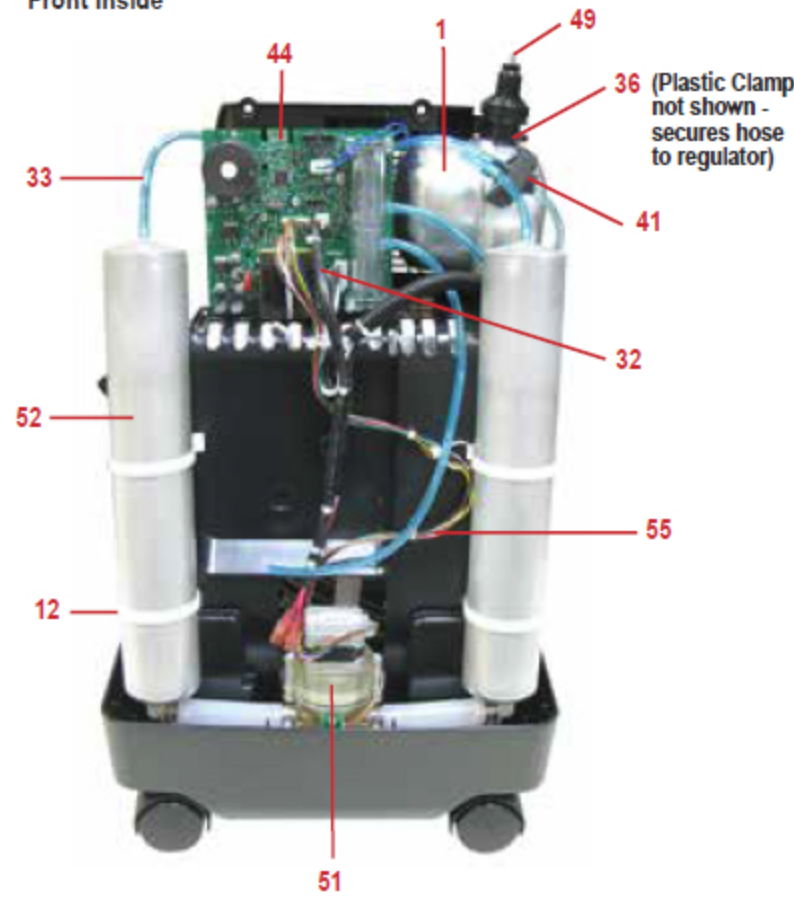


Front View



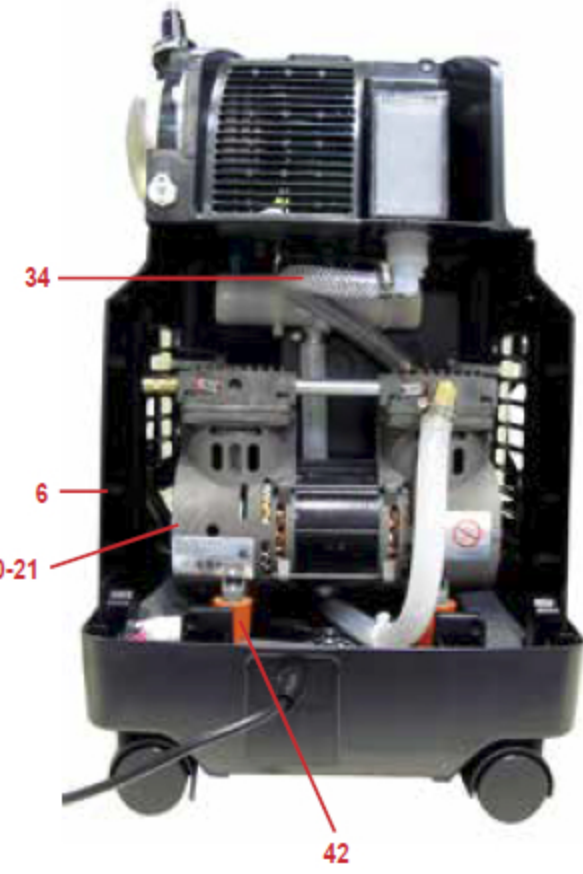
Front Inside



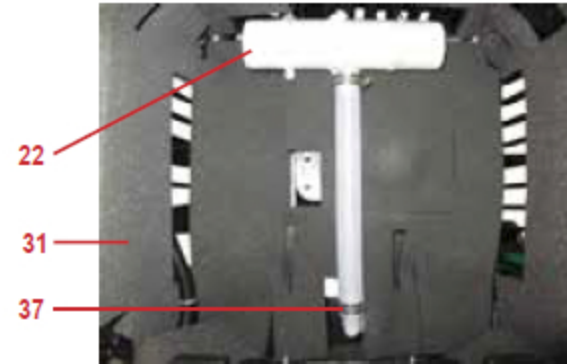
Rear View



Rear Inside - Serial # "N"



