



MJM INTERNATIONAL CORPORATION

676-40-R & 680-40-R ASSEMBLY INSTRUCTIONS

IDENTIFY COMPONENTS TO START



- RECLINING BACK SECTION (1)
- MIDDLE SECTION (1)
- FOOT SECTION (1)
- LEG SUPPORTS FOR FRAME AND RECLINING BACK (10)
- CORNER SUPPORTS FOR FRAME (4)
- BAR FOR CORNER SUPPORTS (2)
- SCREWS 8 X 1/2" (22)

STEP 1 – SECTIONS



- INSERT FOOT SECTION INTO MIDDLE PART OF FRAME
- INSERT HEAD SECTION INTO MIDDLE PART OF FRAME
- USING A 1/8" BIT DRILL THROUGH PVC PIPE USING THE PREDRILL HOLES ON FITTINGS AS REFERENCE
- SECURE USING 1/2" SCREWS

NOTE: A PHILLIPS SCREWDRIVER OR A CORDLESS HAND DRILL IS REQUIRED TO TIGHTEN / SECURE ALL SCREWS.

STEP 2 – FOOT SUPPORTS



- INSERT FOOT SUPPORTS ONTO LOW BED FRAME.



FOLLOW STEP 1 ON HOW TO DRILL AND SECURE

STEP 3 – RECLINE HEAD SECTION



- REMOVE SCREWS FROM ROTATING FITTINGS



- INSERT RECLINING BACK INTO FITTINGS
- FOLLOW STEP 1 ON HOW TO DRILL AND SECURE

NOTE: ALL COMPONENTS MUST BE CHECKED AND SECURED PRIOR TO USING LOWBED.

WARNING NOT SECURING ALL THE ABOVE CAN CREATE A SERIOUS SAFETY HAZARD.



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STEP 4 –HEAD SECTION SUPPORTS



- INSERT FOOT SUPPORTS ONTO RECLINING HEAD SECTION
- FOLLOW STEP 1 ON HOW TO DRILL AND SECURE

STEP 5 –CORNER SUPPORTS



- INSERT CORNER SUPPORTS ONTO HEAD AND FOOT BARS
- SECURE USING 1/2' SCREWS



- INSTALL ONTO LOW BED FRAME
- SECURE USING 1/2" SCREWS



PRODUCT COMPLETELY ASSEMBLED

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