M6 X 20 MM LG | 4 |
| 1B | | WA-LI-ZP-25-47-03 | WASHER, ID LOCK, .25 ID X .47 OD X .03 THK | 4 |
| 1D | | MC675-1014 | WHEEL SUPPORT WELD | 4 |
| 1E | | MC675-0072 | SOCKET HD. CAP SCREW, 3/8-16 X 1.5 | 4 |
| 1E | | WA-LI-ZP-38-70-03 | WASHER, INNER-LOCK, ZINC .38 ID x .70 OD x .03 THK | 8 |
| 2 | | MC675-1035 | S675-S999 MONARCH CYL. ASSEMBLY KIT | 4 |
| 2A | B | MC675-0059 | CAP, NICKEL PLATED 1.26 ID X 1.43 OD-MONARCH CYL. | 1 |
| 2B | B | 1041-2392-100 | FITTING BRASS MONARCH SMALL | 1 |
| 2C | B | MC675-0056 | PLATE-HYDRO CYL. TOP | 1 |
| 2E | B | MC675-0057 | PLATE-HYDRO CYL.-BOTTOM | 1 |
| 2D | B | MC675-0058 | BUTTON HD. SCREW 1/4-20 X .38 LG. | 2 |
| 2F | B | 566594 | CAP SCREW, 1/4-20 x .312 SOCKET BUTTON HEAD, ALLOY BLACK OXIDE | 2 |
| 2G | | SC-BH-BL-10-32-38 | BUTTON HD. SCREW 10-32 X .38 | 16 |
| N/A | C | HY-PUMP-MC675 | HYDRAULIC PUMP, MONARCH LIFT SYSTEM-S300,S675,S999 | 1 |

NOTES

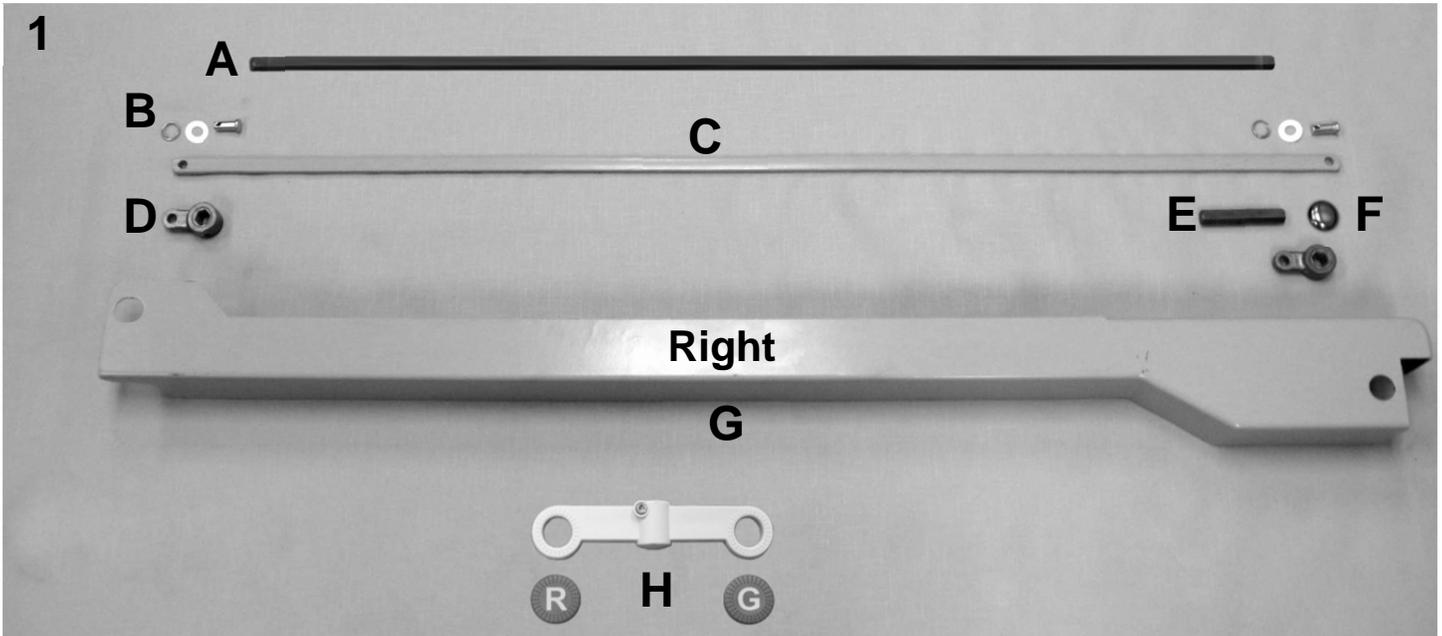
| Note | Description |
|------|---|
| A | MC675-1041's are installed on the FRONT of chair frame. |
| B | It is NOT recommended that these parts be sold seperately however in special cases they can be. |
| C | Not shown but is available for purchase. |