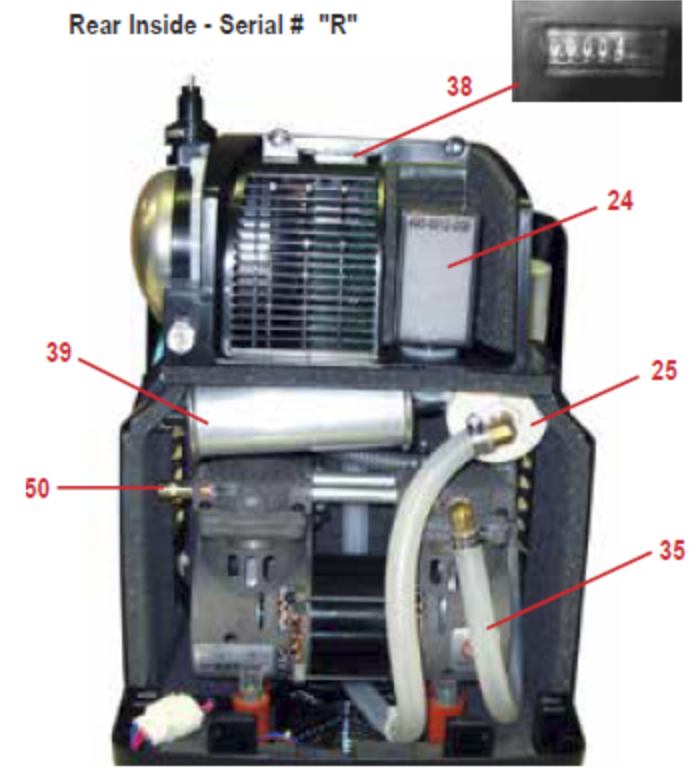
Compressor Box - Serial # "R"



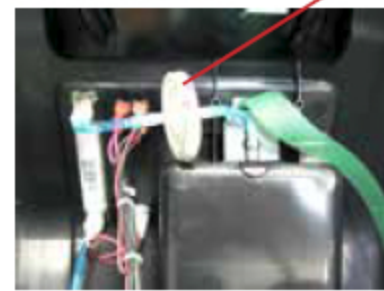
Compressor Box - Serial # "N"



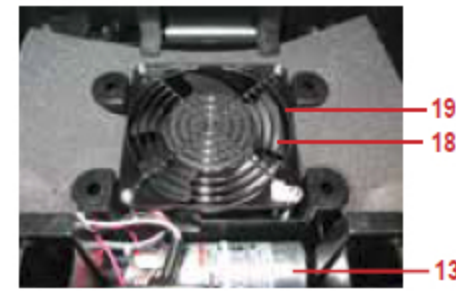
Rear Inside - Serial # "R"



