

# Summit<sup>®</sup> SB-1150

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*Bariatric Scale  
Software Revision 11439*

## Technical Manual



**RICE LAKE**<sup>®</sup>  
WEIGHING SYSTEMS  
To be the best by every measure<sup>®</sup>



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Technical training seminars are available through Rice Lake Weighing Systems. Course descriptions and dates can be viewed at [www.ricelake.com](http://www.ricelake.com) or obtained by calling 715-234-9171 and asking for the training department



*Rice Lake continually offers web-based video training on a growing selection of product-related topics at no cost. Visit [www.ricelake.com/webinars](http://www.ricelake.com/webinars).*

# 1.0 Introduction and System Overview

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The Summit® SB-1150 Bariatric Wheelchair Scale is a heavy-duty scale that offers exceptional performance in hospitals. The patient simply walks, or is wheeled onto the weighing platform and is weighed.

The Summit SB-1150 Bariatric Wheelchair Scale is a fully electronic, low profile floor scale that measures 36 in x 36 in (.91 m x .91 m), and has a capacity up to 1000 lb (500 kg). The SB-1150 uses four corner-mounted, alloy steel shear beam load cells, with the cells recessed into the frame channels for protection.

Load cell cables are run through the main channels, and held down with replaceable cable ties near each corner, eliminating the possibility of cable damage. One threaded hole, located in the center of the deck, is another useful feature which allows for placement of a removable eyebolt to lift the scale from above with chains. Because of the possibility of foot and load cell damage from forklift tines, the scale should always be lifted from above with chains through the eyebolt which is illustrated in Figure 3-1 on page 3.

The adjustable feet are used to allow leveling the scale to make up for minor floor irregularities.

The Summit SB-1150 comes equipped with a large 1" LCD indicator display and 6 AA batteries for use when power is not readily available. There is an optional 120/230V AC adapter which can be purchased.



This manual can be viewed and downloaded from the Rice Lake Weighing Systems web site at [www.ricelakehealth.com](http://www.ricelakehealth.com).



*Figure 1-1. SB-1150 Scale*

## 2.0 Safety

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There are certain precautions that should be taken to prevent personal injury to the user and damage to your scale.

### 2.1 Safety Signals

#### Safety Signal Definitions:



**Warning**

*Indicates a potentially hazardous situation that, if not avoided, could result in death or serious injury.*



**Caution**

*Indicates a potentially hazardous situation that, if not avoided, may result in minor or moderate injury.*



**Important**

*Indicates information about procedures that, if not observed, could result in damage to equipment.*

### 2.2 Safety Precautions



*Do not operate or work on this equipment unless you have read and understand instructions in the manual. Failure to follow the instructions or heed the warnings could result in injury or death. Contact any Rice Lake Weighing Systems dealer for replacement manuals. Proper care is your responsibility.*



**Warning**

*Before attempting to operate this unit, make sure every individual who operates or works with this unit has read and understands the following safety information. Please follow these instructions carefully.*

- Do not drop the scale or subject it to violent shocks.
- For accurate weighing, the scale must be placed on a flat, stable surface.
- Do not transport the scale while someone is standing on it.
- Weight exceeding the maximum capacity (1000 lb/500 kg) may damage your scale.
- Operating at voltages and frequencies other than specified could damage the equipment.
- If the *LO Bat* indicator activates, for accurate weighing, replace the batteries or connect the scale to an AC power source as soon as possible.
- To avoid cross contamination, the scale should be cleaned regularly.
- Avoid contact with excessive moisture.
- Do not allow minors (children) or inexperienced persons to operate this scale.
- Do not jump up and down on the scale.
- Do not use in the presence of flammable materials.
- Do not make alterations or modifications to the scale.
- People with disabilities, or who are physically frail, should always be assisted by another person when using this scale.
- Do not use the scale on slippery surfaces, such as a wet floor.
- Do not use this scale when your body/feet are wet, such as after taking a bath.

## 3.0 Scale Installation

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The following sections describe the correct installation procedures when installing the Summit SB-1150 Bariatric Wheelchair Scale.

### 3.1 Overview

Standard installation of the Summit SB-1150 Bariatric Wheelchair Scale consists of the following steps:

1. Select a site.
2. Unpack the scale and pit frame.
3. Install the pit frame.
4. Lower the scale into pit frame.
5. Adjust the four leveling feet on the scale.
6. Connect cable to the indicator.
7. Calibrate the scale.

### 3.2 Site Preparation

The scale must not be loaded beyond its capacity, even momentarily. Avoid areas where the scale might receive damaging side impacts from wheels, or shock damage from falling objects. Avoid areas where water may damage a scale not meant for a washdown environment.

The interface cable between the scale and the indicator must be protected against crushing, cutting, or moisture damage. If the chosen site has such potential dangers, some method of protection, such as running the cable in conduit, is necessary.

In operation, the scale must be level within 1/4". Either choose a site where the floor is close to this standard to avoid excessive shimming, or modify the floor at the chosen site to meet this standard.

### 3.3 Unpacking

Remove all packing material and visually inspect the scale and pit frame for visible damage caused during shipment. The shipping container should contain the scale, pit frame, scale feet, this manual, the indicator, and a 10-ft length of load cell cable.

The Summit SB-1150 Bariatric Wheelchair Scale has one threaded eyebolt hole located in the center of the deck to allow installation of an eyebolt hook for use when lifting the scale with chains. It's recommended to use a 1/2 in-20NF eyebolt to lift the scale.

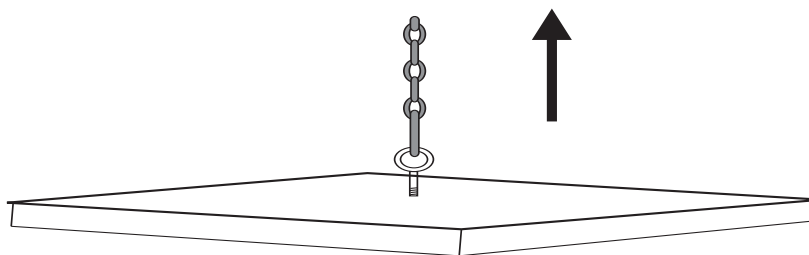


Figure 3-1. Proper Lifting Technique

### 3.4 Assembly

For load cell protection during shipping, the scale feet are shipped separately from the floor scale.

Screw one foot into each load cell and turn all the way in until the foot touches either the load cell or the underside of the deck. Then unscrew each foot three complete turns.

Place a spirit level on the deck. Adjust any “high” corners not in contact with the floor by further unscrewing the feet on those corners until they just contact the floor surface. When all feet are in contact with the floor, check the deck with the spirit level to be sure the scale is within 1/4 inch of level.

### 3.5 Electrical Interface to Indicator

Ten feet of 4-wire cable used to connect the scale to the weight indicator is supplied with each scale. The junction box is easily accessible through an access plate located on the side of the Summit SB-1150. Use the following steps to wire up the junction box.

1. Remove the two #10 x 3/8" screws.
2. Slide the junction box assembly out of the deck.
3. Open and remove the top of junction box.
4. Push the cable end into the junction box through a cord grip.
5. Connect the wires to the indicator terminal (Figure 3-2) as shown in Table 3-1.
6. Pull out excess and tighten the cord grip to hold the cable snugly.

Cable Color Code	Junction Box
Red	+ Excitation
Black	- Excitation
Green	+ Signal
White	- Signal
Bare	Shield

Table 3-1. Junction Box Connections

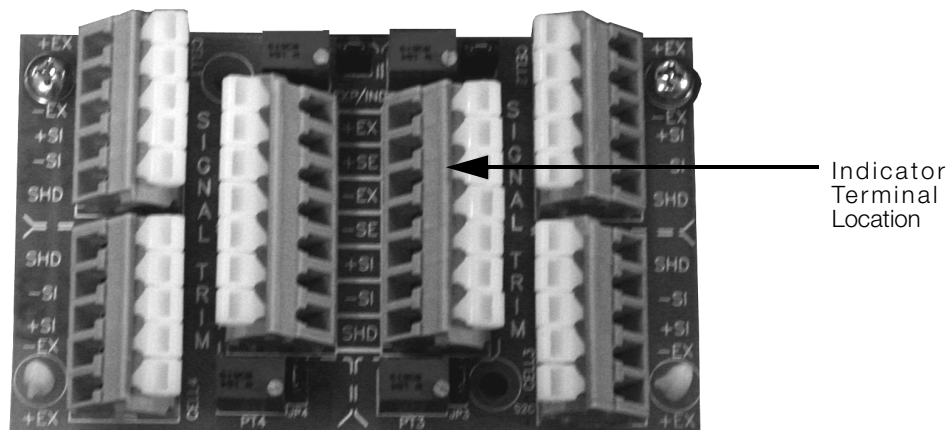
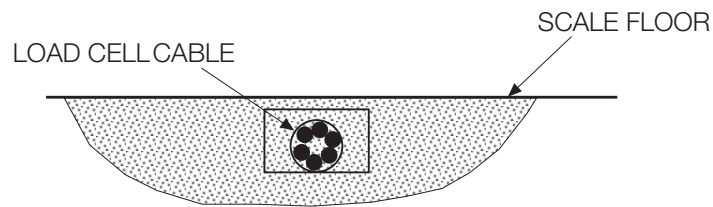


Figure 3-2. Junction Box Wiring Diagram



7. The cable must be routed to the indicator in a manner that will protect the cable from damage. This method of cable protection in non-washdown applications are shown in Figure 3-3. When planning cable routing, leave a loose coil of excess cable under the scale to facilitate future lifting of the scale for servicing or cleaning.



