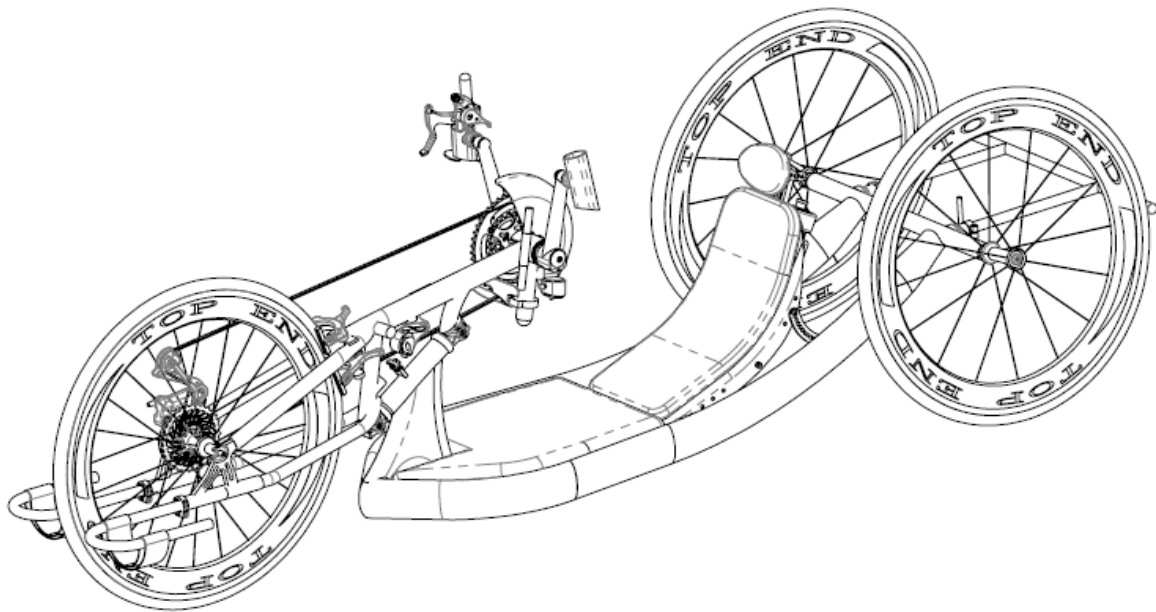




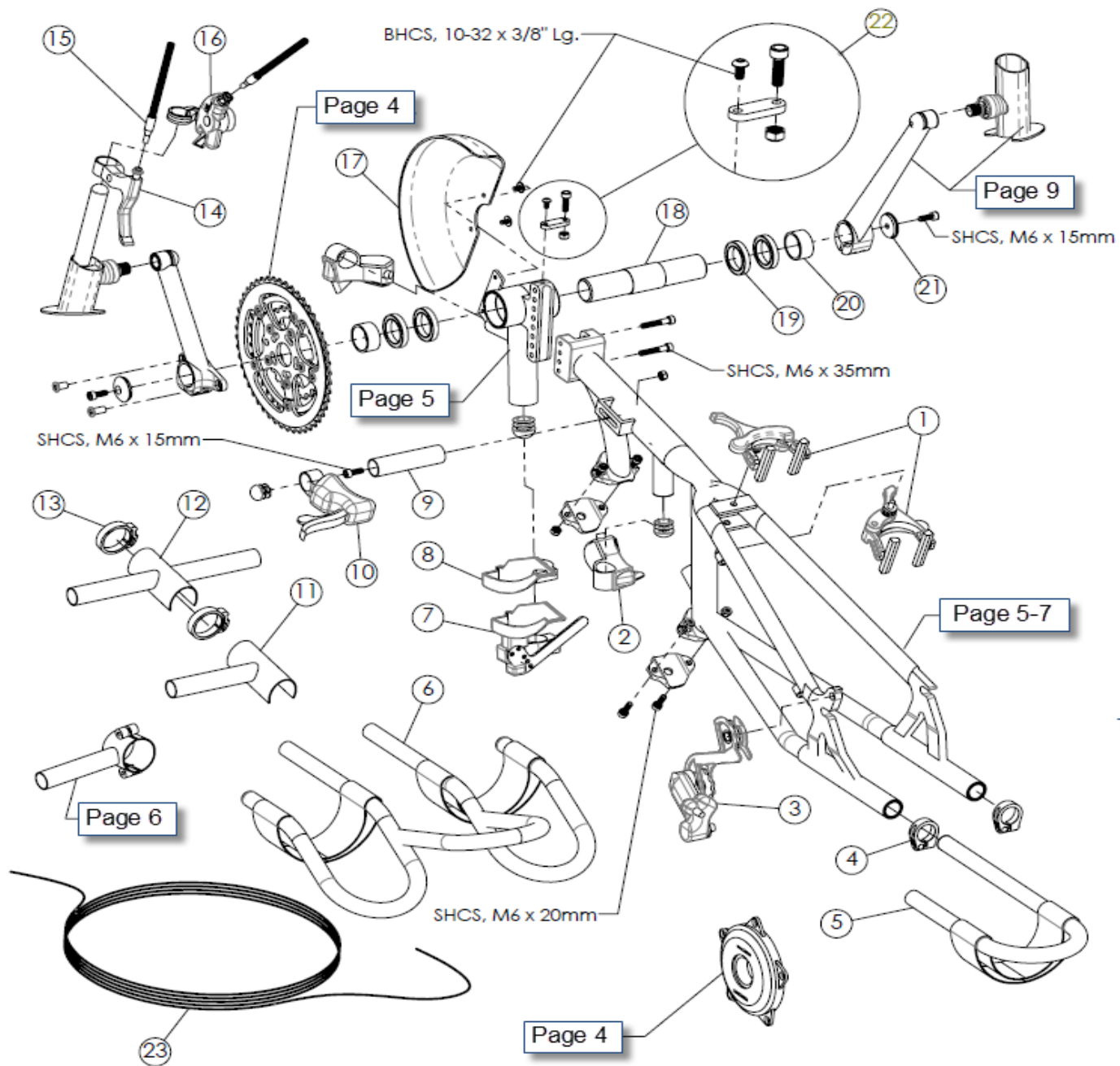
Sports and Recreation Products
4501 63rd Circle North
Pinellas Park, FL 33781
(800) 532-8677 (727) 522-8677
Fax: (727) 522-1007
www.topendwheelchair.com

Invacare Top End Parts Catalog Force RX





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	Invacare Top End Sports and Recreation Products		Parts Order Diagram:	
	(800) 532-8677 (727) 522-8677 fax: (727) 522-1007		Force RX: Crank Assembly	
Date:	PO#:	SO#:		
Bill To:		Ship To:		
Quote #:	Phone:	Serial #:		