S550 Stretchair Parts List



| PARTS LIST | | | | |
|--------------|---|---------------------------|---|-----------------|
| Image Number | Note | Part Number | Description | QTY per Product |
| 1A | | EL-BA-LINAK | LINAK BATTERY PACK | 1 |
| 1B | | EL-CB-LINAK-2 PORT | LINAK CONTROL BOX, 2 CHANNEL | 1 |
| 1C | | SC-HX-ZP-10-32-31 | SOCKET HEAD, CAP SCREW, #10-32 X 5/16 LG. | 1 |
| 1D | | 0045-0703-150 | MOUNTING BRACKET, BATTERY | 1 |
| 1E | | SC-PP-ZP10-32-50 | SCREW, PAN HEAD, #10-32 X 1/2, ZINC | 3 |
| 1E | | NU-FS-ZP-10-32 | NUT, HEX FLANGED, Z/P 10-32 | 3 |
| 2A | | EL-PC-JUMBO-INT | POWER CORD, UL, JUMBO | 1 |
| 2B | A | EL-HA-2CHANNEL-KIT | CONTROL, HANDSET KIT | 1 |
| 2B | | EL-HA-2CHANNEL | CONTROL, HANDSET | 1 |
| 2C | | LB-HA-2 | LABEL, HANDSET, 2-CHANNEL | 1 |
| 3A | | EL-AC-LINAK-250 | LINAK ACT. 250MM STR. (RET) 1 | 1 |
| 3B | | SC-HX-G10-M10-60 | SCREW, HEX HEAD, 10MM X 60MM LG | 2 |
| 3B | | NU-HN-ZP-M10 | NUT, HEX NYLOCK, Z/P, M10 | 2 |
| NOTES | | | | |
| Note | Description | | | |
| A | Handset CAN'T be ordered separate from the label, however the the label CAN be ordered as a stand-alone item. | | | |

S550 Stretchair Parts List



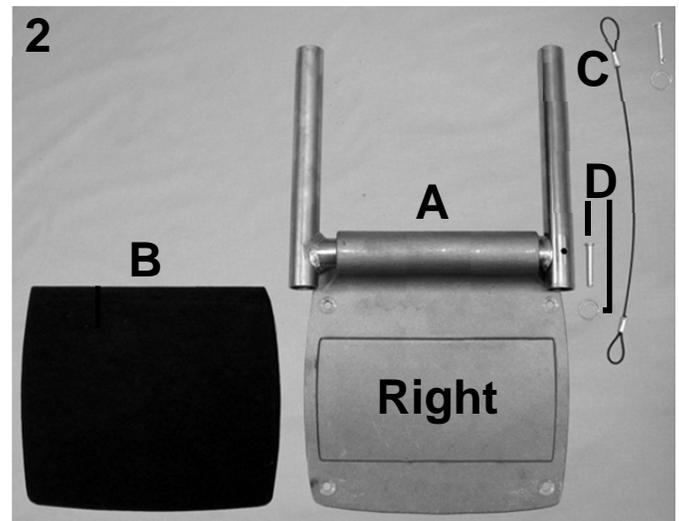
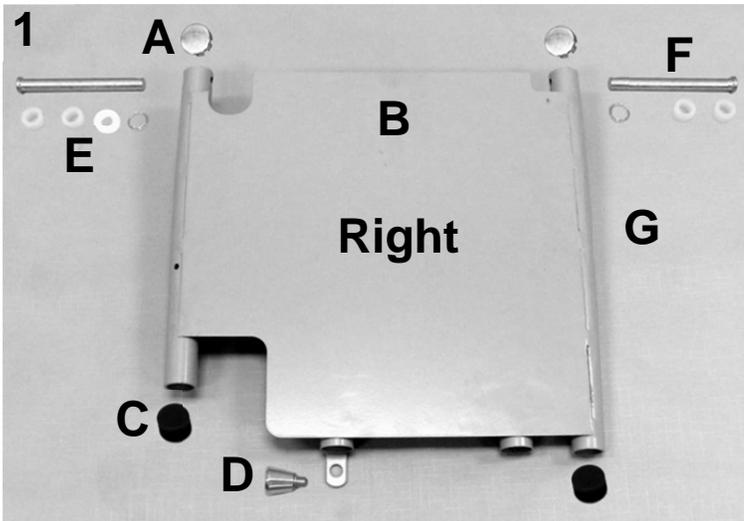
PARTS LIST