*Figure 3-3. Load Cell Protection*

8. When the interface cable is protected and in its final position, complete connections to the indicator. See the indicator installation manual for wiring information.
9. If necessary, trim corners as described in Section 4.2 on page 6.
10. Check all strain relief fittings for tightness.
11. Put the cover back onto the junction box assembly and slide the junction box back into the floor scale cutout.
12. Secure the Summit SB-1150 side plate.

## 4.0 Adjustments and Calibration

The following sections describe adjustments that need to be made to the Summit SB-1150 Bariatric Wheelchair Scale.

### 4.1 Mechanical Adjustments

To accommodate minor floor unevenness, the scale feet can be used to adjust scale height up or down a fraction of an inch. Adjust the feet by hand (lift the scale corner slightly with a pry bar) until all feet are contacting the floor equally. No jam nuts are supplied for locking the feet, as there is a slight decrease in accuracy when jam nuts are tightened. However, if you feel that your application requires you to secure the feet, we suggest using Teflon® tape or Loctite®.

When adjusting scale feet, use care to prevent the scale foot from bottoming out against the underside of the load cell. The foot stem can be damaged by bending or stripping threads if extended beyond the maximum height adjustment.

When height adjustments are complete, recheck level of the deck with a spirit level. The deck must be level within 1/4,"

### 4.2 Corner Correction/Trimming

The assembled Summit SB-1150 scale is delivered with the junction box corner-trimmed. Corner trimming is only necessary after replacing a load cell.

To calibrate the scale, the output from each load cell must be matched by adjusting the signals with potentiometers at the junction box—a process known as trimming.

Remove the junction box cover and identify the correct load cell terminal corresponding to each corner (labeled CELL 1, CELL 2, and so on). See Section 11.3.1 on page 28 for scale deck corner numbering.

The indicator must be connected and calibrated approximately, but it need not indicate the exact weight value. A test weight is required. The recommended test weight for the SD-1150-WP is 25% of scale capacity.

With no weight on the scale, zero the indicator. Then turn all four potentiometers (Figure 4-1) clockwise to increase the reading until a clicking sound is heard from each potentiometer. This ensures the maximum signal from each load cell.

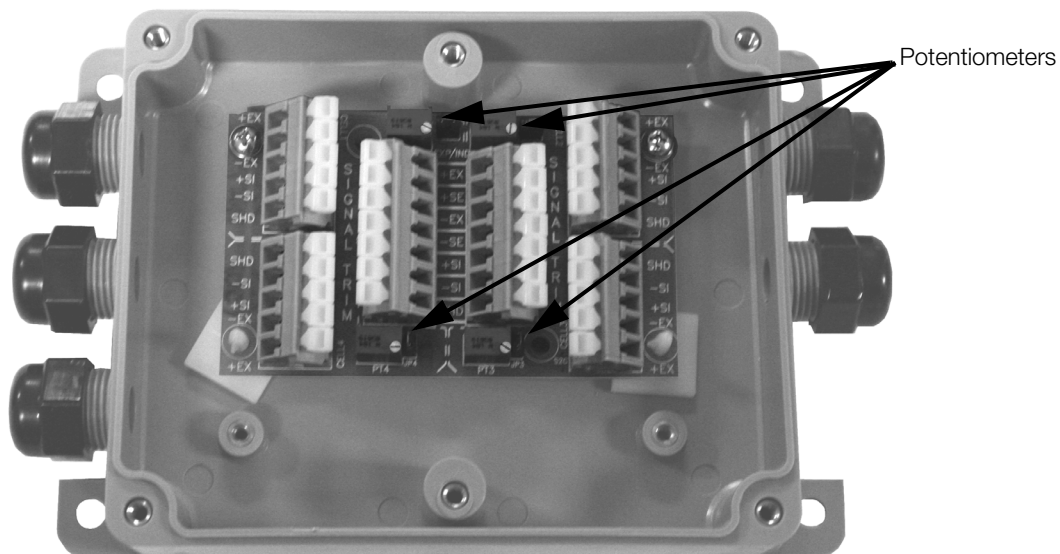


Figure 4-1. Summing Board Diagram

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With all potentiometers at full signal, place the test weight over one corner and record the indicated weight. Repeat the process for each of the other three corners. The load cell with the lowest corner reading is used as a reference point and will not be trimmed.

Next, place the test weight over one of the other three corners and use that cell's potentiometer to adjust the cell output down to the reference cell output. Repeat this procedure with the other two high corners.

Adjustments are somewhat interactive, and adjusting the three higher outputs may affect the reference cell output, especially in smaller scale decks. Rezero the indicator and repeat the test until all corners read within  $\pm 0.1\%$  of the test weight used.

### **4.3 Calibration Procedure**

It is recommended that the scale be "exercised" before calibration to be certain that everything is seated. Load the scale to near capacity two or three times.

Then, with no load on the scale, place the indicator in its calibration mode and perform a zero calibration. Now place test weights on the platform equal to 70% - 80% of the scale's capacity. If several weights are used, they should be evenly distributed around the platform. Perform a span calibration.

Remove the test weights and check the zero reading. Repeat the calibration process if necessary.

# 5.0 Indicator Installation

## 5.1 Indicator Installation

The Summit SB-1150 Bariatric Wheelchair Scale has several connections on the back of the indicator. Connection points include:

- AC power connection
- RS-232 port connection
- Scale connection port
- Adapter storage connection

### AC Power Connection

The Summit SB-1150 Scale has an optional 120 VAC adapter or 230 VAC adapter to use when power is readily available. The optional AC power adapter plugs into the back of the indicator as shown in Figure 5-1.

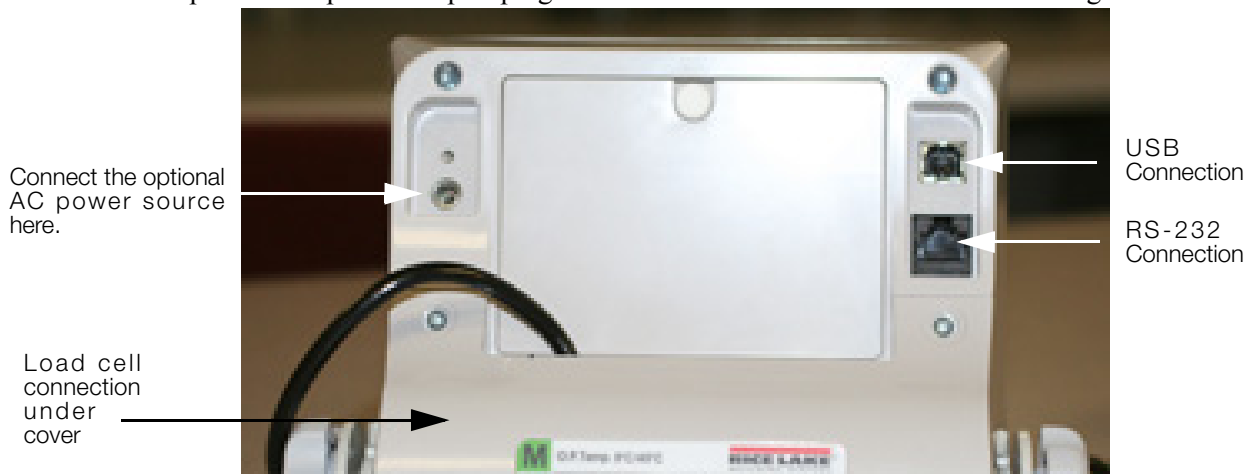


Figure 5-1. AC Power and USB Connection Points

The Summit SB-1150 Scale is capable of running its internal sealed lead-acid rechargeable battery if no additional power source is available. Battery life is approximately 75 hours. If the *LO Bat* indicator is showing on the display, recharge the battery or connect the scale to an AC power source as soon as possible for accurate weighing.

### Battery Charging

When the optional AC adapter is connected to a power source, the rechargeable battery goes into recharge mode.



**Note** To maintain battery longevity we recommend you charge it on a regular basis rather than waiting until it is fully discharged.

The LED indicator light on the back of the scale housing will illuminate red during the charging period, and change over to green when the battery becomes fully charged.

### Load Cell Connections

Figure 5-1 illustrates where the load cell connection point is.

## 6.0 Scale Operation

The Summit SB-1150 Bariatric Wheelchair Scale display has various front panel keys as shown in Figure 6-1.



Figure 6-1. Front Panel Display Keys

### Key Descriptions

Table 6-1 describes each of the key functions.








Key	Name	Function
 On/Off	On/Off	Switches the scale on or off.
 Print LB/KG	Print LB/KG	Print — A long key press will send data out from the RS-232 port. LB/KG — A short key press allows the user to toggle between kilograms and pounds providing that it's enabled in configuration mode. There is no toggling while in the BMI mode.
 Zero	Zero	Clears the weight off the scale and returns it to zero after three seconds. It works only if the current weight is stable and zero up to 2% of full weight.
 Hold Release	Hold Release	Hold & Release — The first press holds the most current weight value shown on the display. A second press releases the weight value shown. This key is not active while in BMI mode.
 BMI	BMI	Enables the user to access the BMI (Body Mass Index) function. This key only works if there is a locked weight shown on the display and the BMI function is turned on in the configuration mode.
 TARE	TARE	Used to subtract the weight off the scale, example: oxygen tank, other equipment.
 CLEAR	CLEAR	Allows the user to return to normal weighing when the BMI value is being displayed. While in BMI mode, the height display causes the value to return to the default of 190.0 cm, 5 ft, 7.5 in.