Behind Front Cover



Fan & Capacitor



	525DS "N" SERIAL #	525DS-Q "R" SERIAL #
1 Accumulator Tank	525D-610	525D-610
2 Auxiliary Oxygen Port	N/A	N/A
Cabinet Parts:		
3 Base	525DD-603	525DD-603
4 Bib	N/A	N/A
5 Communication Port Door	N/A	N/A
6 Compressor Box	525DD-615	525DD-615
7 Filter Door	525DD-639	525DD-639
8 Front Cover	525DD-611	525DD-611
9 Rear Cover	525DD-612	525DD-612
10 Cabinet Screw (Original)	N/A	N/A
11 Cabinet Screw (plastite)	N/A	N/A
12 Cable Tie, (Sieve Bed)	505DZ-617	505DZ-617
13 Capacitor (Motor Start/Run)	525D-616	525D-616
14 Caster, Non-locking	501DZ-603	501DZ-603
Check Valves:		
15 Bed Check Valve	N/A	N/A
16 Final Check Valve	N/A	N/A
17 Circuit Breaker	525D-613	525D-613
18 Cooling Fan	525DD-634	525DD-634
19 Cooling Fan Guard	N/A	N/A
20 Compressor	525D-625	525D-625
21 Compressor Rebuild Kit	525D-643	525D-643
22 Exhaust Muffler	515A-705	515A-705
Filters:		
23 Cabinet Air Filter	303DZ-605	303DZ-605
24 Intake Bacteria Filter	MC44D-605	MC44D-605
25 Compressor Filter (Plastic)	525D-622	525D-622
26 Compressor Filter (Sintered Bronze)	525DD-626	525DD-626
27 Final Bacteria Filter	PV5LD-651	PV5LD-651
Fittings:		
28 Accumulator Tank "Tee"	N/A	N/A

	525DS "N" SERIAL #	525DS-Q "R" SERIAL #
Flow Meters:		
29 Standard Flow Meter	505DZ-607	505DZ-607
30 Low Output Meter	515LF-607	515LF-607
31 Foam Kit	N/A	N/A
32 Fuse (For PC Board)	515ADZ-627	515ADZ-627
Hoses:		
33 1/8" ID (Blue) (4' Lg)	444-554	444-554
34 1/2" ID PVC Braided (4' Lg)	444-549	444-549
35 1/2" ID Silicone Braided (2' Lg)	505DZ-634	505DZ-634
Hose Clamps:		
36 Plastic (1/4" ID Hose)	N/A	N/A
37 Ladder Clamp (1/2" ID Hoses)	444-566	444-566
38 Hour Meter	PV5LD-617	PV5LD-617
39 Intake Canister	N/A	525DD-614
40 Light Panel / Ribbon Cable	525D-615	525D-615
41 Purge Manifold Assembly	525DD-617	525DD-617
42 Motor Mounts	505IZ-609	505IZ-609
43 Oxygen Outlet Port	525DD-606	525DD-606
44 PC Board	525DD-622	525DD-622
45 Power Cord w/Strain Relief	PV5LD-618	PV5LD-618
46 Power Cord Strap	MC29D-657	MC29D-657
47 Power Cord Strain Relief	505DZ-645	505DZ-645
48 Power Switch	505DZ-508	505DZ-508
49 Pressure Regulator	MC29D-612	MC29D-612
50 Pressure Relief Valve	515ADZ-614	515ADZ-614
51 Rotary Valve	515ADZ-702	515ADZ-702
52 Sieve Bed	525D-619	525D-619
Wire Harness:		
53 Communication Harness/Port	N/A	N/A
54 Main Harness	525DD-623	525DD-623
55 Rotary Valve Harness	525D-621	525D-621