ITEM	PART NUMBER	PER BIKE	DESCRIPTION	QTY.	
1	1180839	1	Brake Caliper , Rear R540 TEKTRO		EA
	1181527	1	Brake Caliper, Torq Lite Road II		PR
	1166463	1	Replacement pads for standard metal rim wheels (set of 2 pads)		PR
	1181831	1	Road Brake Shoes (Include Pads and Hardware)		PR
	1180897	1	Carbon Wheel Replacement Brake Pads (pair) CORIMA		PR
	1156720	1	Disc Brake Caliper		EA
	1156768	1	Disc Brake Rotor for Standard Front Wheel Only		EA
	1166594	1	Rotor Adaptor (for Corima Wheel)		EA
	1156769	1	Disc Brake Replacement Pads		PR
2	1166481	2	Lever for Parking Brake/Cable Driven Lever		EA
3	1166332	1	SRAM XO 10 Speed Wheel Derailleur (SEE NOTE)		EA
	1166550	1	SRAM X9 10 Speed Wheel Derailleur		EA
4	1139810	2	Footrest 1" Clamp, Single Screw		EA
5	1153042	2	Footrest Assy., (3/4") w/ Strap ☐ B-3/4" w ☐ 4-3/4" w ☐ Right ☐ Left		EA
	1181064	2	Footrest Tube, (3/4") w/ Velcro (only) ☐ B-3/4" w ☐ 4-3/4" w		EA
	1153155	2	Footrest Strap 2" Padded		EA
6	1166527	1	Connected Footrest w/ Strap, (Fork: ☐ Aero ☐ Wide Style) ☐ w/o Drop ☐ w/ Drop ☐ B-3/4" Wide (std) ☐ 4-3/4" Wide		EA
7	1139745	1	Manual Derailleur Assembly (incl: (1) derailleur, (1) lever, & hardwares, see Page 4 for Compatibility)		EA
8	1166488	1	Crank Derailleur, Force		EA
9	1166569	1	Fork Mounted Shifter tube assembly (includes tube, screws, nut and plug) (must have welded mounting tab on fork)		EA
10	1166330	1	Shifter Lever Road, 10 speed (Right Side mount only) (fork mounted brake)		EA
11	1166229	1	Fork Mount, Shifter Single (Includes 2 plastic clamps & 1 plug) (clamp-on) Not available with XLT49 fork		EA
12	1166230	1	Fork Mount, Shifter Double (Include 2 plastic clamps and 2 plugs) (clamp-on) Not available with XLT49 fork		EA
13	1166507	2	Fork Mount Shifter Clamp		EA
14	1166474	1	Hand Brake Lever, Standard		EA
	1166340	1	Brake Lever Upgrade, Pro Force Ultralight (upgrade)		EA
15	1181053	2	Cable spring Assy., handcycle		EA
16	1180991	1	SRAM Shifter XX 10 Speed, (XX Mounting Clamp Included)		EA
	1180992	1	SRAM Shifter X9 10 Speed, (X9 Mounting Clamp Included)		EA
17	1181561	1	Chainring Guard, Carbon Fiber		EA
	1156773	1	Chainring Guard, Plastic		EA
18a	1181626	1	Spindle Assembly, 6" long with shoulder (For use with crank arms with 1" wide clamps)		EA
18b	1153311	1	Spindle Assembly, 7" long with shoulder (For use with crank arms with 1.5" wide clamps)		EA
19	1127921	4	Crank Bearing, 30 x 42 x 7MM		EA
20	1180993	2	Crank Spacer, (width: ☐ 1/4" ☐ 3/8" ☐ 1/2" ☐ 5/8" ☐ 3/4" ☐ 7/8" ☐ 1"		EA
21	1145951	2	Cap, Spindle (With SHCS, M6 x 15mm)		EA
22	1181065	1	Cable Stop Assy., (includes hardware)		EA
23	1146014	1	Cable and Housing, for Parking Brake (w/5 foot Length housing)		EA
	1146015	1	Cable and Housing, for Hand Brake (w/5 foot Length housing)		EA
	1146016	1	Cable and Housing for Shifter (w/5 foot Length housing)		EA
24	TES1				EA

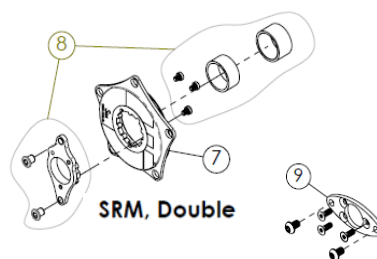
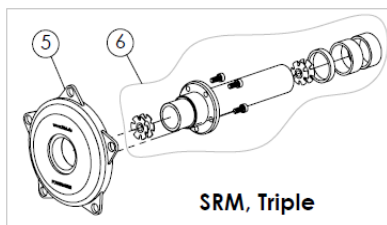
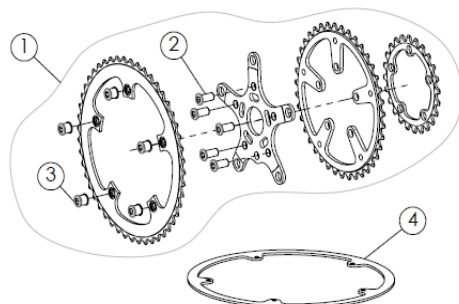
NOTE: THE SRAM XX DERAILLEUR WAS DISCONTINUED 7/3/2017 AND HAS BEEN REPLACED BY THE SRAM XO 10 SPEED SHIFTER. THE XO SHIFTER IS A FUNCTIONAL EQUIVALENT

	Invacare Top End Sports and Recreation Products		Parts Order Diagram:	
	(800) 532-8677 (727) 522-8677 fax: (727) 522-1007		Force RX: Di2	
Date:	PO#:		SO#:	
Bill To:		Ship To:		
Quote #:	Phone:		Serial #:	

Note: Di2 components are shown below as service parts purposes. For retro-fitting an existing bike with electronic shifting, please consult your provider.

ITEM	PART NUMBER	PER BIKE	DESCRIPTION	QTY.	
Electronic Di2 Batteries and Accessories					
	1181304	1	Junction Box A 5-Port with Button and Charging Port		EA
	1181301	1	Internal Battery, Di2		
	1181292	1	Di2 wire, 400MM Black		EA
	1181302	1	Battery charger for Internal Battery		EA
	1181521	1	Tool, Di2 wires		EA
Electronic Di2 Shifters					
	1181306	1	Shifter/brake lever, Ultegra Di2 Right		EA
	1181307	1	Shifter/brake lever, Ultegra Di2 Left		EA
	1181305	1	Junction Box B 4-Port, Inline		EA
	1181293	1	Di2 wire, 1200MM black		EA
	1181371	1	Spiral Wrap, 1/8" Black x 4 ft long		EA
	1181308	1	STI shifter/brake lever, Ultegra Di2 Right		EA
	1181309	1	STI shifter/brake lever, Ultegra Di2 Left		EA
	1181292	1	Di2 wire, 400MM black		EA
	1181310	1	Remote climbing shifter		EA
Electronic Di2 Derailleurs					
	1181367	1	XTR Di2 11 Speed Wheel Derailleur		EA
	1181296	1	Ultegra Di2 11 Speed Wheel Derailleur		EA
	1181368	1	Electric wire, 800MM Black		EA
11 Speed Components					
	1181369	1	11 Speed Cassette 11-36		EA
	1181312	1	11 speed Cassette 11-32 Ultegra		EA
	1181313	2	Chain, 11 Speed		EA

