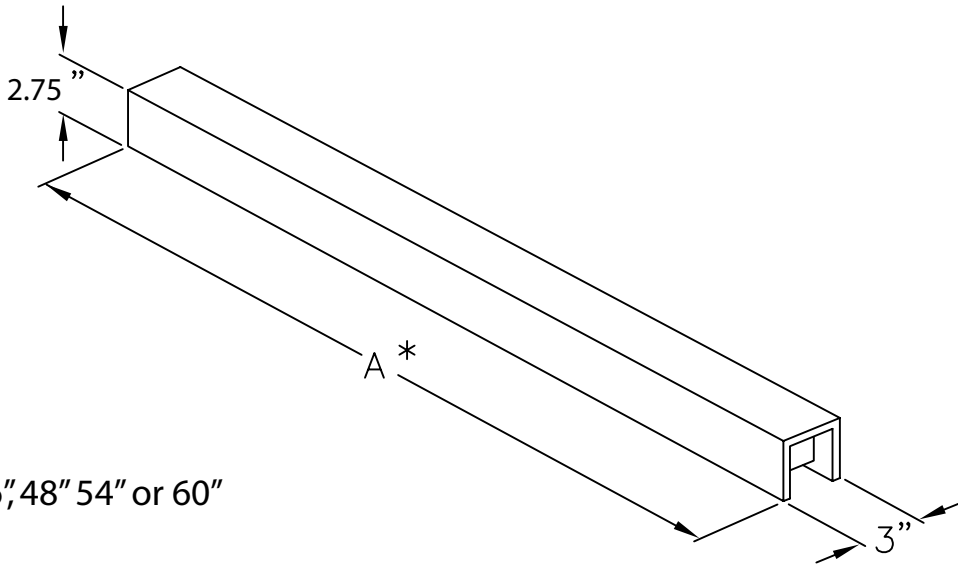
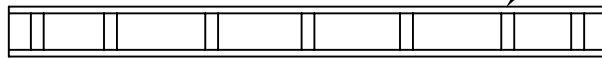


Special Needs Series



A = 36", 48", 54" or 60"

UNDERSIDE VIEW

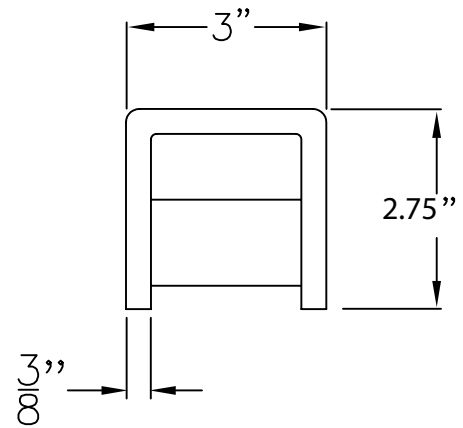


Bridge Supports
Approx 6" Apart

HIGH GLOSS WHITE, NON POROUS ABS CAP MOUNTED TO A SUPER STRONG PVC SUBSTRATE THAT WILL VIRTUALLY COLOR MATCH WHITE ACRYLIC AND WHITE GELCOAT UNITS.

BRIDGE SUPPORTS APPROXIMATELY 6 INCHES ON CENTER. TRIM LENGTH AND RADIUS TO MATCH THE SHOWER.

APPLY WITH WHITE SILICONE CAULKING.



4X DETAIL END OF THRESHOLD

Job Name:			
Model No.:		Drawing#: Semi Permanent Thresholds	
Approved by:	Date Approved:	Date: 4-25-12	Revised:
Rep.:	Wholesaler:	Quote No.:	



Semi-Permanent Removable Threshold Installation Instructions

Tools you might need for proper installation

- Pencil
- Grinder or Sander
- Mildew Resistant Bonding Silicone (white)
- Caulk Gun and White Caulk
- Tape Measure
- Two (2) 5"x 5" Cardboard Samples
- Removable Masking Tape

**Available in:
60", 48" or 36" lengths**

Available only in white

PRODUCT MATERIAL AND STRUCTURE –
Non-porous ABS cap mounted to a super strong PVC substrate that will match both gelcoat and acrylic bathware.

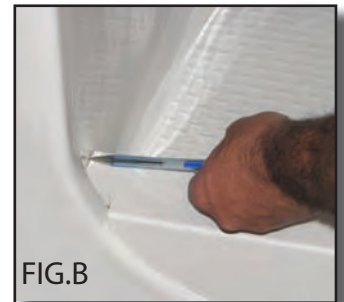
Thank you for purchasing the Praxis Semi-Permanent Removable Threshold. For best results, please read and follow all directions carefully.

CUSTOMIZING THE SEMI-PERMANENT THRESHOLD

Step 1- Place the semi-permanent threshold into shower to test fit. Although the semi-permanent threshold is pre-cut at the manufacturer, modifications may be necessary for a custom fit. (FIG.A)



STEP 2- Mark area that needs adjustment with a pencil. (FIG. B) A small piece of cardboard can be used to trace the radius of the area and can then be used as a template or guide to modify the corners of the semi-permanent threshold to ensure a good fit. (FIGS. C-D) Grinding or sanding the corners will assure a custom fit and installation. (FIG. E)



STEP3- After making the necessary modifications, place the threshold back into the shower to ensure all modifications are correct and dry fitting the threshold is accurate.



STEP 4- You are now ready to install the threshold into the shower.



FREEDOM SHOWERS

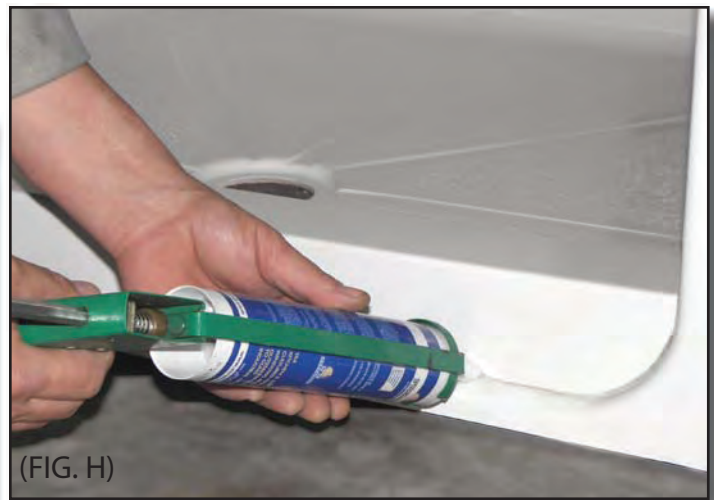
INSTALLATION OF SEMI-PERMANENT THRESHOLD

STEP 1- Using a Mildew Resistant bonding silicone (white), place a bead of caulking around the underside parameters of the threshold.(FIG. F) Position threshold into place.(FIG. G) Remove excess caulking and smooth with wet finger or caulking pallet.



STEP 2- Apply a thin bead of caulking around the top side of the finished threshold to seal between the shower and threshold. (FIG. H) The silicone used in Step 1 is to seal and secure into place. Caulk should be used for a more aesthetically pleasing look.

STEP 3 – Using the removable masking tape, secure the threshold in place taking care not to shift. Silicone will take 24 hours to dry and become firm. Bathware should not be used during drying time.



ATTENTION:

On model numbers: APES4136BF875– You must bevel the bottom inside of the threshold to allow it to seat properly to the shower. (FIG. I)

For shower pans: The threshold will be cut to length, however the corners will need to be slightly rounded. (FIG. E)