525DS "F & J" Serial # 525DS-Q "J" Serial # 115 Volts Units

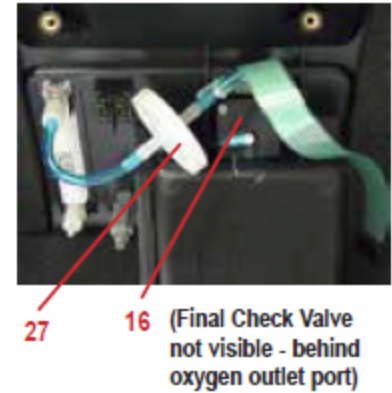
Front View



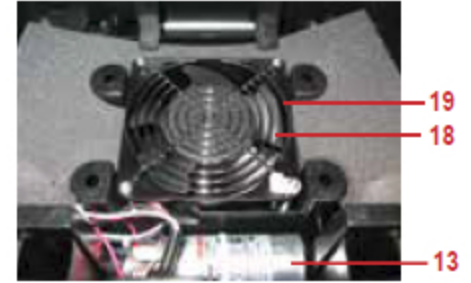
Rear View



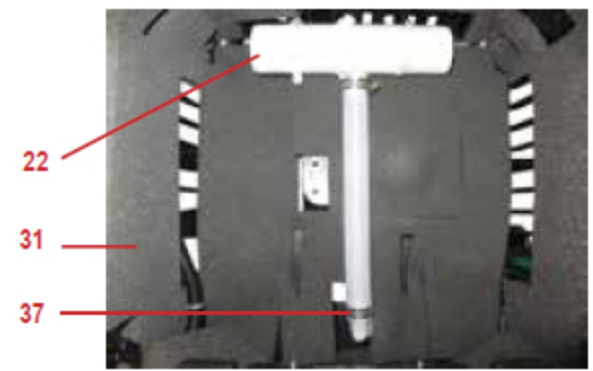
Behind Front Cover/Bib



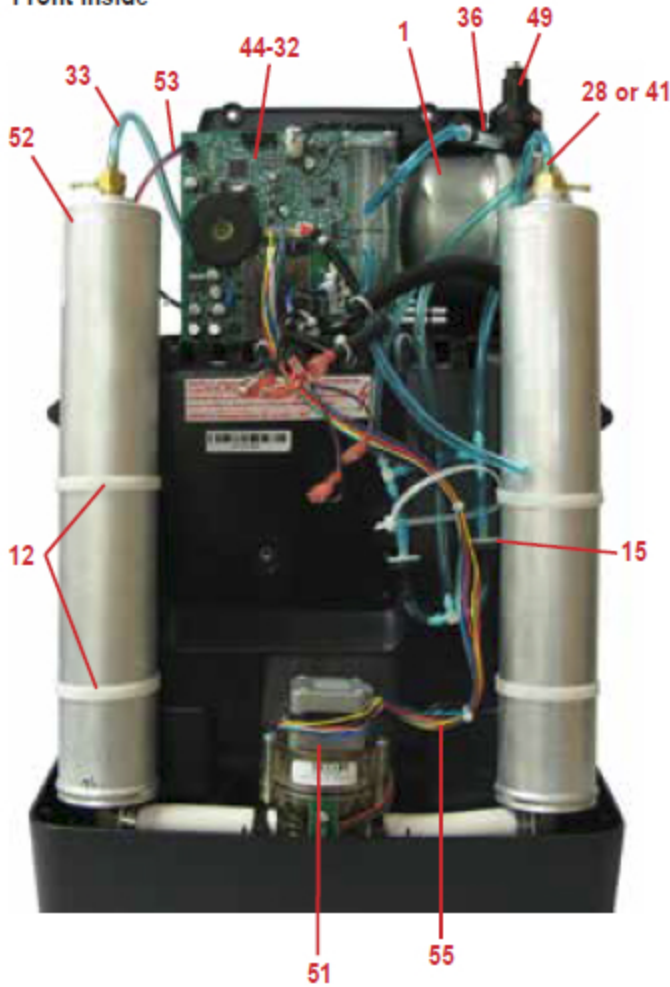
Fan & Capacitor



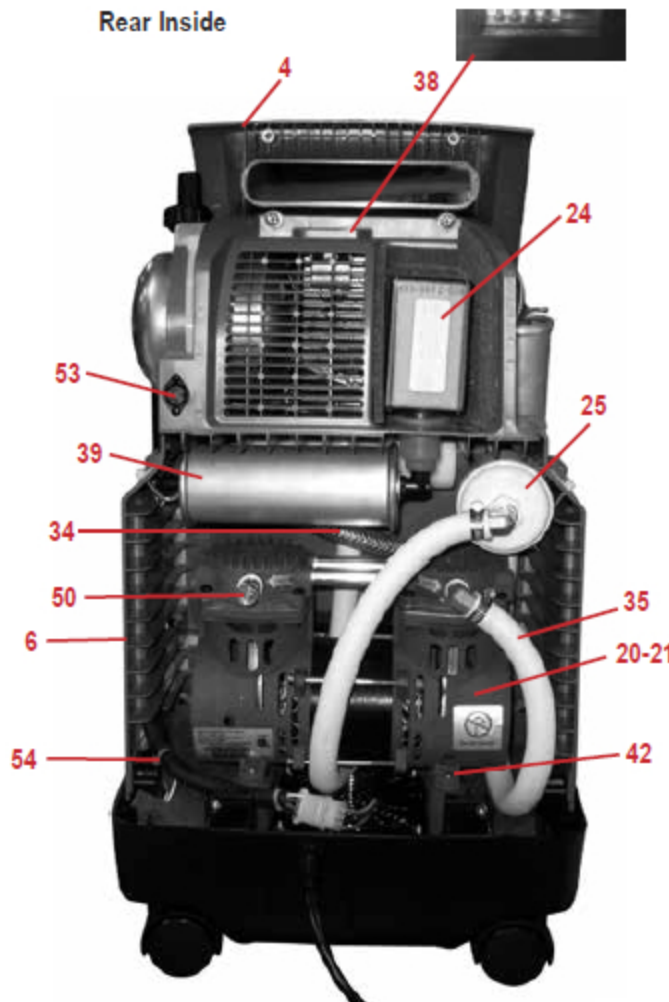
Compressor Box



Front Inside



Rear Inside



PART DESCRIPTION	525DS "F" SERIAL #	525DS "J" SERIAL #	525DS-Q "J" SERIAL #	525DS-Q "J" SERIAL #	PART DESCRIPTION	525DS "F" SERIAL #	525DS "J" SERIAL #	525DS-Q "J" SERIAL #	525DS-Q "J" SERIAL #
1 Accumulator Tank	525D-610	525D-610	525D-610	525D-610	29 Standard Flow Meter	505DZ-607	505DZ-607	505DZ-607	505DZ-607
2 Auxiliary Oxygen Port	N/A	N/A	N/A	N/A	30 Low Output Meter	515LF-607	515LF-607	515LF-607	515LF-607
Cabinet Parts:					31 Foam Kit	525D-600	N/A	N/A	N/A
3 Base	525D-603	525DD-503	525DD-603	525DD-603	32 Fuse (For PC Board)	515ADZ-627	515ADZ-627	515ADZ-627	515ADZ-627
4 Bib	525D-604	N/A	N/A	N/A	Hoses:				
5 Communication Port Door	525D-640	525DD-540	525DD-640	525DD-640	33 1/8" ID (Blue) (4' Lg)	444-554	444-554	444-554	444-554
6 Compressor Box	525D-605	525DD-505	525DD-605	525DD-605	34 1/2" ID PVC Braided (4' Lg)	444-549	444-549	444-549	444-549