Table 6-1. Summit SB-1150 Bariatric Wheelchair Scale Key Functions



Key	Name	Function
	ENTER	Used to accept height in BMI mode. Accepts the value of the parameter last entered and moves to the next stage. A long press of the <b>ENTER</b> key during the scale's start up process will enter the ID display (pre-parameter mode).
	Up/Down Arrows	Used to adjust height input (0.5 in/0.5 cm) while in BMI mode. Adjusts the value of the flashing digit/number.

Table 6-1. Summit SB-1150 Bariatric Wheelchair Scale Key Functions



**CAUTION** The keys on the front panel display are very sensitive so only a gentle pushing motion is required to obtain results.

The scales have the capability of performing different operations beyond just calculating weight. The various operating instructions are described below.

## 6.1 Weighing

Use the following steps to weigh a person.

1. Press the **On/Off** key to turn on the scale and *0.0* will appear on the display along with *ZERO* on the upper display.
2. When the person step on the scale the display shows the person's weight. The *LOCK* annunciator is on in the upper display and beeps to indicate the end of the weighing process.
3. To change the display from kg to lb and vice-versa, press the **LB/KG** key.
4. To turn off the scale, press and hold the **On/Off** key until *OFF* appears on the display.

## 6.2 Hold/Release Function

Use the following steps to use the Hold/Release function.

1. When the person is on the scale, press the **Hold/Release** key.
2. When the person steps off the scale, the weight and the *HOLD & LOCK* annunciator will remain on the display.
3. At this stage the **Zero** key will not work. The only way to return to zero from here is to press the **Hold/Release** key one more time.



**Note** Pressing the **Hold** key prior to a person getting on the scale will also work.

## 6.3 Preset Tare

Use the following steps to use the Preset Tare.

1. When the weight is set to *0.0*, place the extra load on the scale. Press the **TARE** key until the display returns to *0.0* and *NET* appears on the display.
2. Remove the extra load from the scale. The weight will appear with a negative symbol to the left of it.
3. Ask the patient to step on the scale with the extra weight. The display shows the patient's weight. The *NET* annunciator is still on. The weight of the extra load remains stored in memory.
4. To cancel the tare weight, press and hold the **TARE** key until *NET* disappears from the display and the display turns back to *0.0* and *GROSS* appears. Tare weight is also canceled when the scale is turned off.

## 6.4 Toggle Tare

Use the following steps to use the Toggle Tare function.

1. When the weight is set to 0.0, press the **TARE** key.
2. The default tare value is displayed (default is programmed to be 33.0 lb/15.0 kg), while the zero is flashing.
3. Use the **Up/Down** arrow keys to adjust the value.
4. Press **ENTER** to start the tare function and the *NET* annunciator will be turned on instead of the *GROSS* annunciator.

## 6.5 Using the Body Mass Index (BMI) Function

Use the following steps in determining the BMI.

### LB Mode

1. Ensure that the scale is at zero.
2. Have the person step on the scale to obtain a weight.
3. The *LOCK* annunciator is illustrated on the display.
4. Press the **BMI** key. The BMI and FT/IN annunciators are lit on the display and a default value of 5 feet and 7.5 inches (5-07.5) is flashing.
5. Use the **Up/Down** arrow keys to adjust the height value, and press the **ENTER** key to move to the next step.
6. The BMI value and BMI annunciator is shown on the display. Press **CLEAR** to return to the weighing mode and the BMI function will be turned off.

### KG Mode

1. Ensure that the scale is at zero.
2. Have the person step on the scale to obtain a weight.
3. The *LOCK* annunciator is illustrated on the display.
4. Press the **BMI** key. The BMI and CM annunciators are lit on the display and a default value of 170.0 cm (170.0) is flashing.
5. Use the **Up/Down** arrow keys to adjust the height value, and press the **ENTER** key to move to the next step.
6. The BMI value and BMI annunciator is shown on the display. Press the **CLEAR** key to return to the weighing mode or step off the scale and the BMI function will be turned off.

## 7.0 Scale Configuration

Options and parameter setup are done through the scale configuration section and is used for setting values, parameters, and options that are essential for the functioning of the scale. Access to the setup switch is located under the tilt stand cover. Use a Phillips head screwdriver to remove the four screws holding the cover in place. (shown in Figure 7-1— left photo).

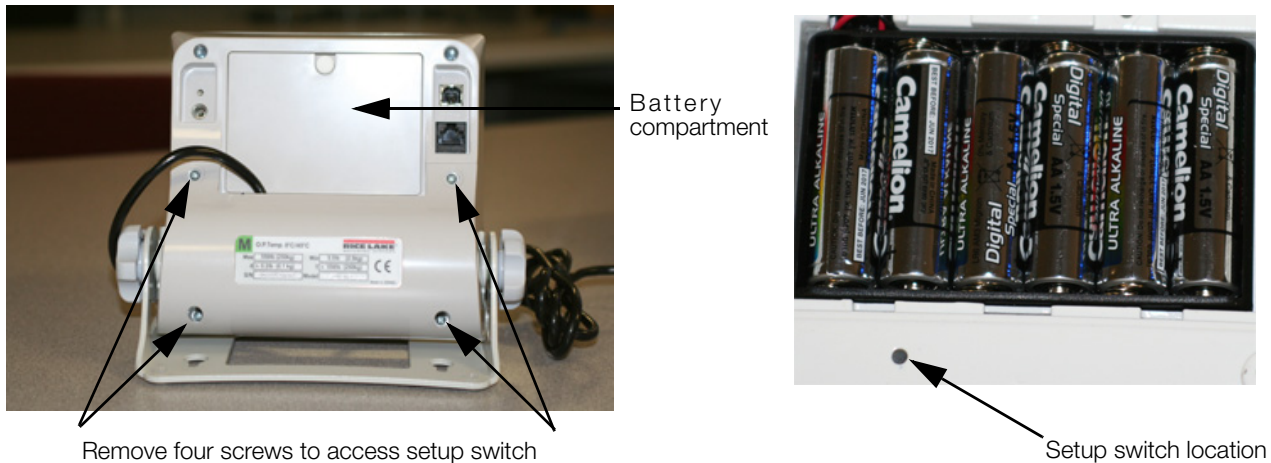


Figure 7-1. Setup Switch Location

Use the following steps to enter into configuration mode.

1. Make sure the scale is turned off.
2. Turn the scale on by simultaneously pressing the **On/Off** key and the **ENTER** key.
3. Continue to hold both keys until *ld* appears. The unit cycles through its startup function and continues to display the software version.
4. Access the recessed setup switch located in the back of the indicator. You can use a small paper clip, small screwdriver or other similar object to press the setup switch.
5. Once the setup switch is pressed, *PROG* appears on the display.
6. The scale can be configured using a series of menus accessed through the front panel when the scale is in setup mode.



Figure 7-2. Top Level Menu

7. Press the **BMI** key to advance to the desired menu.
8. Press the **ENTER** key and advance in the manual to the related menu selection for further instructions.



## 7.1 Programming Mode Menu

Various parameters can be set while in programming mode.

Those parameters are shown in Figure 7-3.

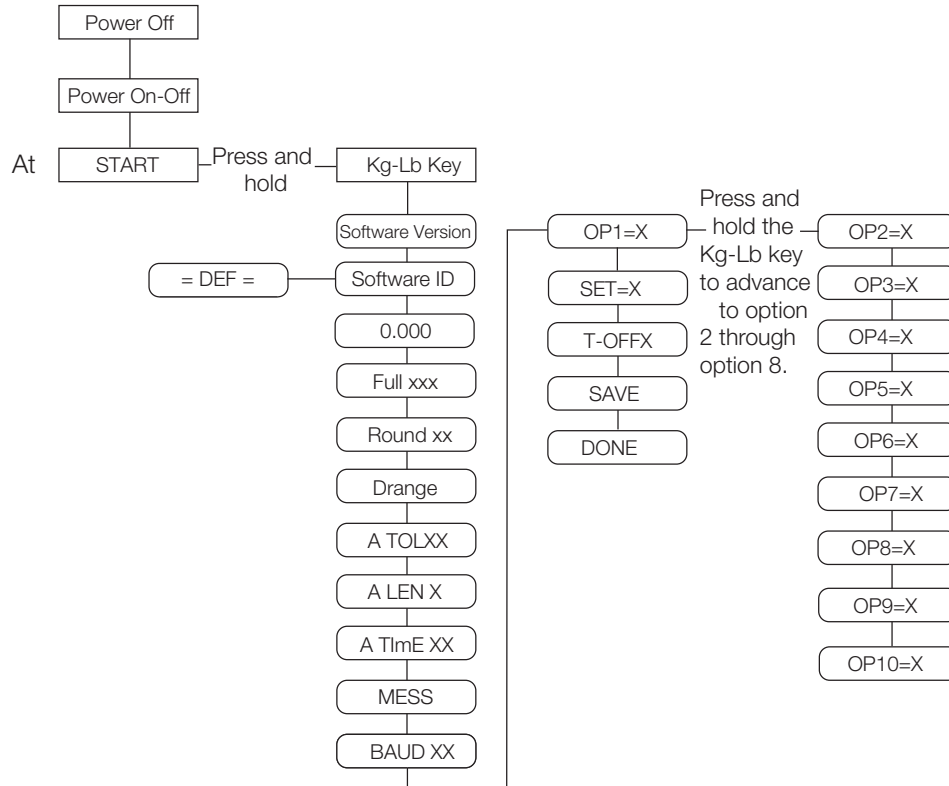


Figure 7-3. Programming Mode Menu Structure

Table 7-1 lists the various display messages and sequence when setting up the scale.