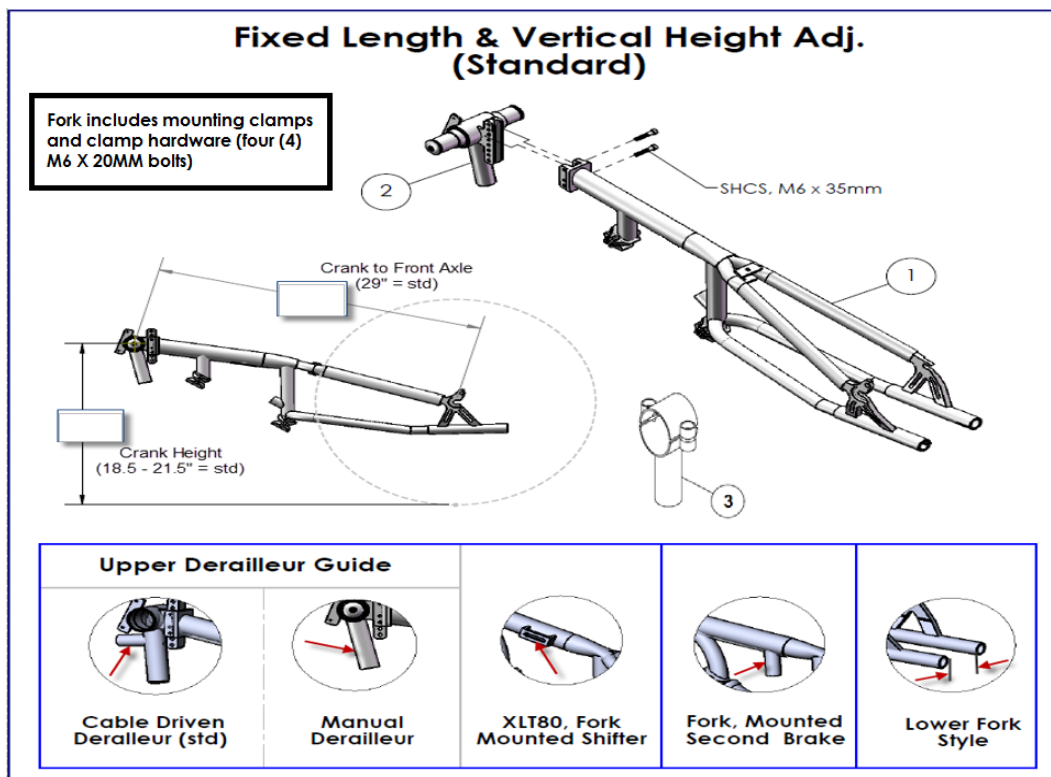
	Invacare Top End Sports and Recreation Products	Parts Order Diagram:
	(800) 532-8677 (727) 522-8677 fax: (727) 522-1007	Force RX: SRM Chainring
Date:	PO#:	SO#:
Bill To:		Ship To:
Quote #:	Phone:	Serial #:



SRM, Professional

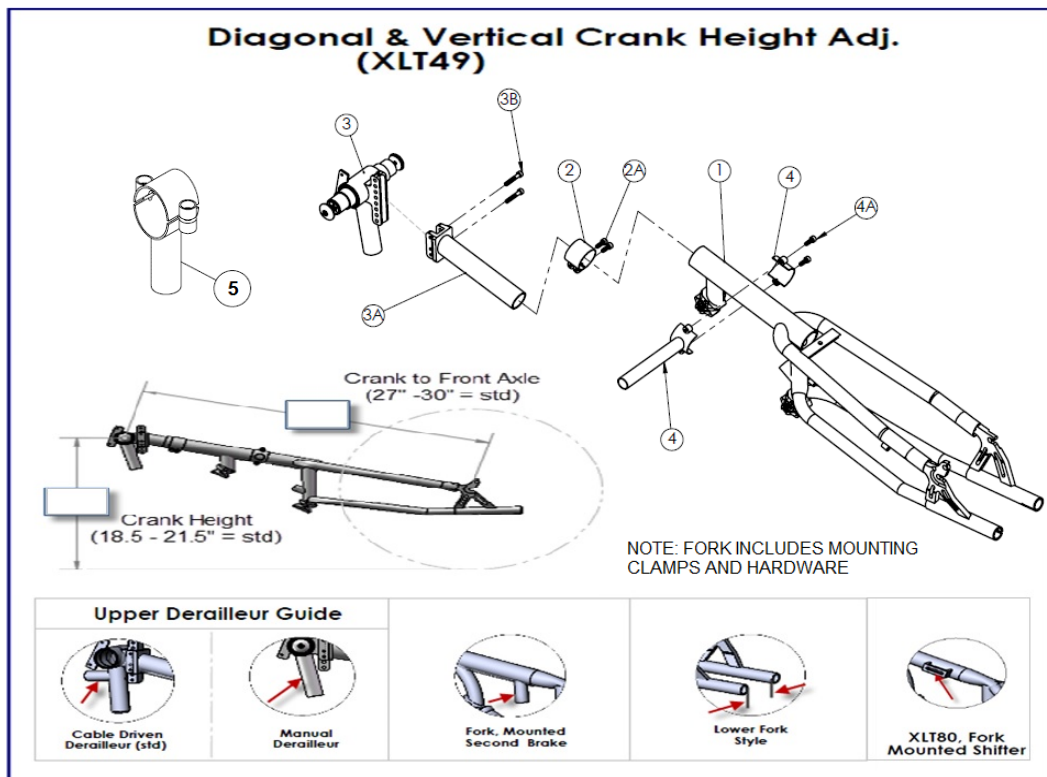
ITEM	PART NUMBER	PER BIKE	DESCRIPTION	QTY.	
Chainring Assembly					
1	1166338	1	Top End chainring assembly, 48-39-24T black (Assembled including separate spider) (130mm x 74)		EA
	1166339	1	Top End chainring assembly, 53-39-28T black (Assembled including separate spider) (130mm x 74)		EA
	1166568	1	Top End compact chainring assembly, 48-34-22T (Assembled including separate spider) (110mm x 58)		EA
Q-Ring, 130mm BCD					
	1166510	1	39T Chainring, Q-ring 5x130 mm, Rotor Ring (Available only on Special Request)		EA
	1166511	1	53T Chainring, Q-ring 5x130 mm, Rotor Ring (Available only on Special Request)		EA
Chainring, 130mm BCD (bolt center diameter)					
	1109800	1	39T Chainring, 5x130mm (no spider included)		EA
	1109801	1	48T Chainring ramped, 5x130mm (no spider included)		EA
	1166493	1	53T Chainring ramped, 5x130mm (no spider included)		EA
2	1109802	5	Chainring Bolt and Nuts, M8x.75 x 9mm (Outer Rings)		EA
3	1109803	5	Chainring Bolt and Spacer, M8 x.75 x 12.5mm (Inner Rings)		EA
Compact Chainring, 110mm BCD (bolt center diameter)					
	1181059	1	34Tx110mm black, Alloy ramped chainring (no spider included)		EA
	1166555	1	48Tx110mm black, Alloy ramped chainring (no spider included)		EA
	1181060	1	53Tx110mm black, Alloy ramped chainring (no spider included)		EA
2a	1109802	5	Chainring Bolt and Nuts, M8x.75 x 9mm (Outer Rings)		EA
3a	1109803	5	Chainring Bolt and Spacer, M8 x.75 x 12.5mm (Inner Rings)		EA
Chainring, 74mm BCD (bolt center diameter)					
	1166471	1	24T Chainring, 5x74mm (std. or compact spider can be used- not included)		EA
	1109799	1	28T Chainring, 5x74mm (std. or compact spider can be used- not included)		EA
Compact Chainring, 58mm BCD (bolt center diameter)					
	1181058	1	22Tx58mm black, Alloy ramped chainring (no spider included)		EA
Chainring Components					
4	1181070	1	Flat Chain Guard, 48T Kit with custom Chainring Bolts and mounting screws		EA
	1181071	1	Flat Chain Guard, 53T Kit with custom Chainring Bolts and mounting screws		EA
	1156727	1	STD. Spider 74/130 BCD Black (needed to assemble chainrings, only included when ordering chainring assemblies above)		EA
	1166631	1	Compact Spider 58/74/110 BCD, Black (needed to assemble chainrings, only included when ordering chainring assemblies above)		EA
	1166334	1	Hollow Pin Chain, 10 Speed (only chain available for 10 speed)		EA
SRM Power Meter					
5	1181735	1	SRM Triple Power Meter, 130mm & 74mm BCD		EA
6	1166280	1	SRM Adapter, Triple (Force RX) w/ Hardware (1/4" spacer, 1-1/4" spacer, five M5 x 12 bolts) (Component only functions with 1.0" Clamp size crank arms)		EA
7	1181736	1	SRM Double Power Meter, 130mm BCD		EA
	1181734	1	SRM Double Compact Power Meter, 110mm BCD		EA
8	1180966	1	SRM Compact Spindle Adapters w/ Hardware (Three SHCS, M5x0.8 x 12MM, Chainring Bolt and Nut, 9mm)		EA
9	1166343	1	SRM Professional Adapter Plate w/Hardware (Three FHCS, M6-1.0 X 16MM and two BHCS, 5/16-24 x 1/2")		EA

