



# MJM INTERNATIONAL CORPORATION

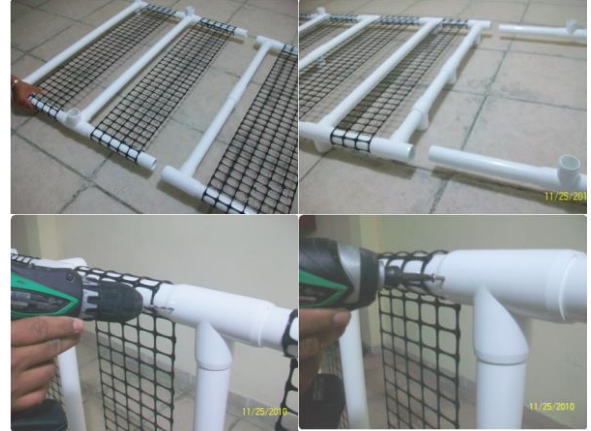
## 676-40-R & 680-40-R ASSEMBLY INSTRUCTIONS

### IDENTIFY COMPONENTS TO START



- RECLINING BACK SECTION (1)
- MIDDLE SECTION (1)
- FOOT SECTION (1)
- LEG SUPPORTS FOR FRAME AND RECLINING BACK (10)
- CORNER SUPPORTS FOR FRAME (4)
- BAR FOR CORNER SUPPORTS (2)
- SCREWS 8 X 1/2" (22)

### STEP 1 – SECTIONS



- INSERT FOOT SECTION INTO MIDDLE PART OF FRAME
- INSERT HEAD SECTION INTO MIDDLE PART OF FRAME
- USING A 1/8" BIT DRILL THROUGH PVC PIPE USING THE PREDRILL HOLES ON FITTINGS AS REFERENCE
- SECURE USING 1/2" SCREWS

**NOTE: A PHILLIPS SCREWDRIVER OR A CORDLESS HAND DRILL IS REQUIRED TO TIGHTEN / SECURE ALL SCREWS.**

### STEP 2 – FOOT SUPPORTS



- INSERT FOOT SUPPORTS ONTO LOW BED FRAME.



FOLLOW STEP 1 ON HOW TO DRILL AND SECURE

### STEP 3 – RECLINE HEAD SECTION



- REMOVE SCREWS FROM ROTATING FITTINGS



- INSERT RECLINING BACK INTO FITTINGS
- FOLLOW STEP 1 ON HOW TO DRILL AND SECURE

**NOTE: ALL COMPONENTS MUST BE CHECKED AND SECURED PRIOR TO USING LOWBED.**

**WARNING NOT SECURING ALL THE ABOVE CAN CREATE A SERIOUS SAFETY HAZARD.**



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## 676-40-R & 680-40-R ASSEMBLY INSTRUCTIONS

### STEP 4 –HEAD SECTION SUPPORTS



- INSERT FOOT SUPPORTS ONTO RECLINING HEAD SECTION
- FOLLOW STEP 1 ON HOW TO DRILL AND SECURE

### STEP 5 –CORNER SUPPORTS



- INSERT CORNER SUPPORTS ONTO HEAD AND FOOT BARS
- SECURE USING 1/2" SCREWS



- INSTALL ONTO LOW BED FRAME
- SECURE USING 1/2" SCREWS



**PRODUCT COMPLETELY ASSEMBLED**

**NOTE: ALL COMPONENTS MUST BE CHECKED AND SECURED PRIOR TO USING LOW BED.**

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