| Image Number | Note | Part Number | Description | QTY per Product |
|--------------|------|--------------------|--|-----------------|
| 1A | | MP-HX-SS-44-3581 | MACH., HEX. ROD, BRAKE | 1 |
| 1B | | MC675-0069 | PIN-.310 DIA X .75 LG | 4 |
| 1B | | WA-FL-NY-34-75-06 | WASHER, NYL, .34 ID x .75 OD x .06 TH | 4 |
| 1B | | HD-RG-ZP-05-63 | COTTER RING, 5/8" OD | 4 |
| 1C | | MC675-0017 | ROD-CONNECTING-BRAKE | 2 |
| 1D | | MC675-0065 | CONNECT. LEVER | 4 |
| 1E | | MC675-0064 | HEX. ROD 7/16 X 2.75 LG. | 2 |
| 1F | | MC675-0066 | CAP, STAR LOCK | 2 |
| 1G | | MC675-0019 | BRAKE ROD COVER - RIGHT SIDE | 1 |
| | | MC675-0018 | BRAKE ROD COVER - LEFT SIDE | 1 |
| 1H | A | HC1000-1012 | BRAKE PEDAL ASSEMBLY KIT - LEFT & RIGHT | 2 |
| 1H | B | HC1000-0053 | BRAKE PEDAL | 1 |
| 1H | B | HC1000-0055 | BRAKE PEDAL INSERT, RED | 1 |
| 1H | B | HC1000-0056 | BRAKE PEDAL INSERT, GREEN | 1 |

NOTES

| Note | Description |
|------|---|
| A | Ships unassembled. Left & Right is determined when customer assembles parts. |
| B | It is NOT recommended that these parts be sold separately however in special cases they can be. |
| | <u>Left & Right is determined - as if sitting in the chair</u> |

S550 Stretchair Parts List



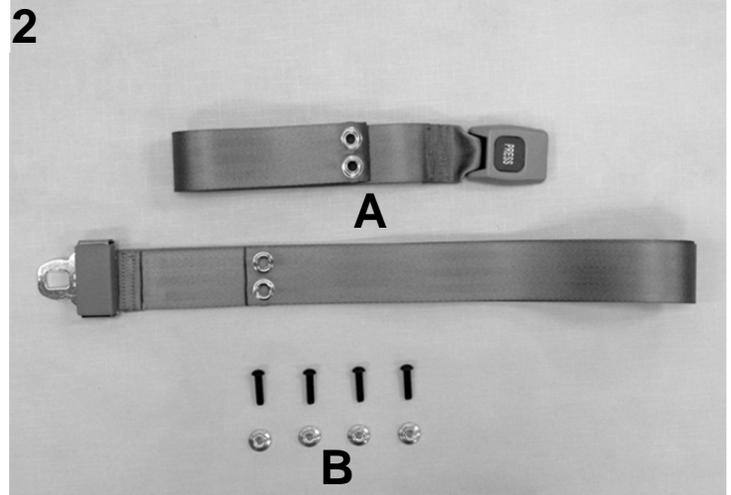
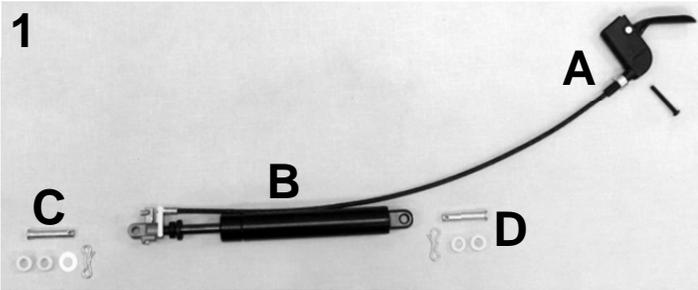
PARTS LIST

