

Assembly Instructions

Newport, Amherst Steel & Lenox Steel Benches

Tools required: Phillips screwdriver, Allen wrench (included in hardware pack).

Note: These instructions are intended for various models and configurations. Your products may not look exactly as those shown in the diagrams.

Important: The assembly process requires that some hardware be kept loose until later in the sequence. Follow these instructions closely to ensure correct assembly.

Recommendation: Retighten all bolts on a seasonal basis to ensure your product remains strong and stable for many years of use.

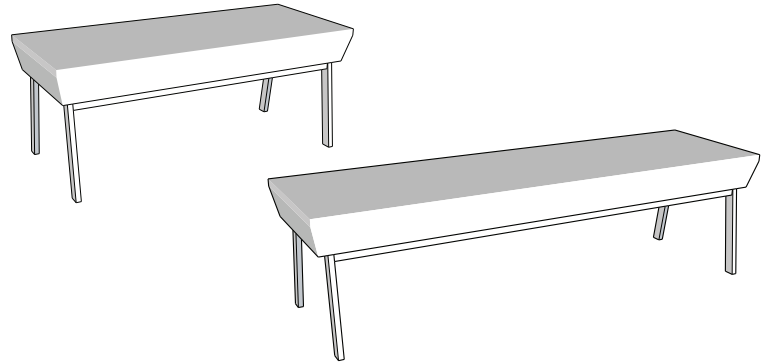
Weight Capacity: 2-Seat Bench 550 lbs. 3-Seat Bench 650 lbs.

Parts List

Seat Cushion
Leg Frames, 2 pcs.
Cross Tubes, 2 pcs.

Hardware Pack

$\frac{5}{8}$ " Allen Bolts, 8 pcs.
2 $\frac{3}{4}$ " Allen Bolts:
4 pcs. for 2-Seat
4 pcs. for 3-Seat
3" Phillips Screws:
4 pcs. for 2-Seat
6 pcs. for 3-Seat
Allen Wrench



1. Unpack and identify all parts. Note: Leg frames are interchangeable - no left or right.
2. Connect cross tubes between leg frames, as shown in figure 1. Stems on leg frames slide inside cross tubes. Attach using $\frac{5}{8}$ " Allen bolts. Keep bolts slightly loose for now.
3. Place seat cushion upside down on a clean surface.
4. Place leg frame assembly on cushion, as shown in figure 2. Align holes and attach using 2 $\frac{3}{4}$ " Allen bolts in each corner and 3" Phillips screws through cross tubes. Once all screws and bolts are started, tighten all securely. Use care not to strip the Phillips screws.
5. Tighten $\frac{5}{8}$ " Allen bolts from step 2 securely.
6. Your product is now assembled and ready to use.