	Invacare Top End Sports and Recreation Products		Parts Order Diagram:	
	(800) 532-8677 (727) 522-8677 fax: (727) 522-1007		Force RX: Standard Fork	
Date:	PO#:	SO#:		
Bill To:	Ship To:			
Quote #:	Phone:	Serial #:		



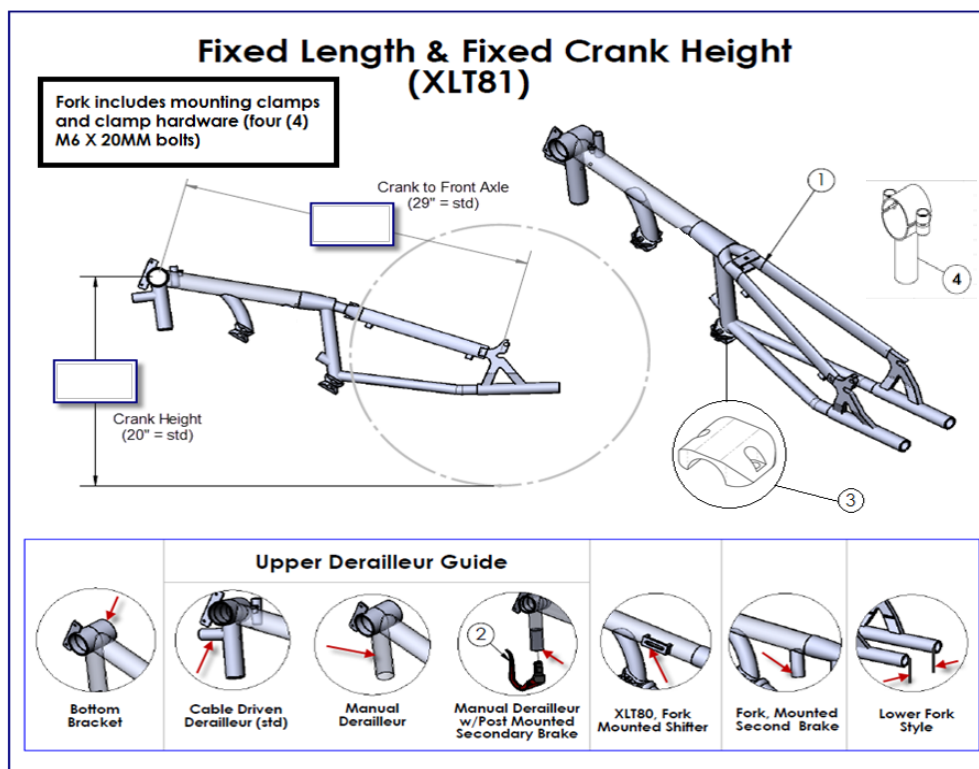
ITEM	PART NUMBER	PER BIKE	DESCRIPTION						QTY.	
1	1153309	1	Fixed Length & Vertical Height Adj. Color:	Di2, Handpedal Mounted Shifting ☐ Yes ☐ No	Di2, Fork Mounted Shifting ☐ Yes ☐ No	UPGRADE: XLT80, Fork Mounted Shifter: ☐ Yes ☐ No	Fork Mounted, Second Brake: ☐ Yes (std) ☐ No	Lower Fork Style: ☐ Aero (std) ☐ Wide ☐ Wide w/ Disc brake		EA
			Serial #:							
			Wheel Size: ☐ 26" ☐ 700c							
2	60001429	1	Crank Assembly, Force, Cable Driven Derailleur, 6" Spindle (Threadless Chain Guard Mount)							EA
	60001430	1	Crank Assembly, Force, Cable Driven Derailleur, 6" Spindle (Threaded Chain Guard Mount)							EA
	60001431	1	Crank Assembly, Force, Manual Derailleur, 6" Spindle (Threadless Chain Guard Mount)							EA
	60001432	1	Crank Assembly, Force, Manual Derailleur, 6" Spindle (Threaded Chain Guard Mount)							EA
	60001433	1	Crank Assembly, Force, Cable Driven Derailleur, 7" Spindle (Threadless Chain Guard Mount)							EA
	60001434	1	Crank Assembly, Force, Cable Driven Derailleur, 7" Spindle (Threaded Chain Guard Mount)							EA
	60001435	1	Crank Assembly, Force, Manual Derailleur, 7" Spindle (Threadless Chain Guard Mount)							EA
	60001436	1	Crank Assembly, Force, Manual Derailleur, 7" Spindle (Threaded Chain Guard Mount)							EA
3	1181823	1	Post. Clamp-on for Fork Mounted Bracket Standard/Fixed Fork							EA
4	TES1									EA