| Image Number | Note | Part Number | Description | QTY per Product |
|--------------|------|----------------------------|---|-----------------|
| 1 | | MC550-2505 | ASS'Y S550, SWING LEG, RIGHT | 1 |
| 1A | B,C | PU-RN-CH-100-86 | PLUG, 1.0 DIA.,SS | 2 |
| 1B | B | MC550-2505 | SWING LEG WELD.-R LEG | 1 |
| 1C | B,C | PU-RN-NY-100-98 | PLUG, ROUND, NYLON, BLACK | 2 |
| 1D | B,C | MC300SL-0016 | PLUNGER-S.LEG | 2 |
| 1E | C | CP-ZP-38-375 | PIN, CLEVIS, 3/8 X 3.75 LG., ZINC | 2 |
| 1E,1F | C | WA-FL-NY-38-63-25 | SPACER-NYLON .38 ID X .63 OD X .25 THK | 6 |
| 1E | C | WA-FL-NY-38-63-12 | SPACER-NYLON .38 ID X .63 OD X .12 THK | 2 |
| 1E,1F,2D | C | HD-RG-ZP-05-63 | COTTER RING, 5/8" OD | 7 |
| 1F | A | CP-ZP-38-350 | PIN, CLEVIS, 3/8 X 3.50 LG.,ZINC | 1 |
| N/A | D | MC550-2501 | ASS'Y S550, SWING LEG, LEFT | 1 |
| N/A | B | MC550-2501 | SWING LEG WELD.-LEFT LEG | 1 |
| 2A | | AF-MC675-FOOT-RIGHT | ASSY, MC675, FOOT, RIGHT | 1 |
| 2A | B | MC300SL-1018 | TELE TUBE WELD - OUTER - R | 1 |
| 2A | B,C | MC300SL-1014 | TELE TUBE WELD.-INNER | 1 |
| 2A | B,C | MC675SL-0057-1 | FOOT PLATE CASTING MACHINED | 1 |
| 2A | B,C | 1041-2348 | SPRING FOOT PLATE | 1 |
| 2A | B,C | PU-RN-CH-88-69 | PLUG, RND NICKEL PLATED .88OD x .69ID | 2 |
| N/A | D | AF-MC675-FOOT-LEFT | ASSY, MC675, FOOT, LEFT | 1 |
| N/A | B | MC300SL-1012 | TELE TUBE WELD.-OUTER-L | 1 |
| 2B | C | FM-NE-AD-PAD-FT-675 | FOAM, NEO, ADH, FOOTPAD, 675 | 2 |
| 2C | C | MC675SL-1014 | CABLE ASS'Y-TELE STOP | 2 |
| 2D | C | CP-ZP-19-125 | PIN-PIVOT POINT #CP-36-.250 DIA. X 1.00 LG. | 4 |

NOTES

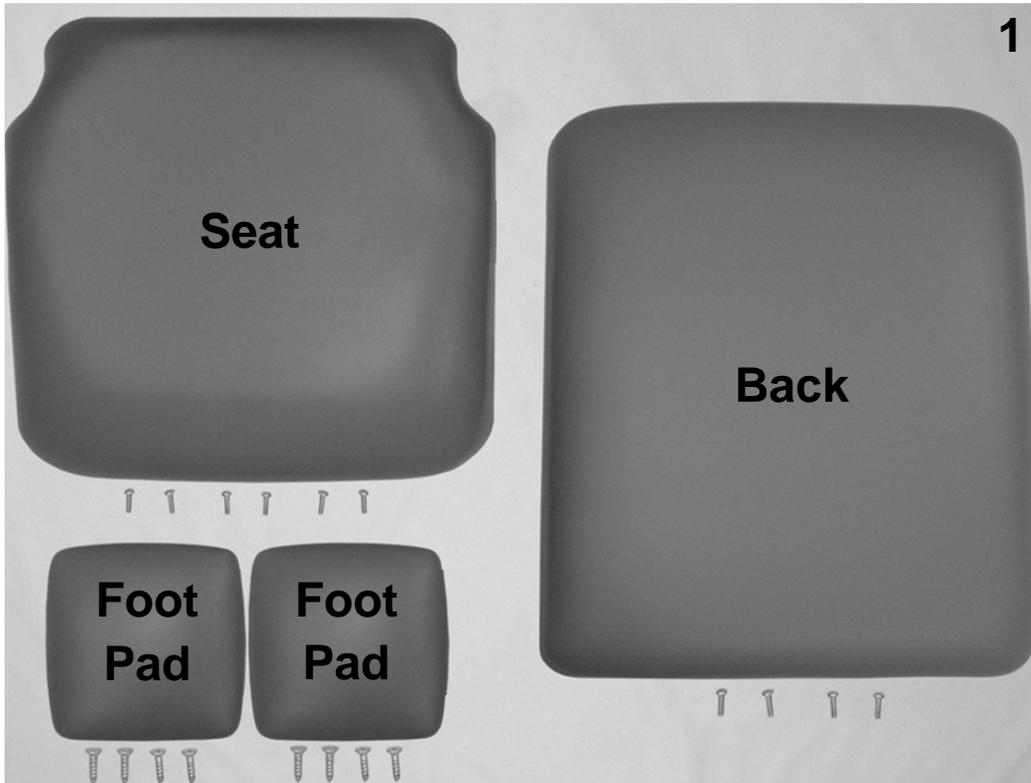
| Note | Description |
|------|---|
| A | This PIN connects the 2 legrest frames together |
| B | It is NOT recommended that these parts be sold seperately however in special cases they can be. |
| C | Part is used for the LEFT & RIGHT Assemblies listed above |
| D | NOTE "C" parts listed in above assembly are included |
| | <i>Left & Right is determined - as if sitting in the chair</i> |