7 Filter Door	525D-639	525DD-539	525DD-639	525DD-639	35 1/2" ID Silicone Braided (2' Lg)	505DZ-634	505DZ-634	505DZ-634	505DZ-634
8 Front Cover	525D-601	525DD-501	525DD-601	525DD-601	Hose Clamps:				
9 Rear Cover	525D-602	525DD-502	525DD-602	525DD-602	36 Plastic (1/4" ID Hose)	N/A	N/A	N/A	N/A
10 Cabinet Screw (Original)	525DD-628	525DD-528	525DD-628	525DD-628	37 Ladder Clamp (1/2" ID Hoses)	444-566	444-566	444-566	444-566
11 Cabinet Screw (plastite)	N/A	N/A	N/A	N/A	38 Hour Meter	PV5LD-617	PV5LD-617	PV5LD-617	PV5LD-617
12 Cable Tie, (Sieve Bed)	505DZ-617	505DZ-617	505DZ-617	505DZ-617	39 Intake Canister	525DD-614	525DD-614	525DD-614	525DD-614
13 Capacitor (Motor Start/Run)	525D-616	525D-616	525D-616	525D-616	40 Light Panel / Ribbon Cable	525D-615	525D-615	525D-615	525D-615
14 Caster, Non-locking	501DZ-603	501DZ-603	501DZ-603	501DZ-603	41 Purge Manifold Assembly	N/A	525DD-617	525DD-617	525DD-617
Check Valves:					42 Motor Mounts	505IZ-609	505IZ-609	505IZ-609	505IZ-609
15 Bed Check Valve	PVO2D-607	PVO2D-607	PVO2D-607	PVO2D-607	43 Oxygen Outlet Port	525DD-606	525DD-606	525DD-606	525DD-606
16 Final Check Valve	PVO2D-607	PVO2D-607	PVO2D-607	PVO2D-607	44 PC Board	525DS-622	525DS-622	525DS-622	525DS-622
17 Circuit Breaker	525D-613	525D-613	525D-613	525D-613	45 Power Cord w/Strain Relief	PV5LD-618	PV5LD-618	PV5LD-618	PV5LD-618