Parameter	Description	Choices	Steps
FULL	Full capacity of the scale	Value (1000 lb)	<p>The display toggles between a numeric value and <i>FULL</i>. If you don't want to change the value, press the <b>BMI</b> key to move to the next setting. Example: from FULL to LOAD. If you want to change the value, use the following steps.</p> <ol style="list-style-type: none"> <li>1. Press the <b>ENTER</b> key to change value starting with the right most digit.</li> <li>2. Use the <b>Up/Down</b> arrow keys to increment/decrement numbers.</li> <li>3. Press the <b>BMI</b> key to move to the left.</li> <li>4. Use the <b>Up/Down</b> arrow keys to increment/decrement numbers.</li> <li>5. Press the <b>BMI</b> key again to move to the left</li> <li>6. Use the <b>Up/Down</b> arrow keys to increment/decrement numbers.</li> <li>7. When done press the <b>ENTER</b> key to move to the next parameter (LOAD).</li> </ol>

Table 7-1. Configuration Mode Menu

Parameter	Description	Choices	Steps
LOAD	This is the amount of weight applied during calibration. Can also be changed in the calibration menu.	<i>Value (200 Lb)</i>	The display toggles between a numeric value and <i>LOAD</i> . If you don't want to change this value, press the <b>BMI</b> key to move to the next setting. Example: from <i>LOAD</i> to <i>ASTART</i> . If you want to change the value, use the following steps. <ol style="list-style-type: none"> <li>1. Press the <b>ENTER</b> key to change value starting with the right most digit.</li> <li>2. Use the <b>Up/Down</b> arrow keys to increment/decrement numbers.</li> <li>3. Press the <b>BMI</b> key to move to the left.</li> <li>4. Use the <b>Up/Down</b> arrow keys to increment/decrement numbers.</li> <li>5. When done, press the <b>ENTER</b> key to move to the next parameter (<i>ASTART</i>).</li> </ol>
ASTART	Weight process start limit — Maximum (full capacity)/10. Determine when the weight algorithm starts (when the "----" is displayed), below this value the scale will show live weight.	<i>Value (2.0)</i>	The display toggles between a numeric value and <i>ASTART</i> . If you don't want to change this value, press the <b>BMI</b> key to move to the next setting. Example: from <i>ASTART</i> to <i>ARW</i> . If you want to change the value, use the following steps. <ol style="list-style-type: none"> <li>1. Press the <b>ENTER</b> key to change value starting with the right most digit.</li> <li>2. Use the <b>Up/Down</b> arrow keys to increment/decrement numbers.</li> <li>3. Press the <b>BMI</b> key to move to the left.</li> <li>4. Use the <b>Up/Down</b> arrow keys to increment/decrement numbers.</li> <li>5. When done, press the <b>ENTER</b> key to move to the next parameter (<i>ARW</i>).</li> </ol>
ARW	Auto Reweigh — Restarts the weight algorithm if the weight changed by more than this value.	<i>Value (4.0 Lb)</i>	The display toggles between a numeric value and <i>ARW</i> . If you don't want to change this value, press the <b>BMI</b> key to move to the next setting. Example: from <i>ARW</i> to <i>SAL</i> . If you want to change the value, use the following steps. <ol style="list-style-type: none"> <li>1. Press the <b>ENTER</b> key to change value starting with the right most digit.</li> <li>2. Use the <b>Up/Down</b> arrow keys to increment/decrement numbers.</li> <li>3. Press the <b>BMI</b> key to move to the left.</li> <li>4. Use the <b>Up/Down</b> arrow keys to increment/decrement numbers.</li> <li>5. When done, press the <b>ENTER</b> key to move to the next parameter (<i>SAL</i>).</li> </ol>
SAL	Semi Auto Live — This value is the interval between weight displays during the algorithm process.	<i>Value (0.5)</i>	The display toggles between a numeric value and <i>SAL</i> . If you don't want to change this value, press the <b>BMI</b> key to move to the next setting. Example: from <i>SAL</i> to <i>ROUND</i> . If you want to change the value, use the following steps. <ol style="list-style-type: none"> <li>1. Press the <b>ENTER</b> key to change value starting with the right most digit.</li> <li>2. Use the <b>Up/Down</b> arrow keys to increment/decrement numbers.</li> <li>3. When done, press the <b>ENTER</b> key to move to the next parameter (<i>ROUND</i>).</li> </ol>

Table 7-1. Configuration Mode Menu (Continued)

Parameter	Description	Choices	Steps
ROUND	Scale Resolution — Values in kg: 1, 2, 5, 10, 20, 50, 100 Values in lb: 1, 2, 5, 10, 20, 50, 100, 200	<b>0.2</b> 0.5 1.0 2.0 5.0 10.0 20.0 0.1	The display toggles between a numeric value and <i>ROUND</i> . The decimal point location is set to the DISP parameter display decimal point location. If you don't want to change this value, press the <b>BMI</b> key to move to the next setting. Example: from ROUND to DISP. If you want to change the value, use the following steps. <ol style="list-style-type: none"> <li>1. Press the <b>ENTER</b> key to change value.</li> <li>2. Press the <b>Up/Down</b> arrow keys to change the available parameters.</li> <li>3. When done, press the <b>ENTER</b> key to move to the next parameter (DISP).</li> </ol>
DISP		<b>0.0</b> 0 0.0000 0.000 0.00	The display toggles between a numeric value and <i>DISP</i> . If you don't want to change this value, press the <b>BMI</b> key to move to the next setting. Example: from DISP to BAUD. If you want to change the value, use the following steps. <ol style="list-style-type: none"> <li>1. Press the <b>ENTER</b> key to change value.</li> <li>2. Use the <b>Up/Down</b> arrow keys to change the available parameters.</li> <li>3. When done, press the <b>ENTER</b> key to move to the next parameter (BAUD).</li> </ol>
BAUD	Baud rate	<b>96</b> 48 1152 576 384 288 192 144	Note: Indicator display illustrates first two digits of baud rate only. The display toggles between a numeric value and baud. If you don't want to change this value, press the <b>BMI</b> key to move to the next setting. Example: from BAUD to ATOL. If you want to change the value, use the following steps <ol style="list-style-type: none"> <li>1. Press the <b>ENTER</b> key to change value.</li> <li>2. Use the <b>Up/Down</b> arrow keys to change the available parameters.</li> <li>3. When done, press the <b>ENTER</b> key to move to the next parameter (ATOL).</li> </ol>
ATOL	Algorithm initial tolerance — Maximum value is 255. Values above 255 will not let you proceed and will return to the previous value.	<i>Value (10)</i>	The display toggles between a numeric value and <i>ATOL</i> . If you don't want to change this value, press the <b>BMI</b> key to move to the next setting. Example: from ATOL to ALEN. If you want to change the value, use the following steps. <ol style="list-style-type: none"> <li>1. Press the <b>ENTER</b> key to change value starting with the right most digit.</li> <li>2. Use the <b>Up/Down</b> arrow keys to increment/decrement numbers.</li> <li>3. Press the <b>BMI</b> key to move to the left.</li> <li>4. When done, press the <b>ENTER</b> key to move to the next parameter (ALEN).</li> </ol>
ALEN	Algorithm initial exponent — Maximum value 10. Values above 10, will not let you proceed and will return to the previous value.	<i>Value (8)</i>	The display toggles between a numeric value and <i>ALEN</i> . If you don't want to change this value, press the <b>BMI</b> key to move to the next setting. Example: from ALEN to ATOUT. If you want to change the value, use the following steps. <ol style="list-style-type: none"> <li>1. Press the <b>ENTER</b> key to change value starting with the right most digit.</li> <li>2. Use the <b>Up/Down</b> arrow keys to increment/decrement numbers.</li> <li>3. When done, press the <b>ENTER</b> key to move to the next parameter (ATOUT).</li> </ol>

Table 7-1. Configuration Mode Menu (Continued)