S550 Stretchair Parts List



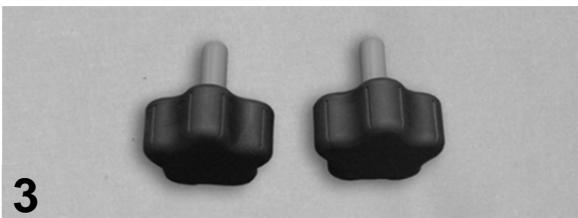
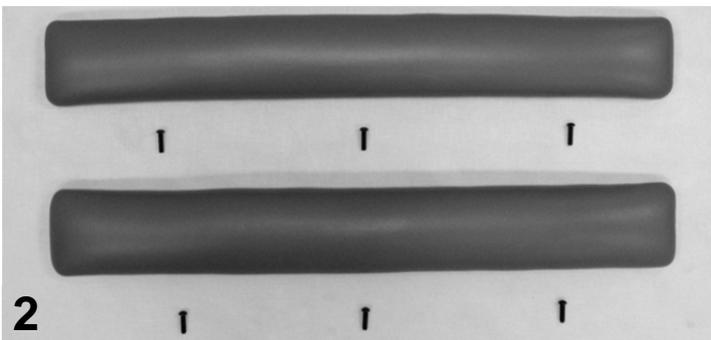
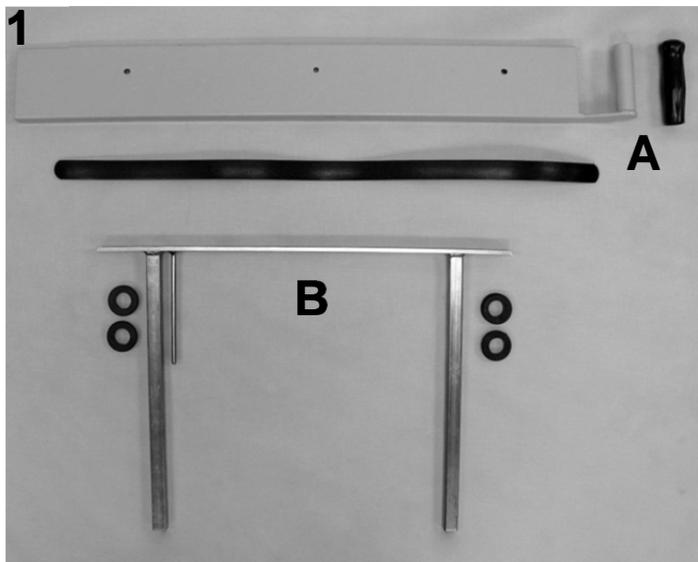
| PARTS LIST | | | | |
|--------------|-------------|-------------------------|--|-----------------|
| Image Number | Note | Part Number | Description | QTY per Product |
| | | MC-SP-SUSPA | STRETCHAIR LEGREST GAS-SPRING AND CABLE KIT | 2 |
| 1A | | SC-REL CABLE KIT | STRETCHAIR RELEASE CABLE KIT | 2 |
| 1A | | MC-SP-RELEASE CABLE | RELEASE CABLE WITH HANDLE | 2 |
| 1A | | 500120 | #10 X 1.5 SQ DRIVE, SS, PAN HEAD SHT MTL SCREW | 2 |
| 1B | | 566015 | CABLE TIE, 7", NATURAL | 2 |
| 1B | | MC-SP-GAS CYLINDER | GAS CYLINDER, STRETCHAIR | 2 |
| 1B | | MC-SP-RELEASE HEAD | RELEASE HEAD, FOR GAS CYLINDER | 2 |
| 1B | | MC-SP-RELEASE LEVER | LEVER, RELEASE HEAD | 2 |
| 1C, 1D | | CP-ZP-31-175 | PIN-PIVOT POINT #CP-100 (.312 X 1.75) | 4 |
| 1C | | WA-FL-NY-38-63-25 | SPACER-NYLON .38 ID X .63 OD X .25 THK | 2 |
| 1C, 1D | | WA-FL-NY-38-63-38 | SPACER-NYLON .38 ID X .63 OD X .38 THK | 6 |
| 1C | | WA-FL-NY-38-63-12 | SPACER-NYLON .38 ID X .63 OD X .12 THK | 2 |
| 1C, 1D | | 566002 | BOW TIE COTTER PIN .072 | 4 |
| 2A | | MC675-SEAT BELT | SAFETY BELT 675 | 1 |
| 2B | | SC-BH-BL-25-20-100 | BUTTON HD. SCREW .25-20 x 1.00 | 4 |
| 2B | | NU-FS-ZP-25-20 | NUT, HEX FLANGED, Z/P, .250-20 | 4 |
| NOTES | | | | |
| Note | Description | | | |
| | | | | |
| | | | | |