	Invacare Top End Sports and Recreation Products				Parts Order Diagram:	
	(800) 532-8677 (727) 522-8677 fax: (727) 522-1007				Force RX: XLT49 Fork	
Date:	PO#:				SO#:	
Bill To:					Ship To:	
Quote #:	Phone:				Serial #:	



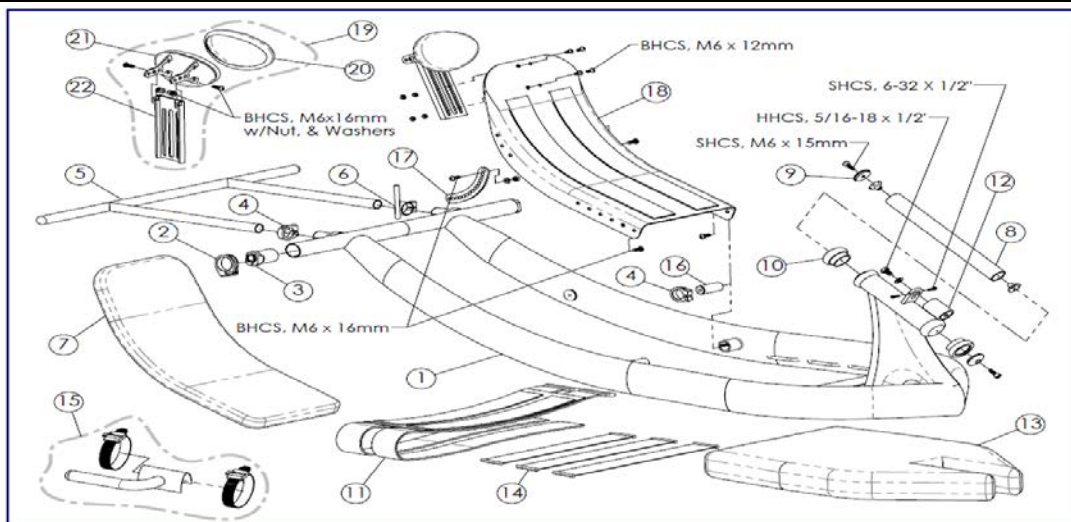
ITEM	PART NUMBER	PER BIKE	DESCRIPTION						QTY.	
1	1153041	1	Diagonal & Vertical Crank Height Adj. Color: Serial #: Wheel Size: ☐ 26" ☐ 700c	Di2, Handpedal Mounted Shifting ☐ Yes ☐ No	Di2, Fork Mounted Shifting ☐ Yes ☐ No	UPGRADE: XLT80, Fork Mounted Shifter: ☐ Yes ☐ No	UPGRADE: Fork Mounted, Second Brake: ☐ Yes (std) ☐ No	Lower Fork Style: ☐ Aero (std) ☐ Wide ☐ Wide w/ Discbrake		EA
2	1166489	1	Fork Clamp w/Hardware, Force RX & Force G							EA
2A	1139755	2	Screw, M6-1 x 16mm Socket Head Cap Screw, Stainless Steel							EA
3	60001429	1	Crank Assembly, Force, Cable Driven Derailleur, 6" Spindle (Threadless Chain Guard Mount)							EA
	60001430	1	Crank Assembly, Force, Cable Driven Derailleur, 6" Spindle (Threaded Chain Guard Mount)							EA
	60001431	1	Crank Assembly, Force, Manual Derailleur, 6" Spindle (Threadless Chain Guard Mount)							EA
	60001432	1	Crank Assembly, Force, Manual Derailleur, 6" Spindle (Threaded Chain Guard Mount)							EA
	60001433	1	Crank Assembly, Force, Cable Driven Derailleur, 7" Spindle (Threadless Chain Guard Mount)							EA
	60001434	1	Crank Assembly, Force, Cable Driven Derailleur, 7" Spindle (Threaded Chain Guard Mount)							EA
	60001435	1	Crank Assembly, Force, Manual Derailleur, 7" Spindle (Threadless Chain Guard Mount)							EA
	60001436	1	Crank Assembly, Force, Manual Derailleur, 7" Spindle (Threaded Chain Guard Mount)							EA
3A	1153228	1	Diagonal Adjustment tube for crank assembly							EA
3B	1060235	2	Screw, M6-1 x 45mm Socket Head Cap Screw, Stainless Steel							EA
	1061190	2	Screw, M6 x 45mm Socket Head Cap Screw, Stainless Steel (Used on all models except those with Di2 or Fork Mount Shifting)							EA
4	1166380	1	Clamp-On Fork Mount Bracket (Note: For use with vertical and diagonal adjusting forks only and hardware included)							EA
4A	1139755	2	Screw, M6-1 x 16mm SHCS SS							EA
5	1181823	1	Post. Clamp-on for Fork Mounted Bracket Standard/Fixed Fork							EA
6	TES1									EA

	Invacare Top End Sports and Recreation Products				Parts Order Diagram:	
	(800) 532-8677 (727) 522-8677 fax: (727) 522-1007				Force RX: XLT81 Fork	
Date:	PO#:				SO#:	
Bill To:					Ship To:	
Quote #:	Phone:				Serial #:	