18 Cooling Fan	525DD-634	525DD-634	525DD-634	525DD-634	46 Power Cord Strap	MC29D-657	MC29D-657	MC29D-657	MC29D-657
19 Cooling Fan Guard	N/A	N/A	N/A	N/A	47 Power Cord Strain Relief	505DZ-645	505DZ-645	505DZ-645	505DZ-645
20 Compressor	525D-625	525D-625	525D-625	525D-625	48 Power Switch	505DZ-508	505DZ-508	505DZ-508	505DZ-508
21 Compressor Rebuild Kit	525D-643	525D-643	525D-643	525D-643	49 Pressure Regulator	MC29D-612	MC29D-612	MC29D-612	MC29D-612
22 Exhaust Muffler	515A-705	515A-705	515A-705	515A-705	50 Pressure Relief Valve	515ADZ-614	515ADZ-614	515ADZ-614	515ADZ-614
Filters:					51 Rotary Valve	515ADZ-702	515ADZ-702	515ADZ-702	515ADZ-702
23 Cabinet Air Filter	303DZ-605	303DZ-605	303DZ-605	303DZ-605	52 Sieve Bed	525D-619	525D-619	525D-619	525D-619
24 Intake Bacteria Filter	MC44D-605	MC44D-605	MC44D-605	MC44D-605	Wire Harness:				
25 Compressor Filter (Plastic)	525D-622	525D-622	525D-622	525D-622	53 Communication Harness/Port	525D-608	525D-608	525D-608	525D-608
26 Compressor Filter (Sintered Bronze)	N/A	N/A	N/A	N/A	54 Main Harness	515DZ-623	515DZ-623	515DZ-623	515DZ-623
27 Final Bacteria Filter	PV5LD-651	PV5LD-651	PV5LD-651	PV5LD-651	55 Rotary Valve Harness	525D-621	525D-621	525D-621	525D-621
Fittings:									
28 Accumulator Tank "Tee"	444-582	444-582	444-582	444-582					