Parameter	Description	Choices	Steps
ATOUT	Algorithm maximal exponent — Maximum value is 15. Values above 15, will not let you proceed and will return to the previous value.	Value (10)	The display toggles between a numeric value and <i>ATOUT</i> . If you don't want to change this value, press the <b>BMI</b> key to move to the next setting. Example: from ATOUT to TOFF. If you want to change the value, use the following steps. <ol style="list-style-type: none"> <li>1. Press the <b>ENTER</b> key to change value starting with the right most digit.</li> <li>2. Use the <b>Up/Down</b> arrow keys to increment/decrement numbers.</li> <li>3. Press the <b>BMI</b> key to move to the left.</li> <li>4. Use the <b>Up/Down</b> arrow keys to increment/decrement numbers.</li> <li>5. When done, press the <b>ENTER</b> key to move to the next parameter (TOFF).</li> </ol>
TOFF	Auto off timer — Measured in minutes. 0 = always on. Maximum is 9 minutes. When using an external power supply, this parameter is irrelevant.	5 4 3 2 1 0 9 8 7 6	The display toggles between a numeric value and <i>TOFF</i> . If you don't want to change this value, press the <b>BMI</b> key to move to the next setting. Example: from TOFF to UNITS. Press the <b>ENTER</b> key to move to the next parameter. (UNITS). If you want to change the value, use the following steps. <ol style="list-style-type: none"> <li>1. Press the <b>ENTER</b> key to change values.</li> <li>2. Use the <b>Up/Down</b> arrow keys to change the available parameters.</li> <li>3. When done, press the <b>ENTER</b> key to move to the next parameter (UNITS).</li> </ol>
UNITS	Units — Selects the unit of measure. It can be either Kg/Lb, Kg only or Lb only.	<b>KG/LB</b> KG LB	The display toggles between unit of measurements and <i>UNIT</i> . If you don't want to change this value, press the <b>BMI</b> key to move to the next setting. Example: from UNITS to OP. If you want to change the value, use the following steps. <ol style="list-style-type: none"> <li>1. Press the <b>ENTER</b> key to change values.</li> <li>1. Press the <b>Up/Down</b> arrow keys to change the value.</li> <li>2. When done, press the <b>ENTER</b> key to move to the next parameter (OP).</li> </ol>
OP	Binary options: OP0 — Live weighing options (0=disable, 1=enable) OP1 — Communication protocol (0=ESC, 1=maintenance) OP2 — BMI menu (0=disable, 1=enable) OP3 — RTC power (0=disable, 1=enable) OP4 - Semi-Auto-Live — (0=disable, 1=enable) OP5 - Full calculation — (0=spatial, 1=multiply by (0=disable, 1=enable) OP6 - Tare - (0=disable, 1=enable) OP7 - Bat type — (0=dry batteries, 1=rechargeable batteries) OP8 — OIML mode - (0=disable, 1=enable)	OP0 OP1 OP2 OP3	The display toggles between a binary option and <i>POO-0</i> . If you don't want to change this value, press the <b>BMI</b> key to move to the next setting. If you want to change the value, use the following steps. <ol style="list-style-type: none"> <li>1. Press <b>ENTER</b> to change parameters.</li> <li>2. Use the <b>Up/Down</b> arrow keys to select the display value you want to change.</li> <li>3. Press the <b>BMI</b> key to move the flashing cursor. <ol style="list-style-type: none"> <li>3a. Use the <b>Up/Down</b> arrows to change the value.</li> <li>3b. Press the <b>BMI</b> key to move the flashing cursor.</li> </ol> </li> <li>4. Press the <b>ENTER</b> key to save all of the display parameters. <i>SAVE</i> appears on the display.</li> <li>5. Press the <b>ENTER</b> key again and <i>DONE</i> appears indicating that you are now done entering all of the parameters of the scale.</li> </ol>
	Press the <b>BMI</b> key to cycle back to the top level menu choices, ie: PROG/CALIB/DEF/DONE/TEST		

Table 7-1. Configuration Mode Menu (Continued)

## 7.2 Default Menu

The default menu is used to return the scale back to its factory settings and is shown in Figure 7-4.

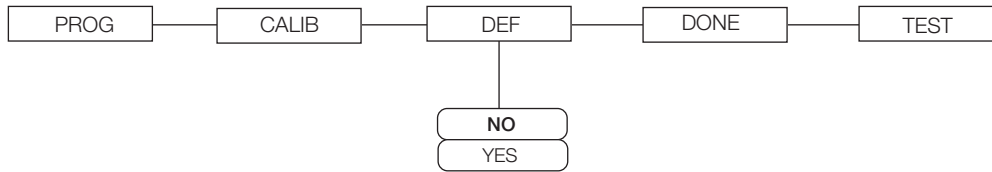


Figure 7-4. Default Menu

Use the following steps to return the settings back to their factory default.

1. Press the **ENTER** key. The display shows a default value of *NO*.
2. To change to *YES*, press the **Up/Down** arrow keys.
3. Press the **ENTER** key and the display shows *DONE*.
4. Press the **BMI** key to return to *PROG/CALIB/DEF/DONE/TEST* upper level menu.



### Note

Selecting *YES* and pressing the **ENTER** key will reset to factory defaults settings without changing the calibration and will return you to weigh mode.

## 7.3 Scale Calibration

Use the following steps to calibrate the scale.

1. Turn on scale by pressing the **On/Off** key and the **ENTER** key simultaneously.
2. The unit cycles through its startup function and continues to display the software version. Continue to hold both keys until *ld* appears.
3. Access the setup key located in the back of the scale. You can use a small paper clip, small screwdriver or other similar object to press the setup key.

Setup switch location  
on back of indicator.

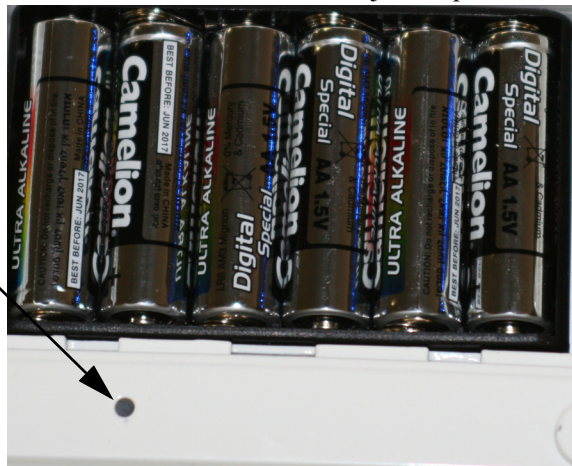


Figure 7-5. Setup Switch Location on Back of Indicator

4. *Prog* appears on the display. Press the **BMI** key to toggle along the parameter menu.
5. *Calib* appears on the display and enter the calibration parameters.
6. Press the **ENTER** key and a numeric value is displayed which represents the amount of weight that is used for calibration. *Lb* will be flashing. To switch between *lb* and *kg*, press the **Up/Down** arrow keys on the display. Once a unit is selected, press **ENTER** and the right most digit will be flashing.
7. To change the calibration load value, use the **Up/Down** arrow keys to increment/decrement the flashing digit.
8. Use the **BMI** key to move the flashing digit to the left or right.

9. Once all the digits have been entered, press the **ENTER** key and *Clear* is displayed.
10. Make sure the scale platform is clear of weight and press the **ENTER** key again and ===== is displayed.
11. A request to put the chosen load on the platform is displayed by *Put xxx.xx*.
12. Put the chosen weight on the platform and press the **ENTER** key. ===== is displayed and then *Save*.
13. Press the **ENTER** again and the display indicates *Done*.
14. Press the **BMI** key three times to exit back out to the top level *Done* parameter.
15. Press the **ENTER** key to return to weigh mode.

To exit calibration without changing zero or span existing calibration, press the **CLEAR** key, then the **BMI** key.

## 8.0 Test Menu

To access the *TEST* menu, use the following steps.

1. Turn the scale on by pressing the **On/Off** key and the **ENTER** key simultaneously until *ID* flashes.
2. Press the **ENTER** key again.
3. Continue to press the **BMI** key to scroll through the various menu items.
4. Once complete, press the **BMI** key again and *Done* is displayed.
5. Press the **ENTER** key to start the weighing process.

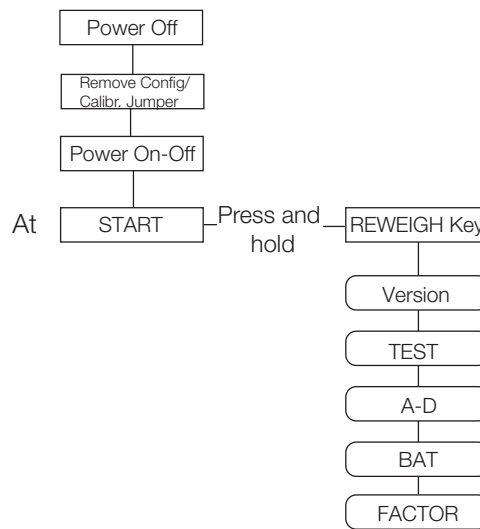


Figure 8-1. Test Menu

Test Menu		
Parameter	Choice	Description
VER	Value	Displays the current software version.
BAT	Value	Displays the current battery level.
VALUE	Value	Displays the actual value.
A2D	Value	Displays the actual raw counts of the scale.

Table 8-1. Test Menu

## 9.0 RS-232 Communication

---

The scale comes with an RS-232 port that enables weight data to be transmitted to other equipment, such as a computer or printer. The RS-232 cable with DB-9 connector (PN 100719) is available from Rice Lake Weighing Systems. Figure 5-1 on page 8 shows where the RS-232 connection is.

The RS-232 parameters are 9600 baud (selectable in the programming mode), 8 data bits, 1 stop bit, no parity and no handshaking.

There are three methods of communication:

- Pushbutton keypad print
- Escape protocol
- Maintenance protocol

### 9.1 Push-Button Keypad Print

With a stable, in-range weight, press and hold the **LB/KG/Print** key for at least three seconds, or until the scale displays *PRINT*. Note that if the scale does not beep after five seconds, then release the button as the weight was either in motion, or out of range.