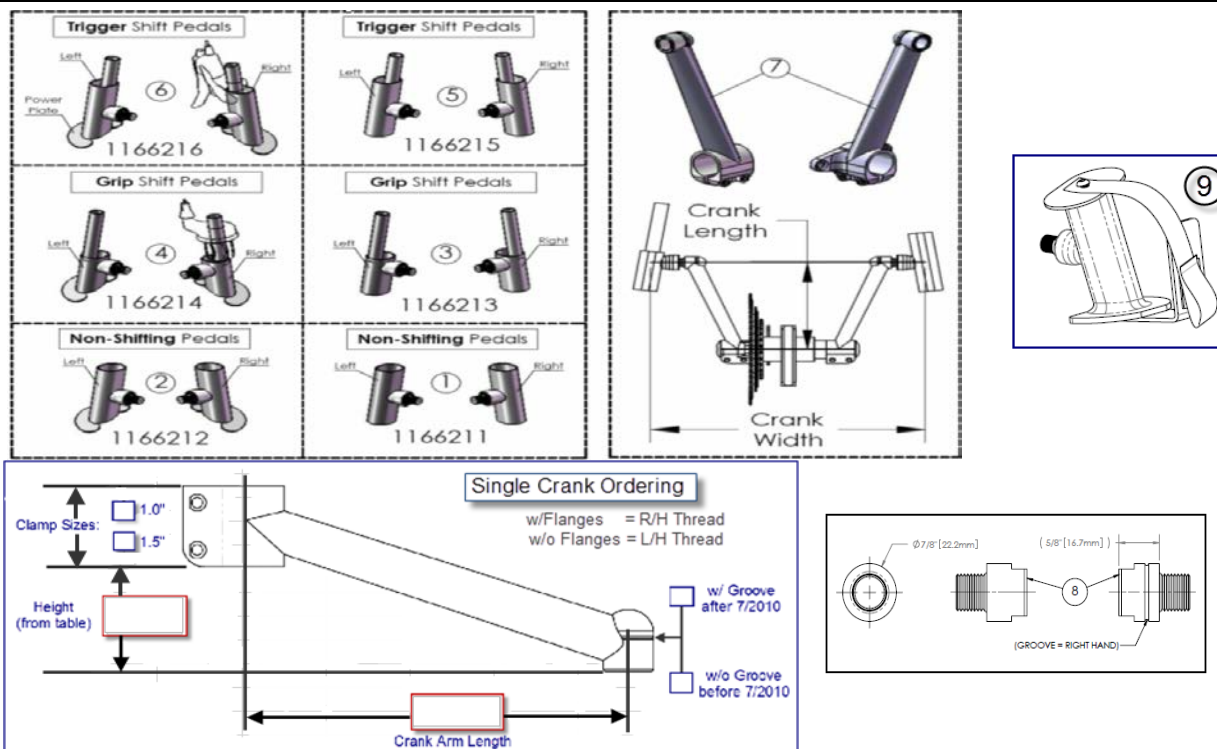
ITEM	PART NUMBER	PER BIKE	DESCRIPTION					QTY.		
1	1166316	1	Fixed Length & Fixed Crank Height Color:	Di2, Handpedal Mounted Shifting ☐ Yes ☐ No	Di2, Fork Mounted Shifting ☐ Yes ☐ No	Bottom Bracket: ☐ 6" Spindle ☐ 7" Spindle ☐ Top End (std) w/Bearings) ☐ Bicycle (Threaded)	Upper Derailleur Guide: ☐ Cable Driven Derailleur (std) ☐ Manual Derailleur ☐ Manual Derailleur w/Post Mounted Secondary Brake		EA	
			Serial #							
			Wheel Size: ☐ 26" ☐ 700c Height: ☐ STD ☐ Custom							
			XLT80, Fork Mounted Shifter: ☐ Yes ☐ No		Fork Mounted, Second Brake: ☐ Yes (std) ☐ No		Lower Fork Style: ☐ Aero (std) ☐ Wide w/ Discbrake ☐ Wide		EA	
2	1166557	1	Brake Lever, Manual Derailleur w/Post Mounted Secondary Brake							EA
3	1153164	2	Clamp, bottom Half Color:							EA
4	1181823	1	Post. Clamp-on for Fork Mounted Bracket Standard/Fixed Fork							EA
5	TES1									EA

	Invacare Top End Sports and Recreation Products		Parts Order Diagram:	
	(800) 532-8677 (727) 522-8677 fax: (727) 522-1007		Force RX: Frame Assembly	
Date:	PO#:		SO#:	
Bill To:		Ship To:		
Quote #:	Phone:	Serial #:		



ITEM	PART NUMBER	PER BIKE	DESCRIPTION	QTY.	
1	1180985	1	Frame, Carbon Back, (Include: Headset, Dampner, Set Screws)		EA
	1180986	1	Frame, Fixed Back, (Include: Headset, Dampner, Set Screws)		EA
2	1166473	2	Clamp, Cambertube 1 1/4"		EA
3	1166704	2	Camber Bushing, 0 Deg, Integrated (for 1-1/4 OD 058)		EA
	1166706	2	Camber Bushing, 3 Deg, Integrated (for 1-1/4 OD 058)		EA
4	1139810	3	Clamp, 1" Alloy, single screw included		EA
5	1146002	1	Drafting Bumper (includes 2 plugs). Select SW, Wheel Size, and Camber: - Seat Wid - Wheel Size and Camber: ☐ 20" ☐ 26" at 0 deg. ☐ 26" at 3 deg. ☐ 700C at 3 deg. ☐ 700C at 6 deg(W/Bend)		EA
	1139803	2	Plug, 3/4" Black Dome		EA
6	1156741	1	Safety flag holder		EA
7	1166344	1	Back Cushion, Black Mesh SW: ☐ Carbon Back -OR- ☐ Fixed Back ☐ Snaps -OR- ☐ Velcro		EA
	1166346	1	Headrest Cushion, Black Mesh (Fixed Backrest only)		EA
8	1166512	1	Headset Shaft Assembly (10-3/8" Long) Include 2 Star Nut.		EA
9	1145951	2	Cap, w/Screw M6 x 15 mm		PR
10	1166475	1	Headset, 1-1/8" dia. (must be press in with the frame)		EA
11	1153156	1	Positioning Strap, Seat Width: ☐ 13" ☐ 14" ☐ 15" ☐ 16" ☐ 17" ☐ 18"		EA
12	1166397	1	Dampner, w/ Hardware Metric threads (after 01/01/13)		EA
	1146018	1	Dampner, w/ Hardware Inch threads (prior to 01/01/13)		EA
13	1153054	1	Seat Cushion, Black Mesh Seat Width:		EA
14	1166348	4	Strap, Cushion Support. (Inside Frame Width Dimemnsion Is Required for each Strap)		EA
15	1166614	1	Bracket, Elbow Shifter Mount Kit, (includes Clamps and Finish Plug) ☐ Right ☐ Left		EA
	1166474	1	Elbow Brake Lever		EA
	1166574	1	Elbow shifter, doubletap for Chainring (3 speed)		EA
	1166575	1	Elbow shifter, doubletap for Cassette (10 speed)		EA
16	1166579	2	Carbon Back Mounting Post, ☐ 1-1/4" Long ☐ 2" Long		EA
17	1157271	2	Link, Crescent (anodized black)		EA
18	1166630	1	Carbon Fiber Handcycle Seat, STD 8-3/4" (Seat Width 13-16)		EA
	1180951	1	Carbon Fiber Handcycle Seat, Wide 10-3/4" (Seat Width 17-18)		EA
19	1180938	1	Headrest Assy., Carbon Back		EA
20	1181067	1	Fabric Cover, RX Headrest Airmesh		EA
21	1166664	1	Headrest Weldment w/Foam (1/2" Thick Hard)		EA
22	1166667	1	Bracket, Headrest Mount		EA
23	TES1				EA