S550 Stretchair Parts List



| PARTS LIST | | | | |
|--------------|---|-----------------|--|-----------------|
| Image Number | Note | Part Number | Description | QTY per Product |
| 1 | A | Call for Part # | S550 UPHOLSTERED SEAT | 1 |
| 1 | | 566511 | SCREW-MACH 10-24 X 3/4 PAN PHIL M/S ZINC | 6 |
| 1 | A | Call for Part # | S550 UPHOLSTERED BACK | 1 |
| 1 | | 566511 | SCREW-MACH 10-24 X 3/4 PAN PHIL M/S ZINC | 4 |
| 1 | A | Call for Part # | S550 FOOT PAD | 2 |
| 1 | | SC-WF-ZP-14-100 | SCREW, WD PH FL HD ZP #14 THD x 1.000 LG | 8 |
| NOTES | | | | |
| Note | Description | | | |
| A | Screws needed to attach this product are included | | | |
| OPTIONS | For TB133 Add TB after Part Number i.e. U020702TB | | | |

S550 Stretchair Parts List



| PARTS LIST | | | | |
|--------------|---|-------------------|---|-----------------|
| Image Number | Note | Part Number | Description | QTY per Product |
| 1 | A | MC675-1021 | ARM REST ASSEMBLY, RH COMPLETE | 1 |
| 1A | D | MC675-1023 | CUSH. SUPPORT WELD.-RIGHT | 1 |
| 1A | B,D | 704630 | HANDLE GRIP, RIBBED, BLACK 1" X 4.375" | 1 |
| 1A | B,D | MC675-0095-1 | BUMPER, ARM, BLACK, 30.25" x 1" | 1 |
| 1B | B,D | MC675-1019 | ARM SUPPORT WELD. | 2 |
| 1B | B,D | TR-GR-RU-43-163 | GROMMET, RUBBER, 7/8 DIA. | 4 |
| | | MC675-1020 | ARM REST ASSEMBLY, LH COMPLETE | 1 |
| 1A | B,D | MC675-1022 | CUSH. SUPPORT WELD. L ARM | 1 |
| 2 | B,C | Call for Part # | UPHOLSTERED ARMREST | 2 |
| 2 | | 566592 | 1/4-20 .88 SOCKET BUTTON HEAD CAP SCREW, ZINC | 6 |
| 3 | | MC1000-0133 | HAND KNOB McMASTER (5/16-18) | 2 |
| NOTES | | | | |
| Note | Description | | | |
| A | RIGHT-SIDE arm support shown in image 1. | | | |
| B | Part is used for the LEFT & RIGHT Assemblies | | | |
| C | Screws needed to attach this product are included | | | |
| D | It is NOT recommended that these parts be sold separately however in special cases they can be. | | | |
| OPTIONS | For TB133 Add TB after Part Number i.e. U020702 TB | | | |
| | <i>Left & Right is determined - as if sitting in the chair</i> | | | |