- If displaying weight and not BMI, the scale will send out the following 21 character string:  
xxxxxxxx<SP>uu<SP>mmmm<SP><CR><LF>

Where:

xxxxxxxx is the weight with decimal point and " - " sign, if negative uu is the unit (lb or kg).  
mmmm is the mode (gross or net)

Example:

60.1 KG= <PATIENT><SP><WEIGHT><SP>-60.1<SP>KG<SP><CR><LF>

- In BMI mode (displaying the BMI value), the scale will send out the following data:

PATIENT WEIGHT	60.1 KG
PATIENT HEIGHT	170.0 CM
PATIENT BMI	20.8

Example in KG:

```
<PATIENT><SP><WEIGHT><SP>-60.1<SP>KG<SP><CR><LF>  
<PATIENT><SP><HEIGHT><SP>-170.0<SP>CM<SP><CR><LF>  
<PATIENT><SP><B><SP><M><SP><I><SP><SP><SP><20.8<SP><SP><SP><SP><CR><LF>
```

Example in LB:

```
<PATIENT><SP><WEIGHT><SP>132.4<SP>LB<SP><CR><LF>  
<PATIENT><SP><HEIGHT><SP>-5-07.5<SP>FT<SP><CR><LF>  
<PATIENT><SP><B><SP><M><SP><I><SP><SP><SP><20.4<SP><SP><SP><SP><CR><LF>
```

In case of under weight or over weight, the word *Under* or *Over* will be sent correspondingly.

## 9.2 Communication Protocols

The SB-1150 Bariatric Wheelchair Scale has two communication protocols, escape and maintenance protocol.

### 9.2.1 Escape Protocol

An escape protocol is where the escape (0X1B or ASCII 27) is used to indicate that there is a command following. On the PC side there must be a listener created by the vendor that will interpret this protocol. This listener must also take care of all the issues regarding data integrity, etc. to make sure that the data that was sent and received is valid.

Two examples include:

- Scale initiated communication
- PC initiated communication

Table 9-1 is what can be sent across communications lines.

PC Initiated	ESC Value
Request current values/settings	R
Diagnostics	A
Send scale control messages	C
PC Initiated	ESC Value
Send single reading	R
Send diagnostic response	

Table 9-1. Escape Protocol Commands

Table 9-2 lists the ESC characters that will be used.

Name	ESC character	ESC value with parameters	Description
Reading	R	R	Tells the PC that the scale is sending a reading. Immediately following this is the value that is sent. Example: <ESC><R>ESC><W0200.0<ESC>Nm<ESC>E
Weight	W	Wnnn.n	Is the patient weight (example: W02000 means 200.0). If the scale is overloaded or under loaded, the scale will return the value 999.99.
Height	H	Hnnn.n	Patient height
BMI	B	Bnn.n	Patient BMI
Units	N	Nc	Indicates in which unit the values have been taken (m=metric, c=constititutional).
End of Packet (EOP)	E	E	Indicates that the end of the command has been reached.
Diagnostics (request)	A	Accc	A request for a diagnostic test on certain parts of the scale (such as battery life, load cells).
Diagnostics (response)	Z	Zccc	This will be the response of the diagnostics done on the scale. Values will include error codes to indicate what is wrong with the scale, or all zeros (Z000) to indicate that all is well.
Control (set a value)	C	Cccc=c	Sets the value of the scale's global settings. Example: <ESC><CUOM=m><ESC><E will set the unit of measurement.

Table 9-2. ESC Characters

Name of Control	Identifier	Unit
Unit of Measure (metric or constitutional)	UOM	c (m or c)

Table 9-3. Scale Global Values List and Identifiers



**Samples of Escape Protocol**

Figure 9-1 and 9-2 show what the diagrams will look like on the PC as the scale measures weight and sends over this communications line:

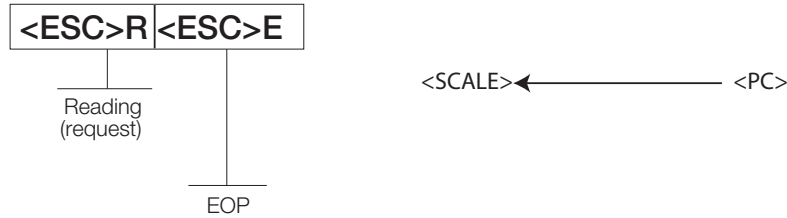


Figure 9-1. Sample of Escape Protocol

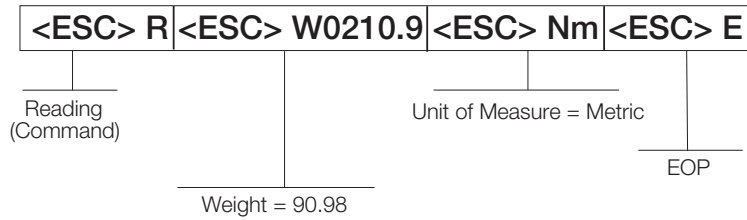


Figure 9-2. Sample of Escape Protocol

When the user wants to diagnose the problems on the scale, it looks like the Figure 9-3 and 9-4.

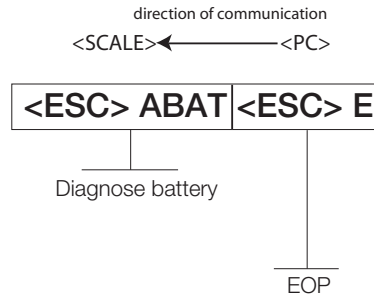


Figure 9-3. Diagnose the Escape Protocol Diagram

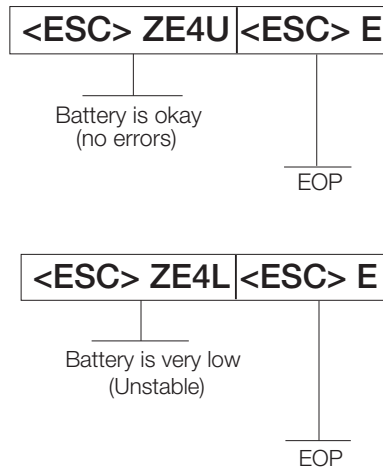


Figure 9-4. Diagnose Battery Protocol Diagram

### 9.2.2 Maintenance Protocol

Table 9-4 lists the maintenance protocol commands.

Command	Definition
R	Reboot
V	Firmware ID + development version
W	Current weight
A	Current AD
Z	Zero the scale
F	Show flash values (used for the first flash process)
L	USB On/Off (not available on USB communication)

Table 9-4. Maintenance Protocol Commands

### 9.3 USB Connection

The SB-1150 Bariatric Wheelchair Scale has the capability of connecting to a PC using a USB connection and a USB cable (not included). That connection location is shown in Figure 9-5.

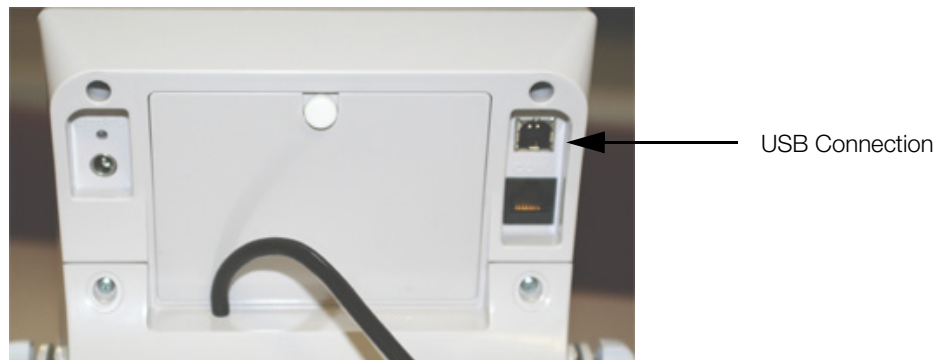


Figure 9-5. USB Connection Port

Connecting software and downloads should be addressed by your IT department and can vary depending on what type of computer platform you're using. Basic information on USB driver installation using Windows® is described in the following steps and serves only as an example. The USB driver can be downloaded from the Rice Lake Weighing Systems website at the following location; <http://www.ricelake.com/software.aspx>

Select Medical/Health Scales, Software and Get Downloads. Opening any product will show a USB Driver download. Click on *Download* to open and download the driver to your computer.

1. The graphic below shows the window that pops up when the USB cable is connected and the scale is turned on.

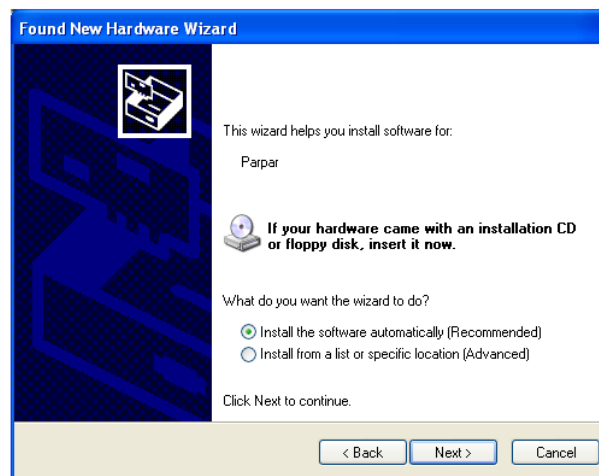


Follow the on screen prompts to navigate through the screens shown below.