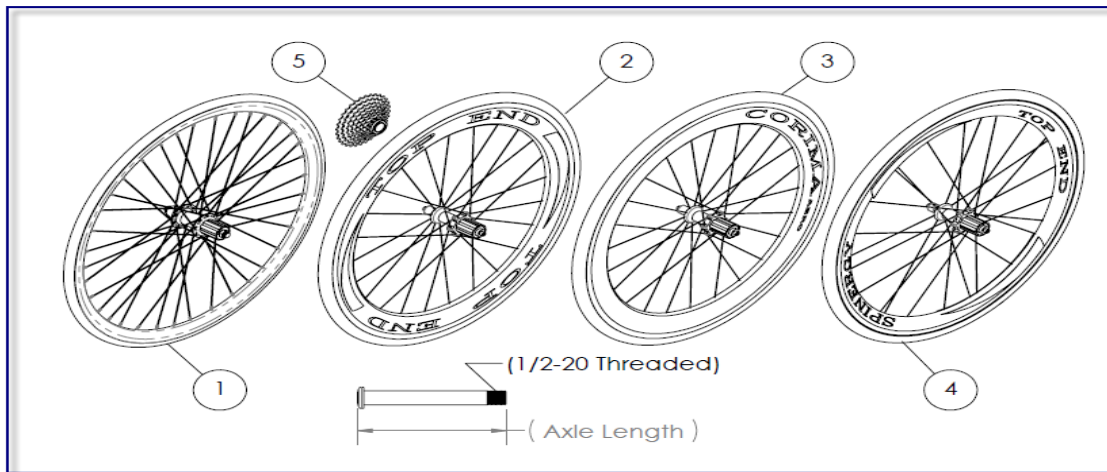
	Invacare Top End Sports and Recreation Products	Parts Order Diagram:
	(800) 532-8677 (727) 522-8677 fax: (727) 522-1007	Force RX: Pedals and Arms
Date:	PO#:	SO#:
Bill To:	Ship To:	
Quote #:	Phone:	Serial #:



ITEM	PART NUMBER	PER BIKE	Pedals and Cranks Assembly					QTY.	
				Pedal Size	Bike Serial #	Pedal Angle	R or L		
1	1166211	1	Handpedal, Non-Shifting	☐ Lg ☐ Med ☐ Small		☐ 15 deg ☐ 25 deg	☐ R ☐ L		EA
2	1166212	1	Handpedal w/ Power Plate, Non-Shifting	☐ Lg ☐ Med ☐ Small		☐ 15 deg ☐ 25 deg	☐ R ☐ L		EA
3	1166213	1	Handpedal, Grip Shift	☐ Lg ☐ Med ☐ Small		☐ 15 deg ☐ 25 deg	☐ R ☐ L		EA
4	1166214	1	Handpedal w/ Power Plate, Grip Shifting	☐ Lg ☐ Med ☐ Small		☐ 15 deg ☐ 25 deg	☐ R ☐ L		EA
5	1166215	1	Handpedal, Trigger Shift	☐ Lg ☐ Med ☐ Small		☐ 15 deg ☐ 25 deg	☐ R ☐ L		EA
6	1166216	1	Handpedal w/ Power Plate, Trigger Shift	☐ Lg ☐ Med ☐ Small		☐ 15 deg ☐ 25 deg	☐ R ☐ L		EA

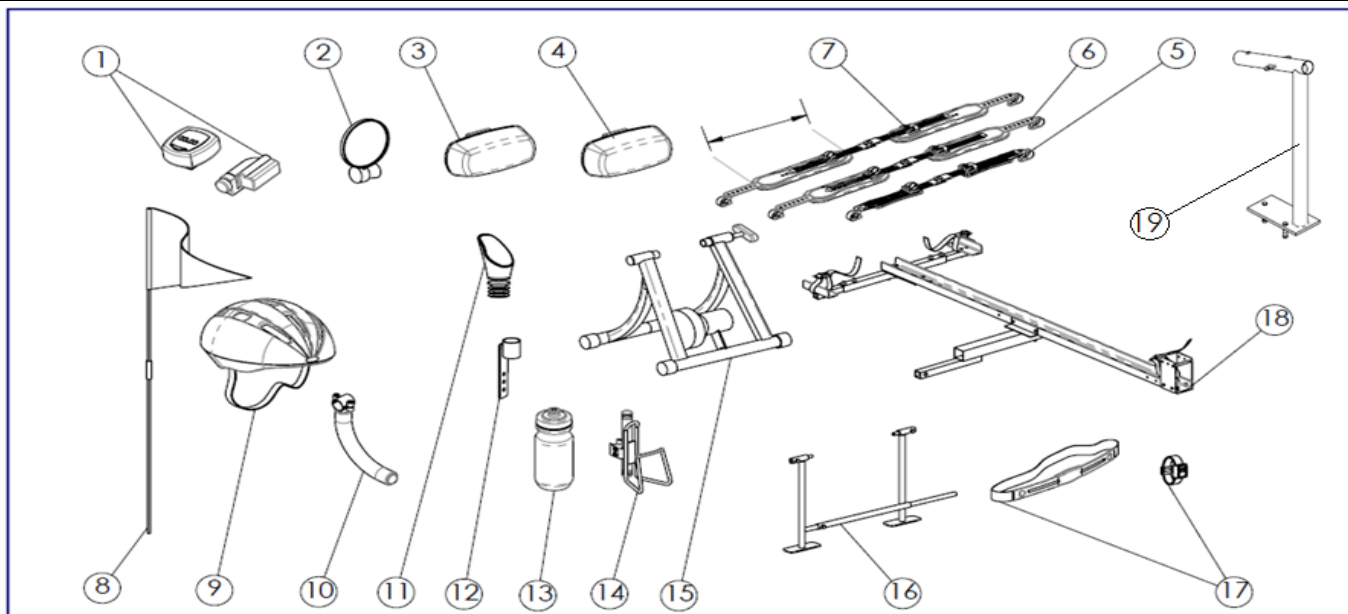
				Bike Serial #	Crank Length (mm)	Crank Width (in)	Hand-Pedal /Crank Detail (check all that apply)		
7a	1181631	1	Tapered V-Crank Arm Set 1" Clamps		☐ 155 ☐ 170 ☐ 160 ☐ 180 ☐ 165 ☐ 175	☐ 12 ☐ 16 ☐ 13 ☐ 14 ☐ 15	☐ 15 or 25 Degree ☐ 7 Degree ☐ Triple SRM		PR
7b	1166217	1	Tapered V-Crank Arm Set 1 1/2" Clamps		☐ 155 ☐ 170 ☐ 160 ☐ 180 ☐ 165 ☐ 175	☐ 12 ☐ 17 ☐ 13 ☐ 18 ☐ 14 ☐ 19 ☐ 15 ☐ 20 ☐ 16 ☐ 21	☐ 15 or 25 Degree ☐ 7 Degree ☐ Triple SRM ☐ Quad-Grips		PR
8	1166516	1	Crank Width Extension Set, Adapter (Increases Overall Width by 1-1/4")						PR
9	1166359	1	Cuff Handpedals , w/Power Plate, Non-Shifting		Size: ☐ Lg ☐ Med ☐ Small	Angle: ☐ 15 deg ☐ 25 deg	☐ R or ☐ L		EA
10	TES1								EA