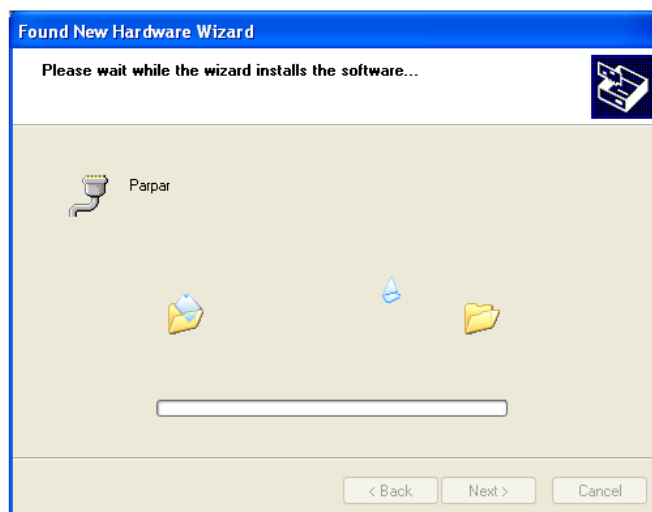
2. Select *No, not this time* and then select **Next**.



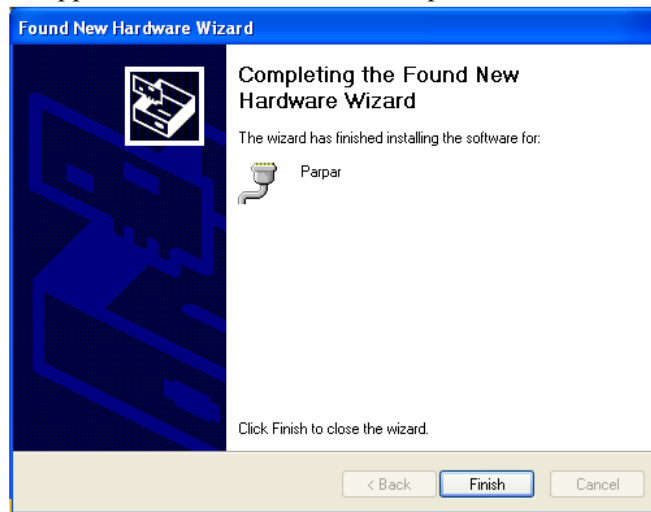
3. Select *Install the software automatically* then select **Next**.



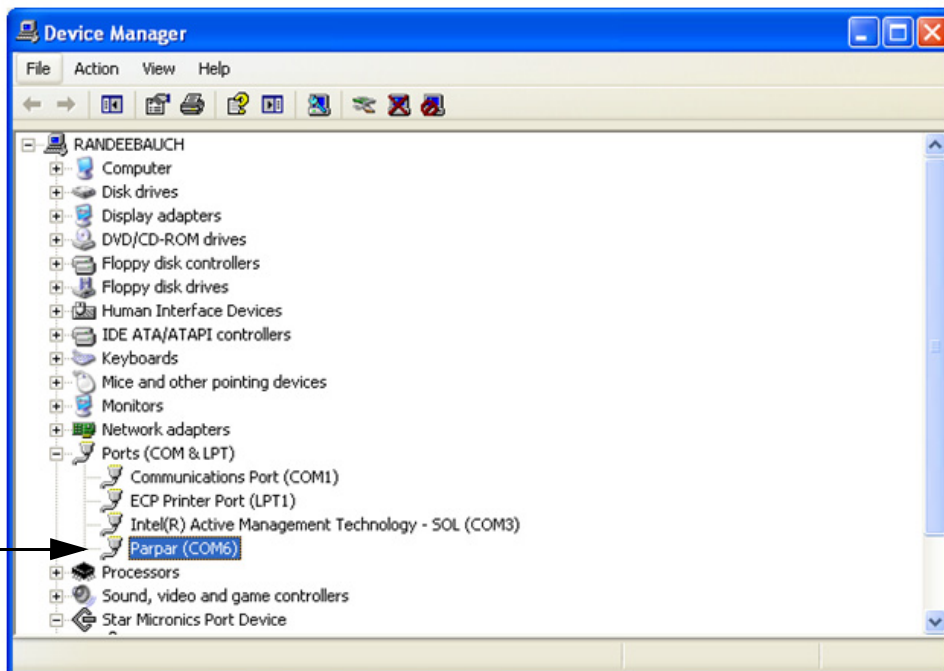
4. The following screen appears while the driver is installing on to your system.



5. The following screen appears when installation is complete. Click on **Finish**.



6. If you want to verify the installation, you can view the driver by looking at the device manager of your system.



7. To print a ticket using the USB driver, open the software driver (shown above) and the port assigned to that driver is shown.
8. Ensure that the USB cable is properly connected and unit is on.

9. Another terminal type program (such as Hyperterminal) needs to be opened and connected through the USB driver to the indicator to be able to see the information being sent to the PC. A port needs to be established so select the port that is assigned to Parpar and print the ticket. The following example tickets will print.

```
PATIENT WEIGHT 84.4 lb                WEIGHT
```

```
GROSS WEIGHT 84.4 lb                BMI  
TARE WEIGHT 0.0 lb  
NET WEIGHT 84.4 lb  
PATIENT HEIGHT 4ft 07.0in  
PATIENT B.M.I 19.6
```



**Note**

*A single print ticket has four spaces after the “patient weight” and only one space between weight and lb in the examples shown above. Then seven <CR><LF> after.*

## 10.0 Troubleshooting and Testing

Refer to the following to check and correct any failure before contacting service personnel.

Symptom	Possible Cause	Corrective Action
Scale does not turn on	Dead battery	Connect the scale to a power source.
	Faulty electrical outlet	Use a different electrical outlet.
	Bad power supply	Replace adapter.
Questionable weight or the scale does not zero	External object is interfering with the scale.	Remove the interfering object from the scale.
	Display did not show 0.0 before weighing.	Help the patient off the scale, zero the scale and begin the weighing process again.
	Scale is not placed on a level floor.	Ensure the scale is level and begin the weighing process again.
	Scale is out of calibration.	Check the weight with a known weight value.
The display shows E messages as detailed below.		
E06	Identifier - ADC	AD too high
E07		AD too low
E10	Overload	Scale has been overloaded. Remove load from scale.
E4L	BAT	Battery low but still useable — 1 bar left on the indicator display.
E4U		Battery low and unstable — no bars left on the indicator display.
E11	CAL	Calibration Error — recalibrate the scale again.
Err 2	Low saturation state (low A/D)	The load cell is not connected properly. Check the cables and mechanical connections. If the problem persists, replace the set of load cells.
Err 3	High saturation state (high A/D)	See Err 2.
Err 6	Unstable weight. Cannot calibrate.	Check the load cells' mechanical surroundings and see that nothing touches them and that the cables are properly welded.
SAT	Damaged load cell cable	Replace load cell cable.

Table 10-1. Troubleshooting Table for the Rice Lake Scale Line

## 11.0 Maintenance

The following section provides instructions for maintaining and cleaning the Rice Lake line of scales. Maintenance operations other than those described in this section should be performed by qualified service personnel.

### 11.1 Basic Maintenance

Before the first use of the scale and after periods of non-use, check the scale for proper operation and function. If the scale does not operate correctly, contact qualified service personnel.

Go through the following steps for basic maintenance.

1. Check the overall appearance of the entire scale for any obvious signs of damage.
2. Inspect the condition of the AC adapter for cord cracking or fraying or for broken or bent prongs.

### 11.2 Cleaning

Proper care and cleaning is essential to ensure a long life of accurate and effective operation. Before beginning the cleaning process, disconnect the scale from the AC power source.

1. Clean all external surfaces with a clean, damp cloth or tissue. Mild soap and water solution may be used. Dry with a clean soft cloth.
2. Do not immerse the scale in cleaning or other liquid solutions.
3. Do not use isopropyl alcohol or other solutions to clean the display surface.

### 11.3 Load Cell Replacement

Replacement load cells can be ordered from Rice Lake Weighing Systems. To replace a load cell, lift the scale with a chain and remove foot, then remove the defective load cell. Disconnect load cell cable from the junction box and cut cable ties. When the cable is freed, pull cable out of the scale frame channels.

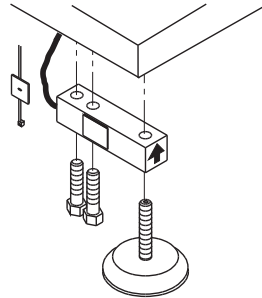


Figure 11-1. Load Cell Assembly

Follow the directions given below to install new load cells.

Lay out the four load cells near the corners where they are to be installed. Thread the cable from each load cell through the conduit tubing in the frame and into the junction box according to the wiring diagram in Figure 9-3.

Note that in Figure 11-2 both the scale and the junction box are viewed from the bottom. To verify correct load cell/junction box terminal matching, see the numbers on the terminals inside the junction box and the corner numbering diagram in Figure 11-4 28.