	Invacare Top End Sports and Recreation Products		Parts Order Diagram:	
	(800) 532-8677 (727) 522-8677 fax: (727) 522-1007		Force RX: Wheels	
Date:	PO#:	SO#:		
Bill To:		Ship To:		
Quote #:	Phone:	Serial #:		



ITEM	PART NUMBER	PER BIKE	DESCRIPTION	QTY.	
26" and 700C wheels					
1	1156776	1	26 In. (571) High Performance Front Wheel, (Clincher Only) Alex Black Spoke		EA
	1156736	1	26 In. (571) High Performance Front Wheel, (Clincher Only) Black Spoke, Disk Brake		EA
	1156778	2	26 In. (571) High Performance Rear Wheel, (Clincher Only) Black Spoke (Axle Not Included)		EA
	1181062	1	700c High Performance Front Wheel (Drive), (Clincher Only)		EA
	1181063	2	700c High Performance Rear Wheel (Non-Drive), (Clincher Only) (Axle Not Included)		EA
	1054030	2	Bearing, (1/2" ID x 1-1/8" OD) for Rear Wheel		EA
2	1166260	1	26 In. (571) Top End Carbon Fiber Front Wheel (Drive), Tubular		EA
	1166261	2	26 In. (571) Top End Carbon Fiber Rear Wheel (Non-Drive), Tubular (Axle not included)		EA
	RACE59	2	26 In. (571) Corima Carbon Fiber Disc Rear Wheel (Tubular), w/built in Threaded Axle.		EA
3	1156771	1	26 In. (571) Corima AERO Front Wheel (Drive), (Tubular Only) Disk Brake Compatible		EA
	1156724	1	Front wheel assembly 26" tubular, Corima AERO (no cassette cluster)		EA
	1156725	2	26 In. (571) Corima AERO w/threaded axle, Rear wheel assembly, (Tubular Only) Built in Axle		EA
	1180898	1	700C Corima AERO Front Drive Wheel, Tubular, Disc Brake		EA
	1180840	1	700C Corima AERO Front Drive Wheel, Tubular		EA
	1180841	1	700C Corima AERO Rear Wheel with Axle, Tubular		EA
4	1166385	1	26 In. (571) Spinergy Front Wheel (Drive), (Clincher only)		EA
	1166386	2	26 In. (571) Spinergy Rear Wheel (Non-Drive) with Threaded Axle (Clincher only)		EA
5	1166331	1	Cassette XX, 11-36, 10 Speed		EA
	1166505	1	Cassette XX, 11-28, 10 Speed		EA
	1166547	1	Cassette X9, 12-36, 10 Speed		EA
	1060149	3	Tire, 26" Hi-Performance Clincher (Standard)		EA
	1156680	3	Tire, 26" Continental Grand Prix 4000 clincher (Upgrade)		EA
	1060160	3	Tube 26" (Hi-Performance), Standard Stem		EA
	1139820	3	Tube 26" (Hi-Performance), Long Stem (Spinergy)		EA
	1061213	3	26 In. Rim Strip		EA
	RACE31	3	Tire 26" Tubular Tufo Jet Special		EA
	1166472	3	Tire 26" Continental Sprinter, Tubular (Upgrade)		EA
	1166580	3	Tire 700c Continental Grand Prix 4000 clincher (Upgrade)		EA
	1059400	3	Tire 700c x 19 PRIMO Clincher		EA
	1060161	3	Tube700c Clincher		EA
	1166462	2	Threaded Axle, Standard Non-Drive (3 1/4") Alex Wheels before December 2014		EA
	1166246	2	Threaded Axle, (3 3/4") , Alex Wheels after December 2014		EA
	RACE32	3	Tube700c Tubular, Tufo Jet Special		EA
20" Rear Wheels (Required 56" Wheel Base)					
	1181177	2	20 In. Corima Carbon Rear Handcycle Wheel (Tubular) (Axle not included)		EA
	1181179	2	Tire, Tubular 20"		EA
	1181178	2	20 In. Clincher Rear Handcycle Wheel (Clincher) (Axle not included)		EA
	1181180	2	Tire, 20" Continental Clincher		EA
	1181181	2	Tube, 20 x 1-1/8 w/Presta Valve		EA
	1166246	2	Threaded Axle, (3 3/4")		EA
	NA	1	Wheel Assembly: ☐ Yes ☐ No		EA
6	TES1				EA

	Invacare Top End Sports and Recreation Products		Parts Order Diagram:	
	(800) 532-8677 (727) 522-8677 fax: (727) 522-1007		Force RX: Accessories	
Date:	PO#:		SO#:	
Bill To:		Ship To:		
Quote #:	Phone:		Serial #:	



ITEM	PART NUMBER	PER BIKE	DESCRIPTION	QTY.	
1	1056875	1	Cordless Computer		EA
2	1068722	1	Mirror, Footrest Mount		EA
3	1068721	1	Front Safety Light (clear)		EA
4	1060841	1	Rear Safety Light (red)		EA
5	1152963	1	Click Strap Set 8" Pad Length (Small)		EA
6	1152964	1	Click Strap Set 10" Pad Length (Medium)		EA
7	1152965	1	Click Strap Set 12" Pad Length (Large)		EA
8	1060642	1	Safety Flag (Does not include Flag Holder p/n 1156741)		EA
9	1060639	1	Helmet: ☐ Small ☐ Medium ☐ Large		EA
10	1166379	1	Curve Leg Support Kit		EA
11	1153045	1	Mirror, ☐ Handle Mount ☐ Chain Guard Mount (item 12 needed for chainguard)		EA
12	1166628	1	Mirror Bracket, Chainguard Mount (include: one screw, 10-32 x 3/8")		EA
13	1166517	1	Water Bottle		EA
14	1068718	1	Water Bottle, Cage and Hardware (Indicate Bike Model)		EA
15	1116580	1	Indoor Training Roller		EA
	XLT97	1	SportCrafters Handcycle Mini Roller		EA
16	1109717	1	Alignment Guage		EA
17	1139799	1	Heart Monitor (Chest Strap and Watch)		EA
18	1068771	1	Bike Rack for trailer hitch Receiver Size: ☐ 1-1/4" (std) ☐ 2"		EA
	1166528	1	Leg Guard Attachment ☐ Left ☐ Right ☐ Both		EA
	1060798	1	Backpack Hydration System		EA
	1166518	1	Tool and Tire Repair Kit		EA
	RACE4	1	Wheel Bag (fit 3 700c Wheels)		EA
	RACE20	1	Handcycle Travel Bag		EA
	RACE13	1	Top End Racing Jersey, Short Sleeve ☐ Large ☐ X-Large		EA
	RACE22	1	T-Shirt with Top End Logo, ☐ Large ☐ X-Large		EA
19	1166633	1	Upright Weldment (required for LeMond Trainer XLT87)		EA