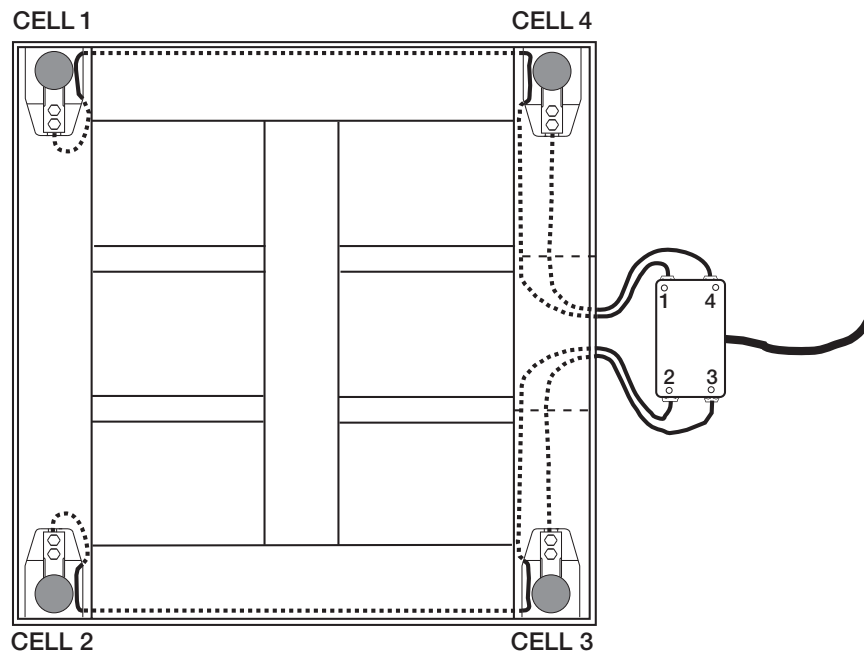
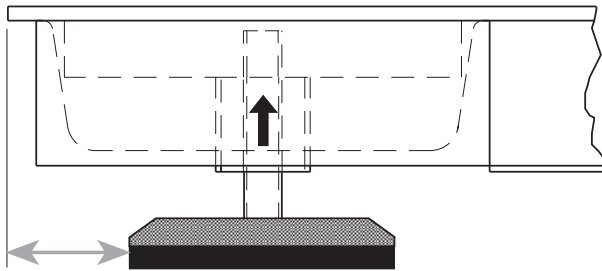


Figure 11-2. Bottom View of Scale

Check that the threaded holes for the load cell screws are free of debris. Use compressed air to blow out holes if necessary. Position load cells with alignment arrows pointed up toward the deck and loosely install the hex head cap screws provided, as shown in Figure 11-1. If the base is used with a pit frame or access ramp, position the load cell to maintain the dimension shown in Figure 11-3. With the torque wrench, tighten all bolts to 75 ft-lb.



2K – 10K models: 1.625"

Figure 11-3. Foot Pad - Side View

Route the load cell cables near each corner so that the cable is free from possible contact with each foot. Hold the cable in position with the supplied adhesive-backed cable ties.

Do not cut load cell cables. Coil extra cable before it enters the junction box, tie with cable ties, and insert the coils into the channel near the junction box.

After coiling excess cable, pass each individual end of load cell cable through its grommet in the junction box cover (or through cable fittings in the NEMA 4X junction box).

Corner correction trimming and calibration is necessary after load cell replacement. Follow instructions in Section 4.2 on page 6.

### 11.3.1 Load Cell Wiring to Junction Box

The four load cells are each wired to their respective terminals in the junction box according to the corner numbering system shown in Figure 11-4, and the coloring code in Table 11-1.

Pull excess cable out of the junction box enclosure and tighten the cable grips with a wrench. To be watertight, the cable grips must be tightened to the point where the rubber sleeving begins to protrude out of the hub. Finally, pull on each of the four cables to make sure that they do not slip.

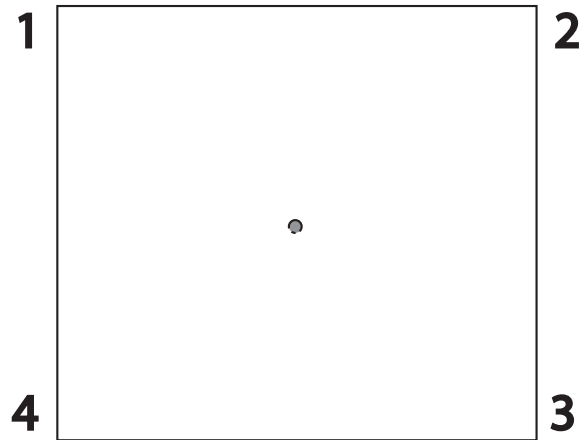


Figure 11-4. Corner Numbering - Top View

Cable Color Code	J-Box Terminal
Red	+Excitation
Black	-Excitation
Green	+Signal
White	-Signal

Table 11-1. Load Cell Wiring



# 12.0 Summit SB-1150 Scale Specifications

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## Electrical Grounding

For systems where the scale is connected to a 115 VAC circuit, the indicator must be directly connected to an earth ground with a ground interface cable of no more than 3W resistance throughout its length.

## Load Cell Excitation

Rated Excitation: 10 VDC

Maximum Excitation: 15 VDC

## Grade Level Requirements

The supporting surface for the four feet of the scale must be level within 1/4 inch of horizontal.

## Safe Static Overloading Capacity

Maximum: 150% of scale capacity

## Nominal Scale Height

3.0 inch (76 mm)

## Indicator Specifications

### Power

120 VAC-9VDC-50Hz / 230 VAC-9VDC-50Hz

### Battery Type

Sealed lead acid battery

### Battery Use

75 hours

Automatic power-off can be configured

### Environmental

Operating Temperature

50 to +104°F (14 to 40°C)

Storage Temperature

32 to 158°F (0 to 70°C)

Humidity

85% relative humidity

### Certifications and Approvals

RoHS Compliant



# For More Information

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## Web Site

- <http://www.ricelakehealth.com>

## Contact Information

### Hours of Operation

Knowledgeable customer service representatives are available 6:30 a.m. - 6:30 p.m. Monday through Friday and 8 a.m. to 12 noon on Saturday. (CST)

### Telephone

- Sales/Technical Support 800-472-6703
- Canada and Mexico Customers 800-321-6703
- International 715-234-9171

### Fax

- Fax Number 715-234-6967

### Email

- U.S. sales and product information at [prodinfo@ricelake.com](mailto:prodinfo@ricelake.com)
- International (non-U.S.) sales and product information at [intlsales@ricelake.com](mailto:intlsales@ricelake.com)

### Mailing Address

Rice Lake Weighing Systems

230 West Coleman Street

Rice Lake, WI 54868 USA

# SB-1150 Scale Limited Warranty

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Rice Lake Weighing Systems (RLWS) warrants that all RLWS equipment and systems properly installed by a Distributor or Original Equipment Manufacturer (OEM) will operate per written specifications as confirmed by the Distributor/OEM and accepted by RLWS. All systems and components are warranted against defects in materials and workmanship for two years.

RLWS warrants that the equipment sold hereunder will conform to the current written specifications authorized by RLWS. RLWS warrants the equipment against faulty workmanship and defective materials. If any equipment fails to conform to these warranties, RLWS will, at its option, repair or replace such goods returned within the warranty period subject to the following conditions:

- Upon discovery by Buyer of such nonconformity, RLWS will be given prompt notice with a detailed explanation of the alleged deficiencies.
- Individual electronic components returned to RLWS for warranty purposes must be packaged to prevent electrostatic discharge (ESD) damage in shipment. Packaging requirements are listed in a publication, *Protecting Your Components From Static Damage in Shipment*, available from RLWS Equipment Return Department.
- Examination of such equipment by RLWS confirms that the nonconformity actually exists, and was not caused by accident, misuse, neglect, alteration, improper installation, improper repair or improper testing; RLWS shall be the sole judge of all alleged non-conformities.
- Such equipment has not been modified, altered, or changed by any person other than RLWS or its duly authorized repair agents.
- RLWS will have a reasonable time to repair or replace the defective equipment. Buyer is responsible for shipping charges both ways.
- In no event will RLWS be responsible for travel time or on-location repairs, including assembly or disassembly of equipment, nor will RLWS be liable for the cost of any repairs made by others.

**THESE WARRANTIES EXCLUDE ALL OTHER WARRANTIES, EXPRESSED OR IMPLIED, INCLUDING WITHOUT LIMITATION WARRANTIES OF MERCHANTABILITY OR FITNESS FOR A PARTICULAR PURPOSE. NEITHER RLWS NOR DISTRIBUTOR WILL, IN ANY EVENT, BE LIABLE FOR INCIDENTAL OR CONSEQUENTIAL DAMAGES.**

**RLWS AND BUYER AGREE THAT RLWS'S SOLE AND EXCLUSIVE LIABILITY HEREUNDER IS LIMITED TO REPAIR OR REPLACEMENT OF SUCH GOODS. IN ACCEPTING THIS WARRANTY, THE BUYER WAIVES ANY AND ALL OTHER CLAIMS TO WARRANTY.**

**SHOULD THE SELLER BE OTHER THAN RLWS, THE BUYER AGREES TO LOOK ONLY TO THE SELLER FOR WARRANTY CLAIMS.**

**NO TERMS, CONDITIONS, UNDERSTANDING, OR AGREEMENTS PURPORTING TO MODIFY THE TERMS OF THIS WARRANTY SHALL HAVE ANY LEGAL EFFECT UNLESS MADE IN WRITING AND SIGNED BY A CORPORATE OFFICER OF RLWS AND THE BUYER.**

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230 W. Coleman St. Rice Lake, WI 54868 USA  
U.S. 800-472-6703 Canada/Mexico 800-321-6703 International 715-234-9171 Europe +31 (0) 88 2349171

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**[www.ricelake.com](http://www.ricelake.com) [www.ricelake.mx](http://www.ricelake.mx) [www.ricelake.eu](http://www.ricelake.eu) [www.ricelake.co.in](http://www.ricelake.co.in) [m.ricelake.com](http://m.ricelake.com)**